

PRIMAL

Primal Performance Series Plate Loaded Front Pulldown PSSS0258



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01/IMPORTANT NOTICE

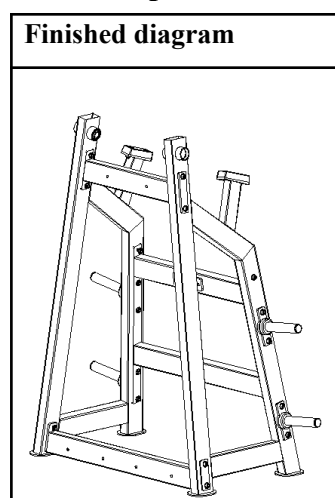
Thank you for choosing our machine, proper use of the machine is important to keep you convenient and away from danger. Please read the instruction before operating the machine:

1. Please read all user manuals before operating the machine, and operate the machine according to the instructions. Please keep the user manual until the machine is scrapped.
2. Keep users read and understand all cautions
3. Keep air fresh, flowing and enough motion space for users when operating the machine.
4. Keep the machine in good condition. Ensure all fixed parts are tightened without extra parts. Inspect the parts easy to wear out regularly.
5. Please contact the dealer or after-sales department to change wear-out or defective parts. DO NOT operate the machine when it out of use.
6. Please wear proper sports dress and gym shoes before operating it, DO NOT wear skirt, jewelry and tie up the hair to avoid any possible dangers.

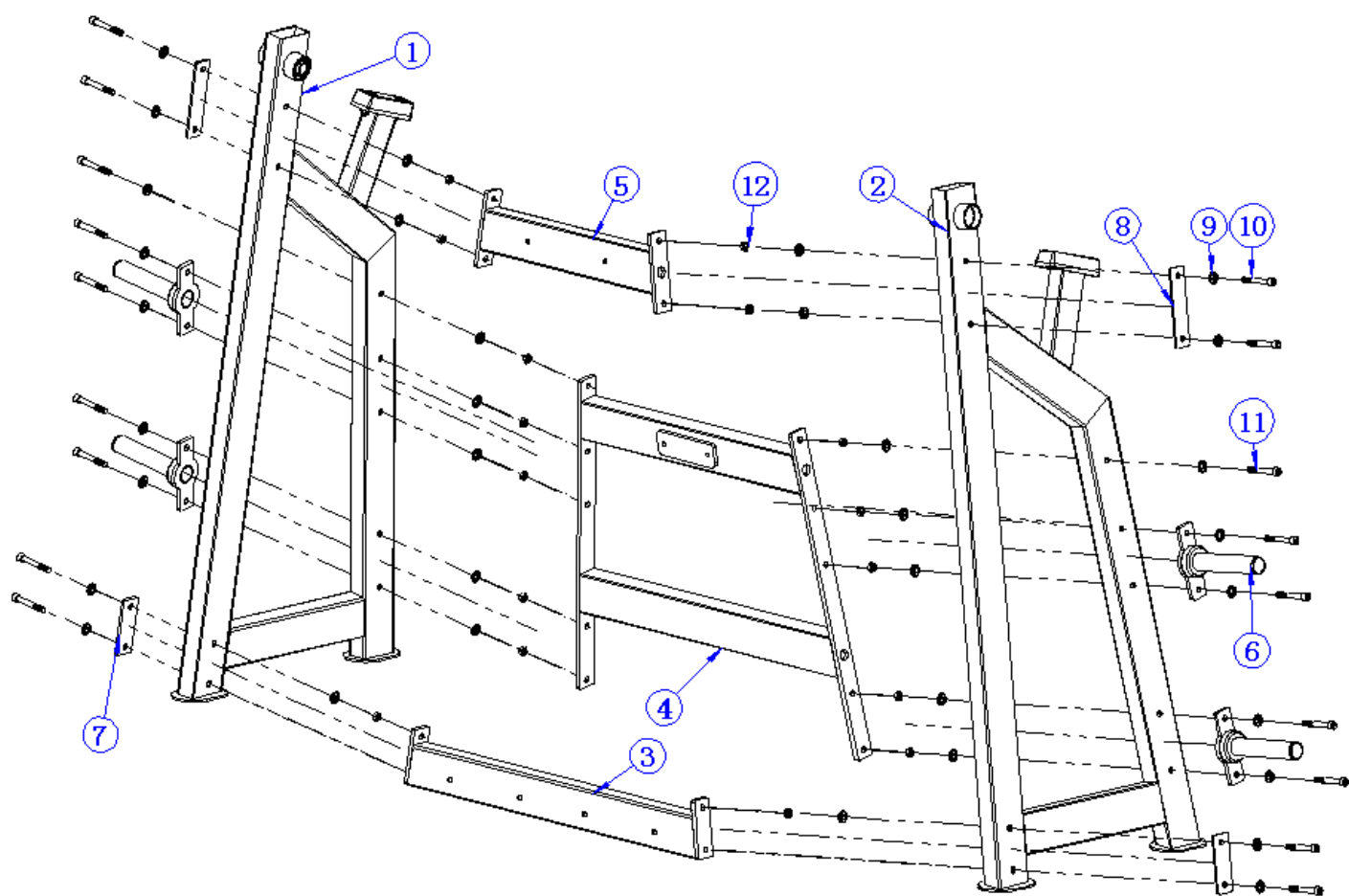
7. Do warm-up exercises before operating the machine.
8. Stop workout and ask your doctor when any abnormal symptoms occurs such as headache, pain or emesis, etc.
9. Children must exercise under the supervision of adults.
10. WARNING: Keep hands and feet away from moving parts.
11. WARNING: DO NOT beyond adjustable setting range.
12. WARNING: Keep children or pets away from the machine when operating it.
13. WARNING: Keep all control apparatus in proper position.
14. WARNING: Please operate the machine in proper way, improper operating may not achieve workout effect of the machine, and lead to damage to your health.
15. Operating the machine in controlled area is recommended.

02/ASSEMBLY PROCEDURE

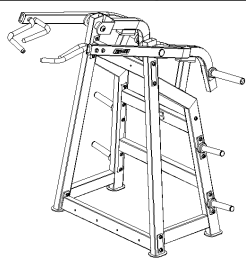
1) Step 1



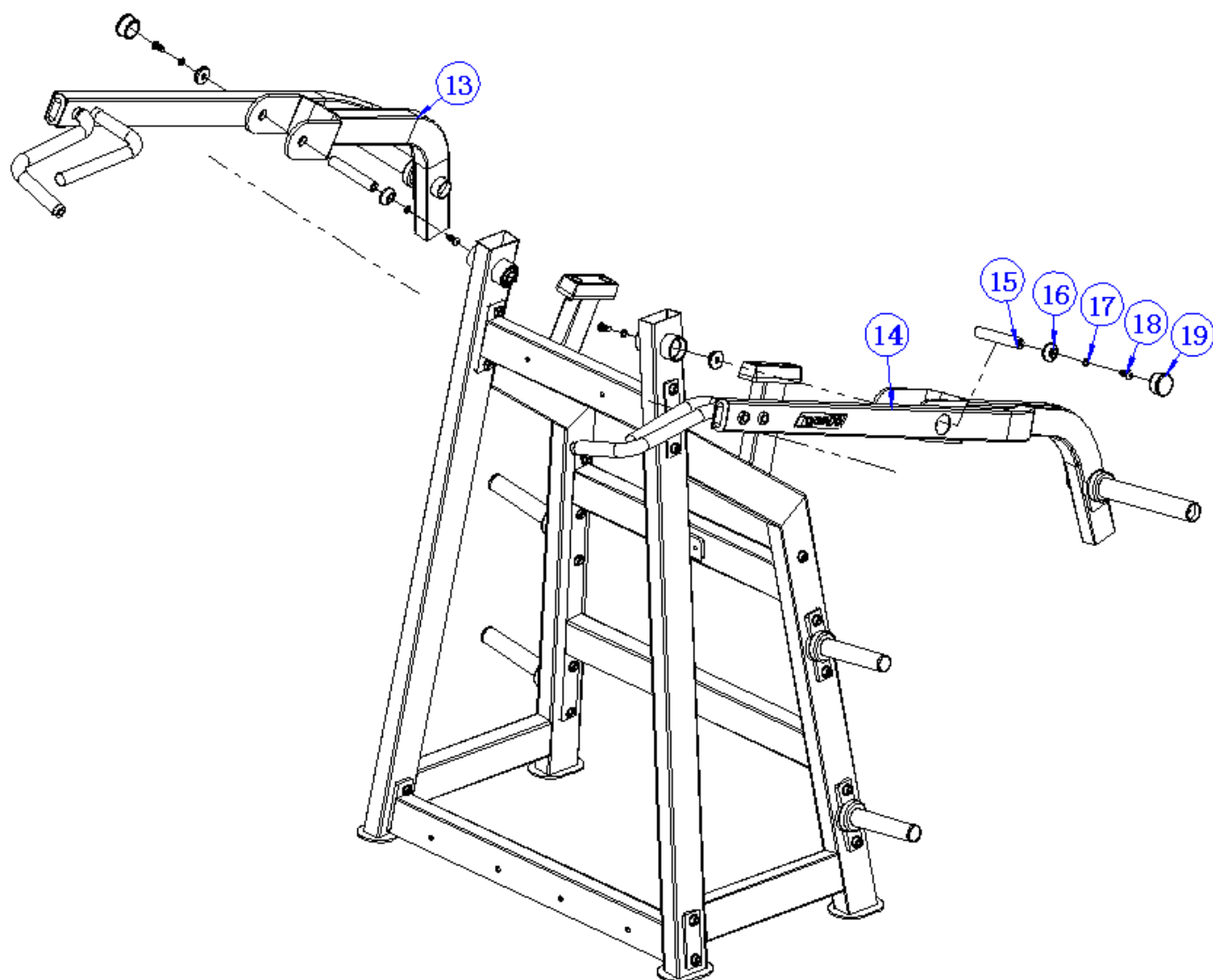
Bill of materials			
No	Name	Spec	Qty
1	Left side frame	Weldment	1
2	Right side frame	Weldment	1
3	Bottom connecting assembly	Weldment	1
4	Upper connecting assembly	Weldment	1
5	Connecting assembly	Weldment	1
6	Bull horn	Weldment	4
7	Subplate	140*50*T6	2
8	Fixed plate	45*190*T6	2
9	Drum washer	Φ12	36
10	Hexagon socket cylinder bolt	M12*85	16
11	Hexagon socket cylinder bolt	M12*75	2
12	Hexagon lock nut	M12	16



2) Step 2

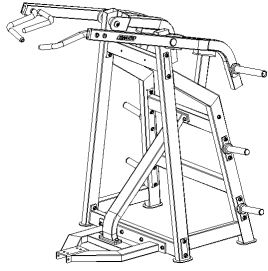
Finished diagram

Bill of materials			
No	Name	Spec	Qty
13	Left movable arm	Weldment	1
14	Right movable arm	Weldment	1
15	Rotating shaft	Φ25*143	2
16	End cover	Φ43.5*14.5	4
17	Spring washer	¢ 12	4
18	Hexagon socket flat head bolt	M12*25	4
19	Φ50 Tube plug	Φ55*30	2



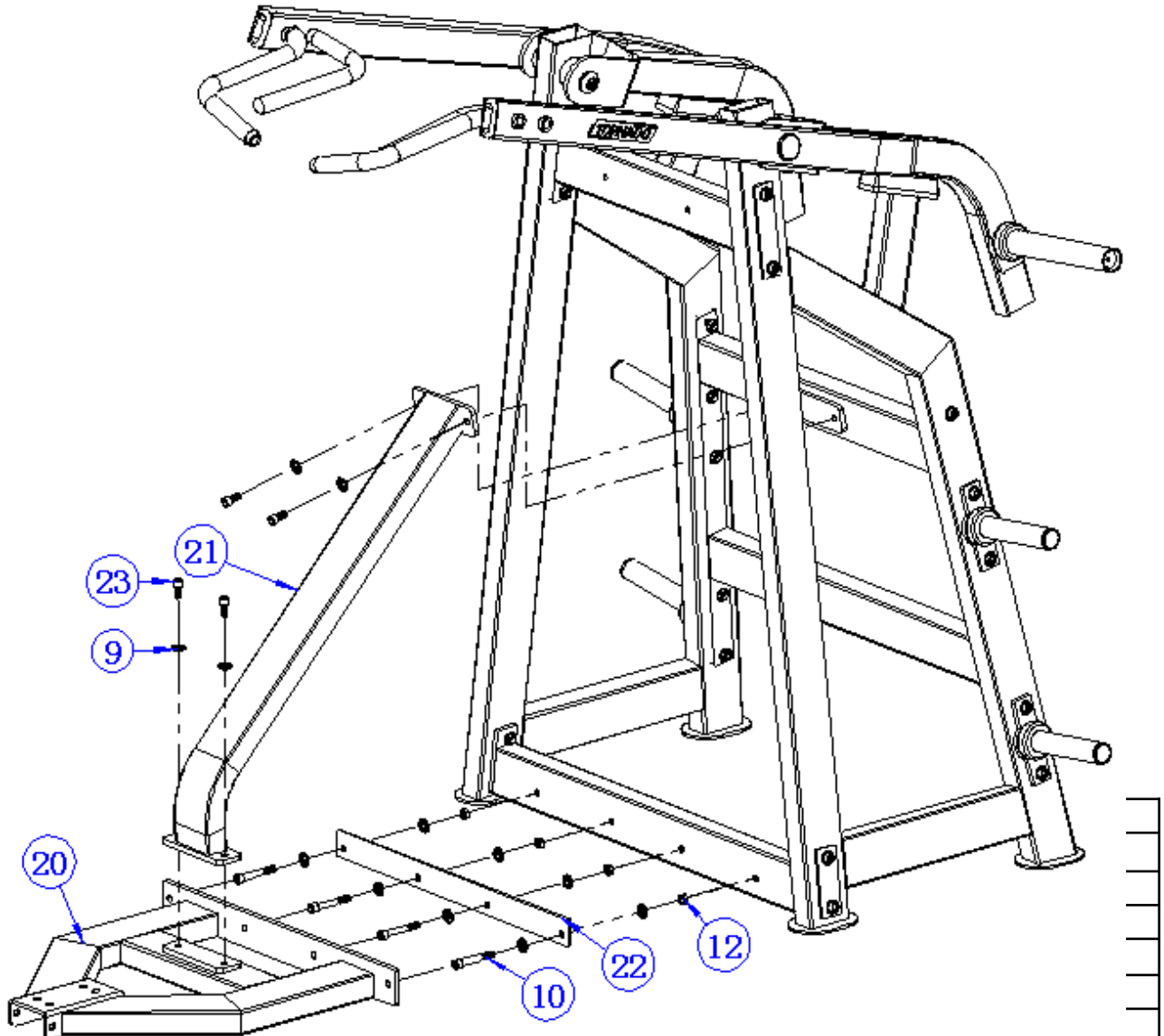
3) Step 3

Finished diagram



Bill of materials

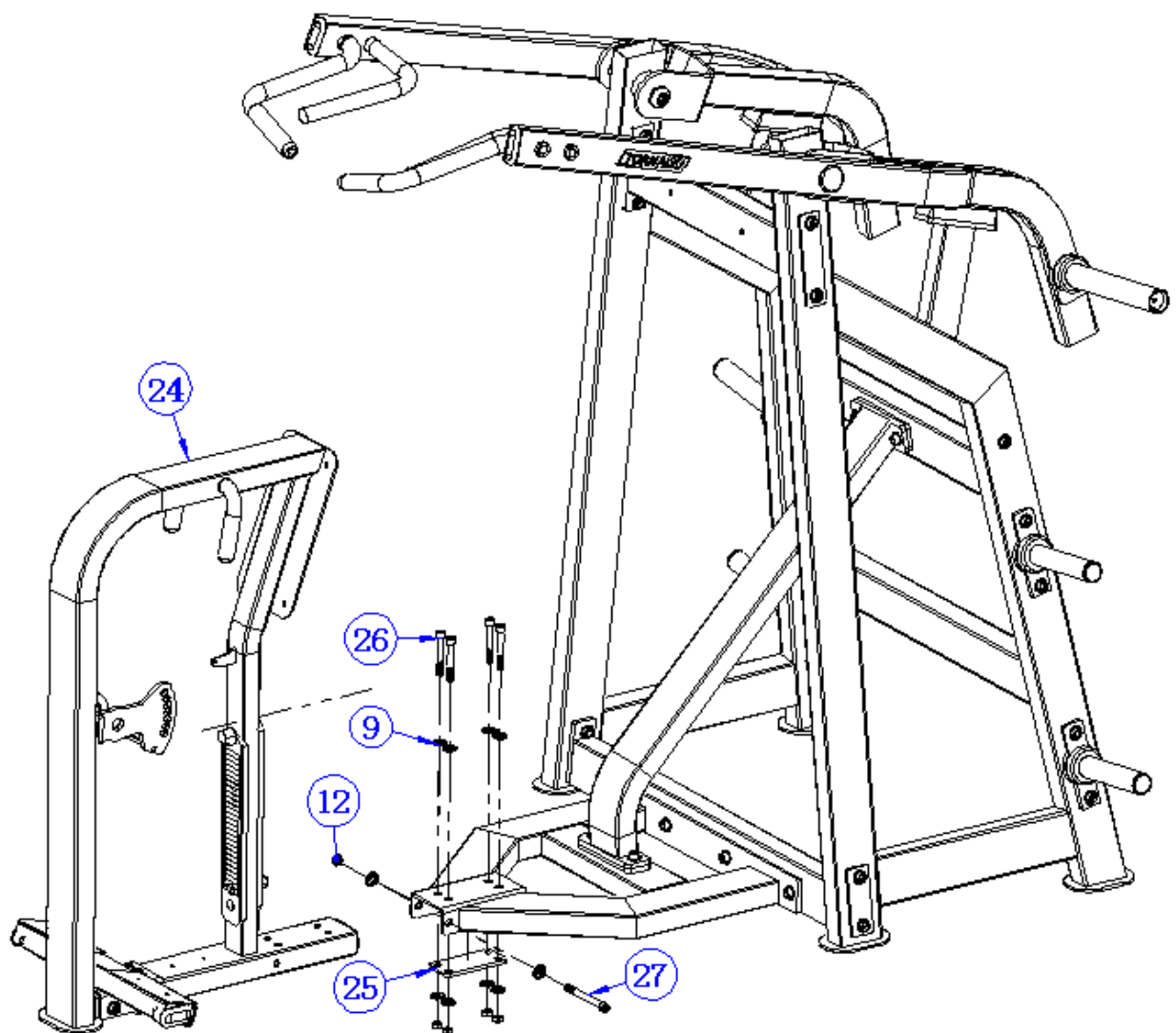
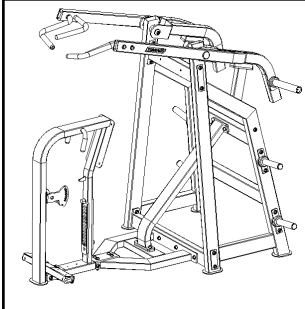
No	Name	Spec	Qty
20	Bottom frame assembly	Weldment	1
21	Connecting support frame	Weldment	1
22	Subplate	700*55*T6	1
23	Hexagon socket flat head bolt	M12*25	4
9	Drum washer	Φ12	12
10	Hexagon socket cylinder bolt	M12*85	4
12	Hexagon lock nut	M12	4



4) Step 4

12	Hexagon lock nut	M12	5
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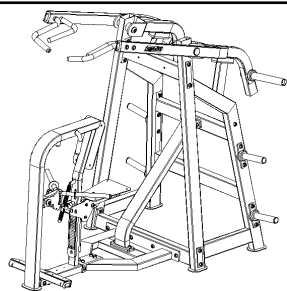
Finished diagram



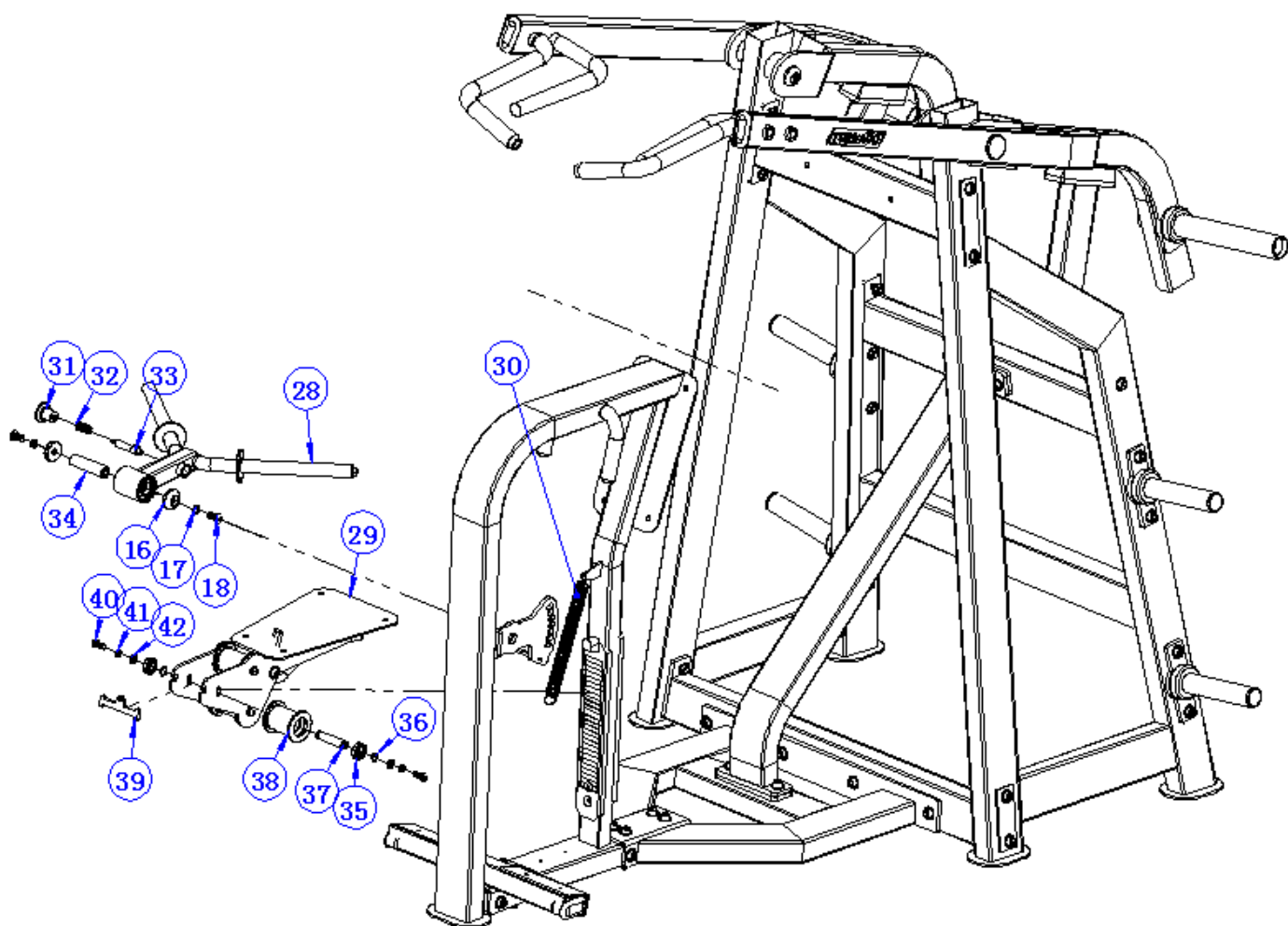
5) Step 5

Bill of materials			
No	Name	Spec	Qty
28	Leg pad	Weldment	1

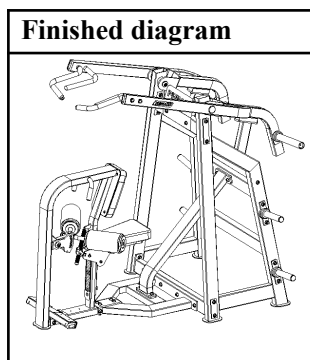
Finished diagram



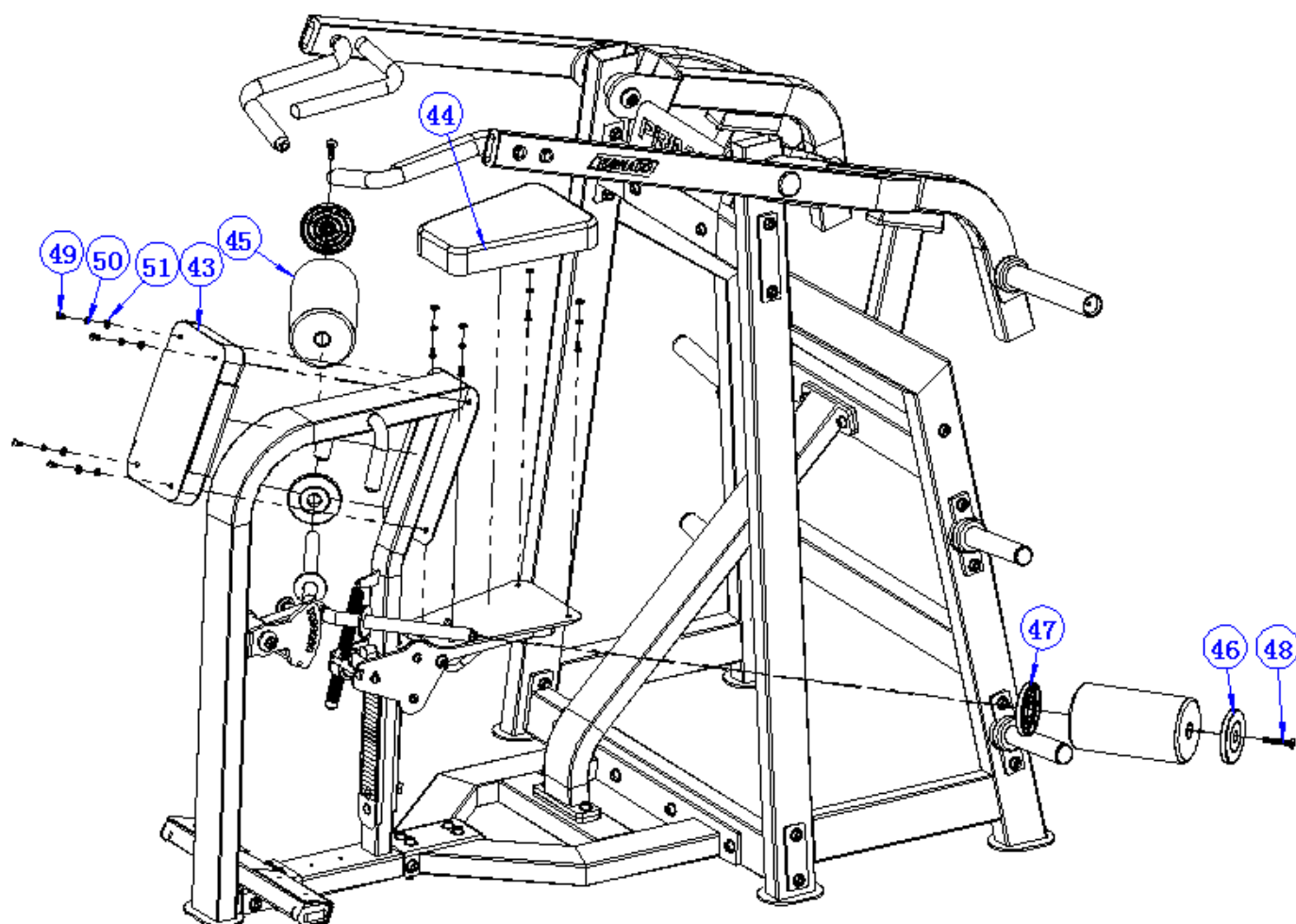
29	Seat assembly	Weldment	1
30	Tension spring	Φ25*183*Φ2.2	1
31	Pin head	43*34*M8	1
32	Pressure spring	Φ17*31	1
33	Latch	Φ19*85	1
34	Rotating shaft	Φ25*95	1
35	Deep groove ball bearing	6203-GB/T276-1994	2
36	Elastic collar	Φ17-GB/T894.1-1986	2
37	Idler wheel shaft	Φ17*80	1
38	Idler wheel	Φ70*78	1
39	Spring hanger	113*36*T6	1
40	Hexagon socket flat head bolt	M10*25	2
41	Spring washer	Φ 10	2
42	Flat washer	Φ10	2
16	End cover	Φ43.5*14.5	2
17	Spring washer	Φ 12	2
18	Hexagon socket flat head bolt	M12*25	2



6) Step 6



Bill of materials			
No	Name	Spec	Qty
43	Chest pad	360*190*60	1
44	Seat pad	348*248*60	1
45	Foam pad	Φ140*250	2
46	Foam pad end cover	Φ114*12	2
47	Foam pad end cover	Φ114*12	2
48	Hexagon socket countersunk bolt	M12*30	2
49	Hexagon socket flat head bolt	M8*25	8
50	Spring washer	φ 8	8
51	Flat washer	Φ8	8



03/ PRODUCT DESCRIPTION

The machine is indoor fitness equipment, is suitable for aerobic exercise, mainly used to strength cardio-pulmonary function, and train the muscles supplemented. By workout with the machine pectorals and other muscles can be built up, achieve the purpose of bodybuilding and fitness.

The machine explains how to operate it properly and build up muscles by functional diagram, easy to learn.

User can adjust the resistance by weight stack easily.

The design and manufacture of the machine meets the human motion curve, the safety and durability are guaranteed.

The design and manufacture of the machine meets the human motion curve, and meets the standard of GB17498.1-2008 and GB17498.2-2008, the safety and durability are guaranteed.

·Large size steel tube and electrostatic spraying guarantee the safety and durability.

04/ PRODUCT PARAMETER

Name	Plate Loaded Front Pulldown	Model	PSSS0258
Floor space	1790*1440*1840	Weight stack	
Net Weight	160 Kg	Level	S
Category: S: Professional and Commercial; H: household			

05/ MAINTENANCE GUIDELINE

1. All the bolts and screws should be inspected regularly and keep tightened, rotating parts should be flexible without abnormal sound.
2. The machine should be keep clean. Please DO NOT clean the machine with strong cleaning solvent.
3. Any worn or damaged stress parts should be repaired or changed immediately.

06/ TROUBLESHOOTING

07/ WARRANTY INSTRUCTION

1. Warranty scope

The machine is damaged by any non-impersonal factors under proper maintenance. The warranty card is valid only when the user is original buyer.

2. The warranty period is one year since buying the machine.

3. The below-listed damages are out of warranty:

- 1). the damages caused by abuse, carelessness, accident or unauthorized modify.
- 2). the damages caused by improper adjusting weight stack pin.
- 3). the damages caused by improper maintenance.
- 4). the damages caused by other violation operating.