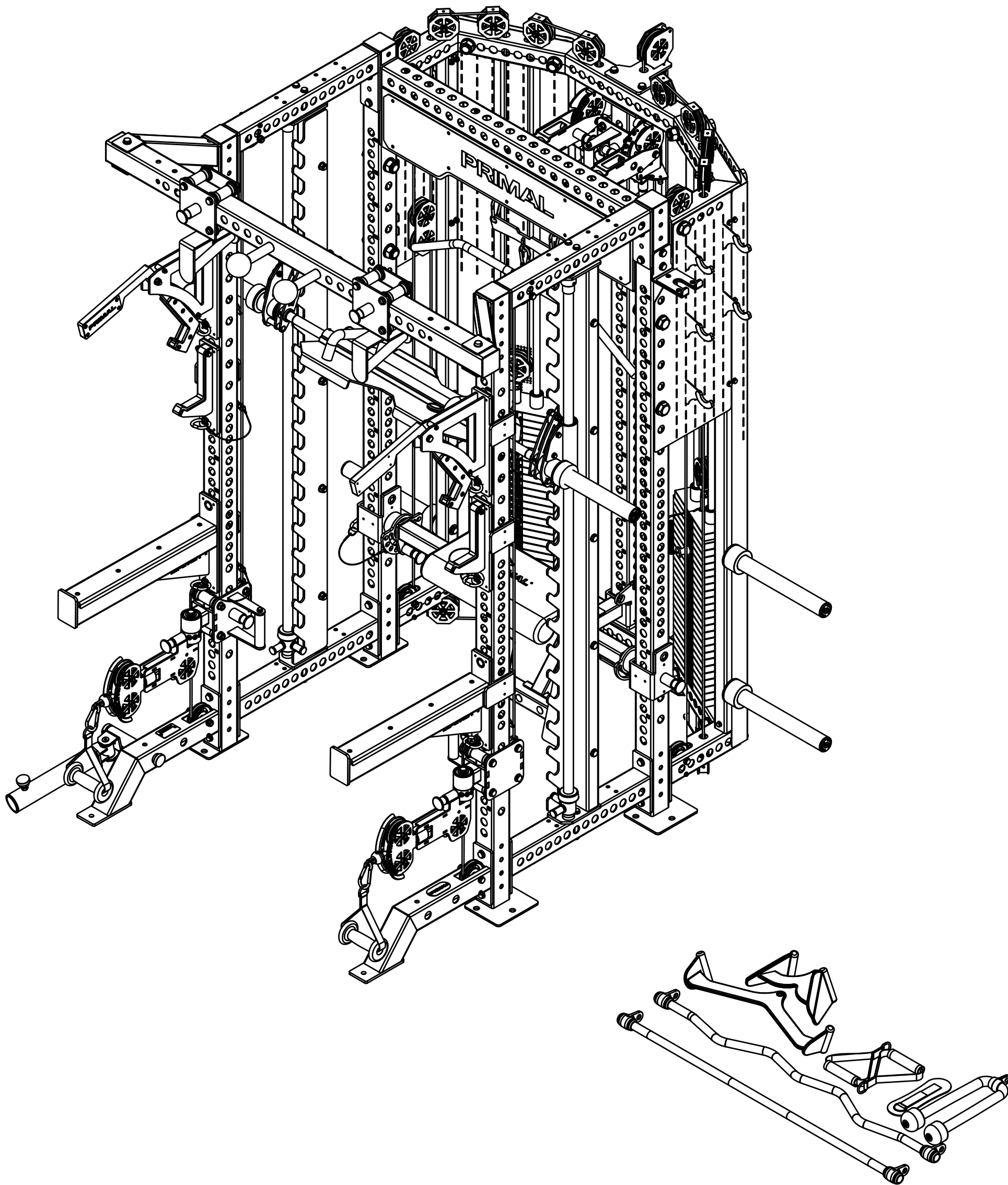


PRIMAL[®]

Primal Performance Series PXD Multi-Rack System MRX9.0 PSPR3020

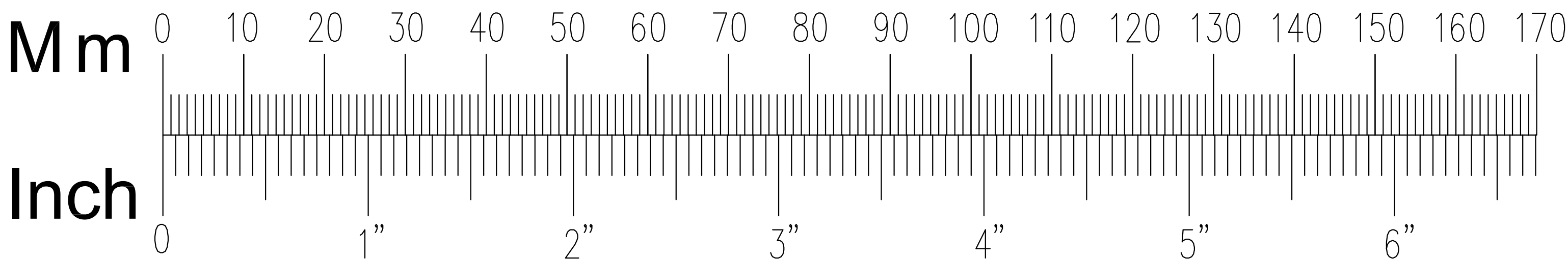


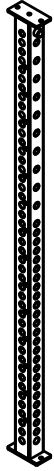
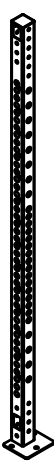
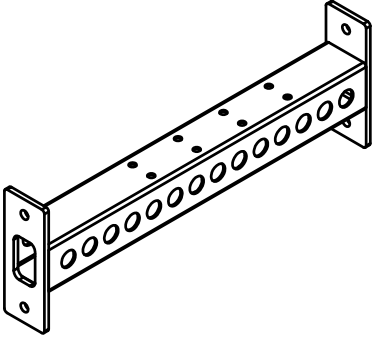
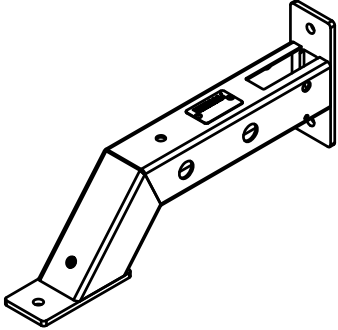
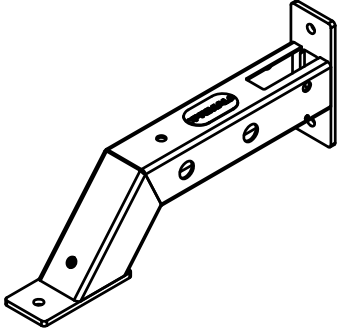
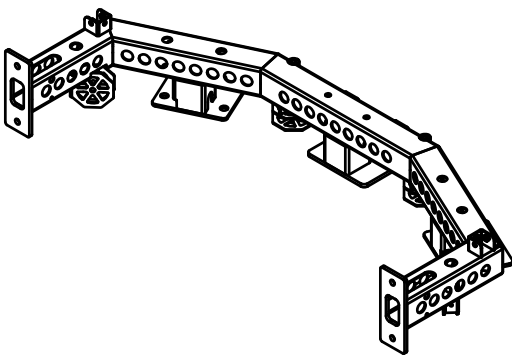
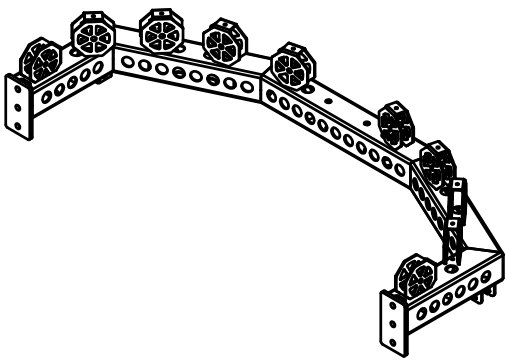
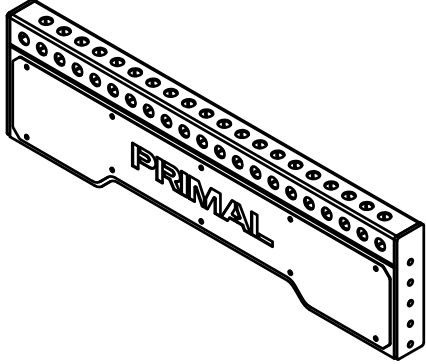
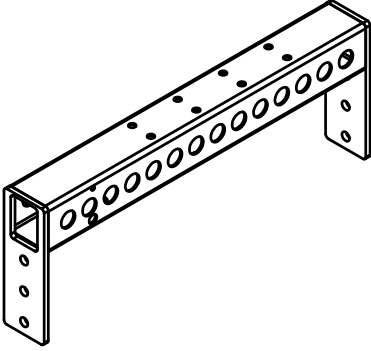
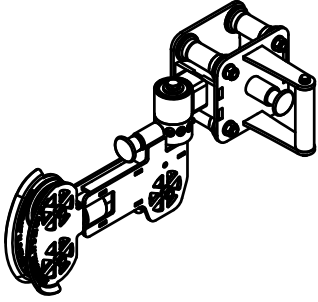
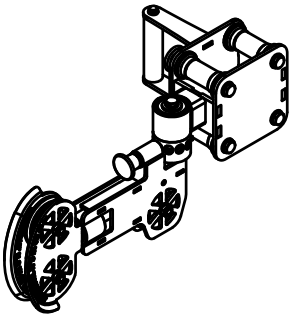
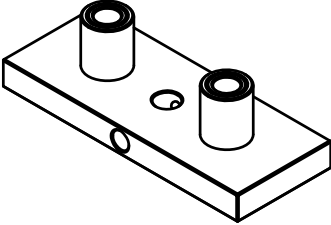
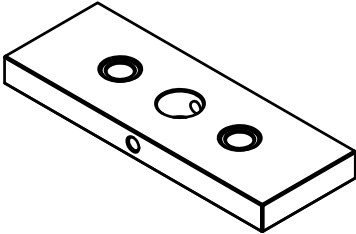
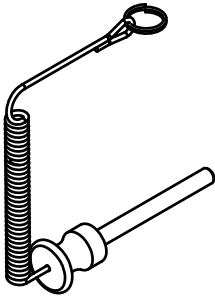
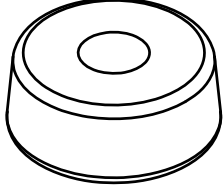
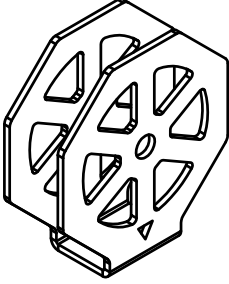
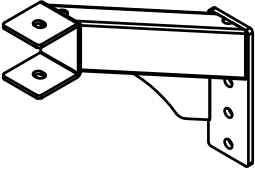
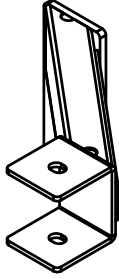
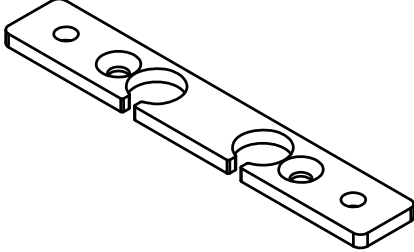
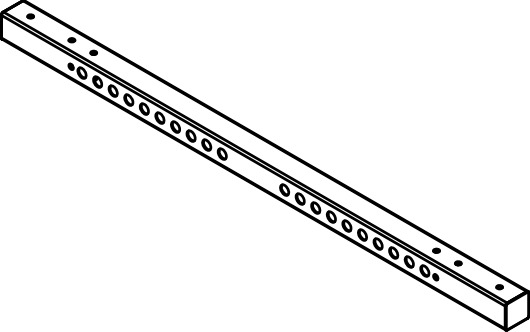
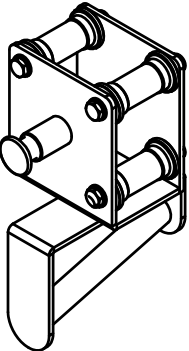
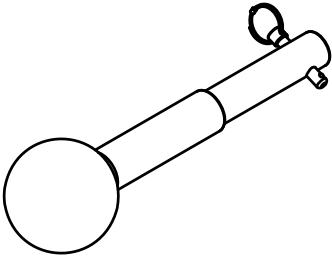
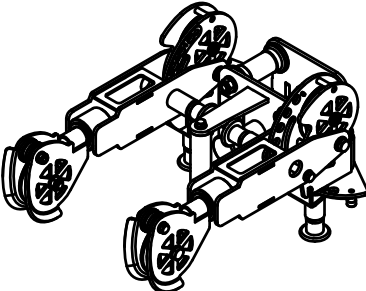
! CAUTION
Read all precautions
and instructions in this
manual before using this equipment

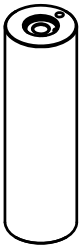
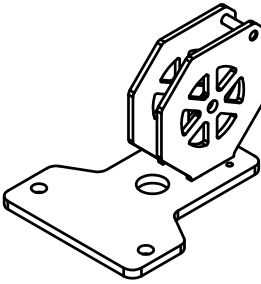
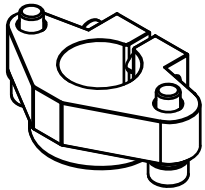
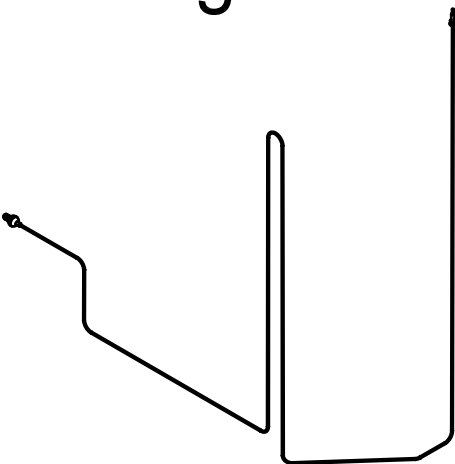
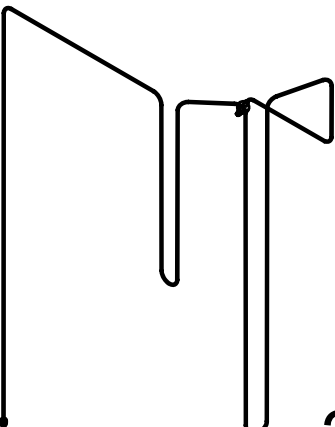
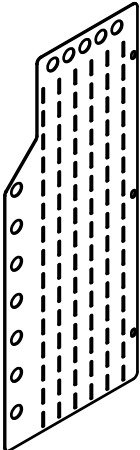
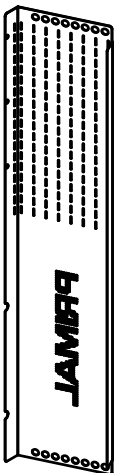
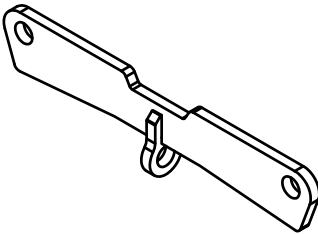
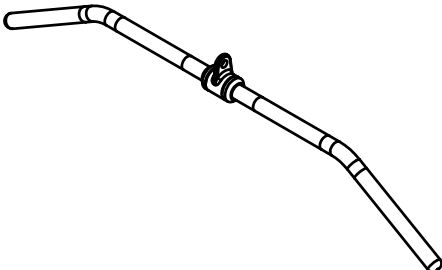
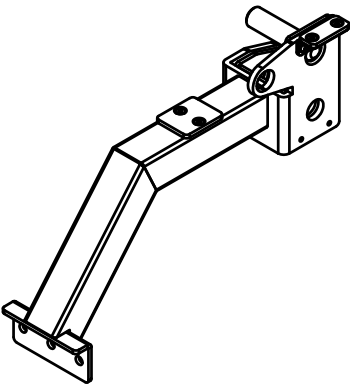
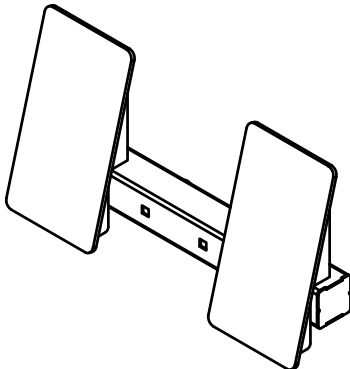
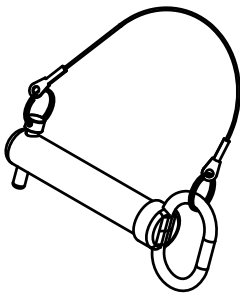
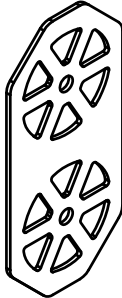
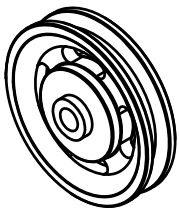
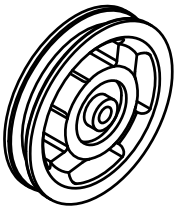
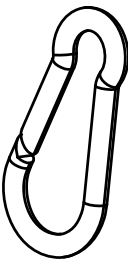
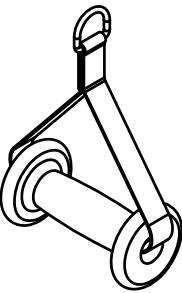
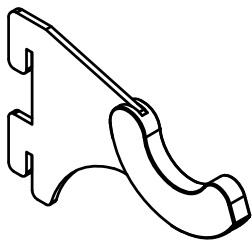
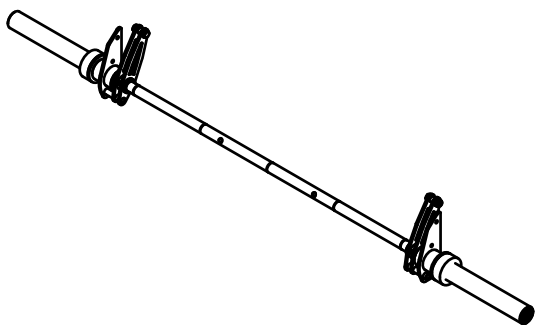
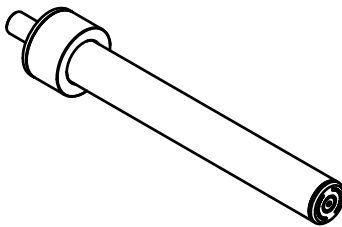
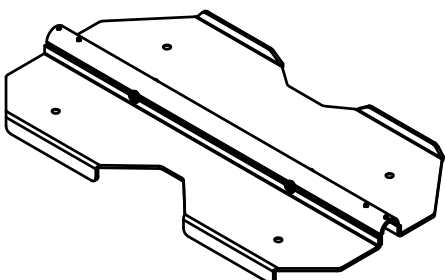
※※※Please read operation manual carefully※※※

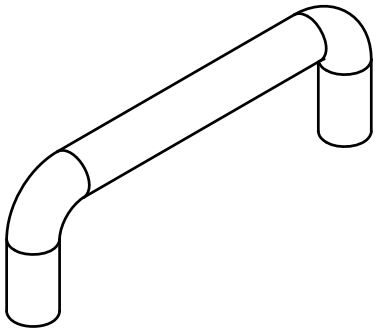
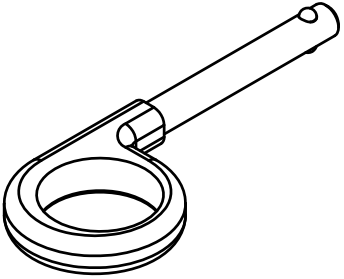
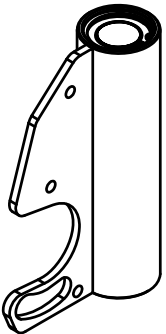
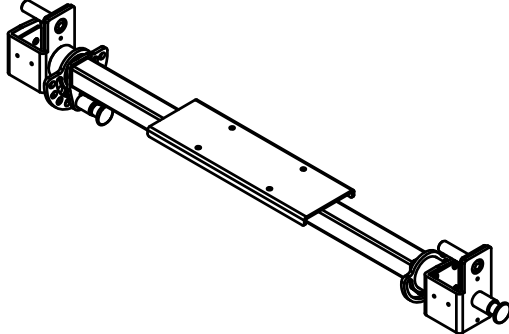
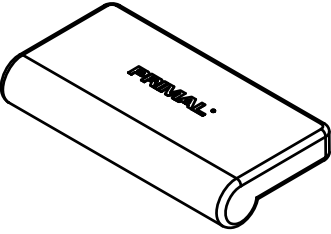
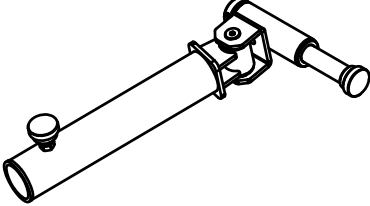
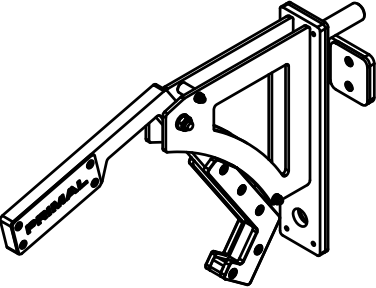
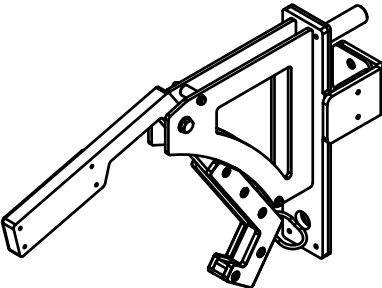
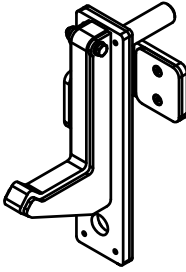
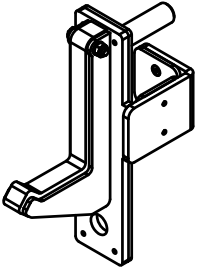
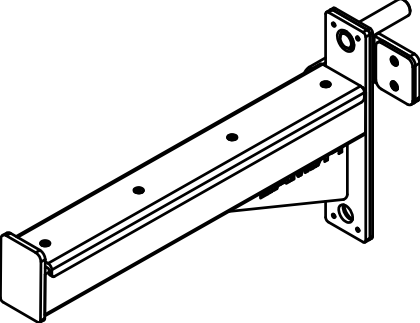
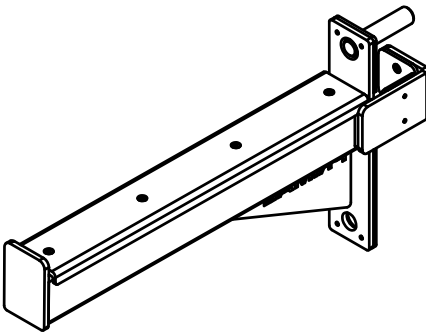
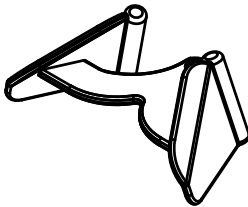
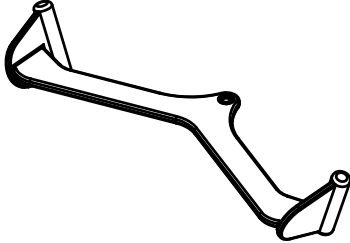
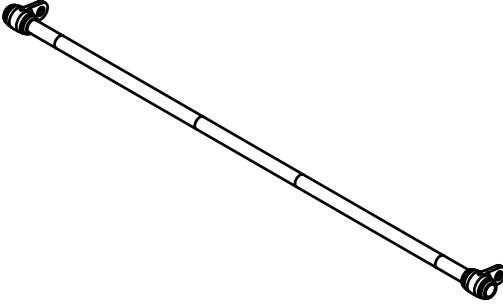
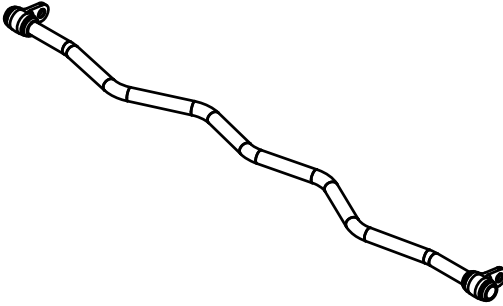
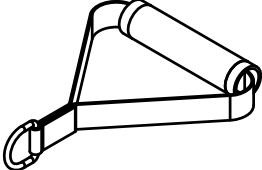
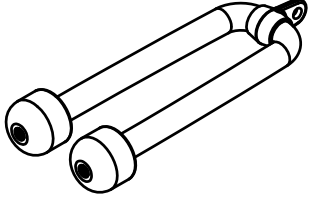
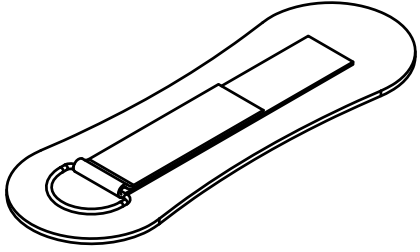
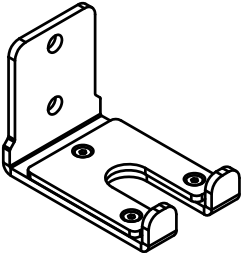
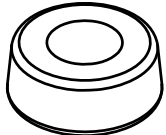
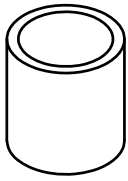
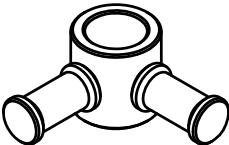
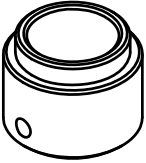
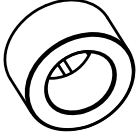
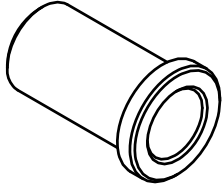
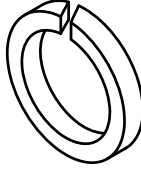
1. Please keep the box and the manual after installing the machine.
2. Check the stability of the bolts regularly.
3. Please install the machine in a commodious place.
4. Put the machine on the level ground, and use a mat to protect the floor.
5. Please consult to your doctor, physician before using any exercise equipments.
6. There are slip proof cover on the nut (little nylon circle on the nut); please tighten them with wrench.
7. Please tighten the screws; otherwise it might be dangerous to use.
8. Please do not alter the machine in any way it might be dangerous to change and mend the machine.
9. Store in the place where is away from moisture, salt (near Pool) high temperature and under sun.
10. For maintenance and cleaning exercise machines Please clean the dirt with detergent scour, using dry rag and clean water (do not use gas, dilution and other chemicals).
11. Do not put your hands in the moving part of the machine when you are doing exercise.

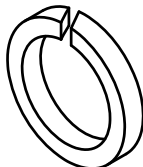
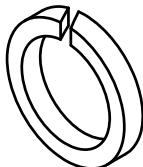
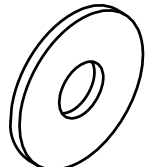
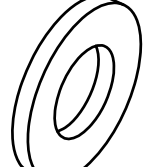
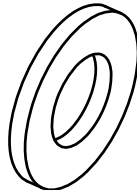
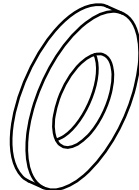
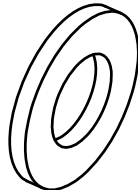
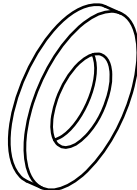
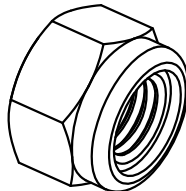
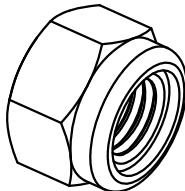
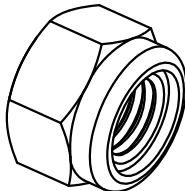
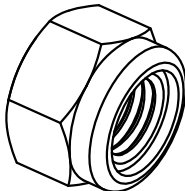
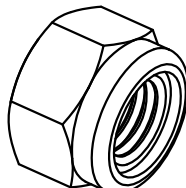
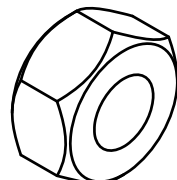
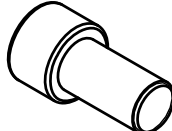
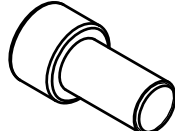
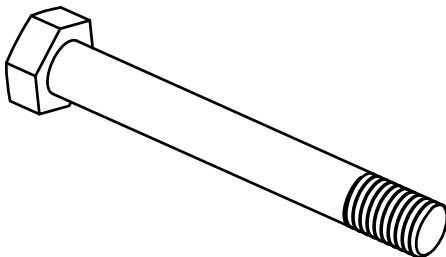
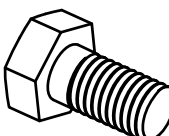
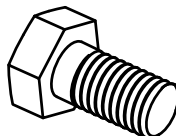
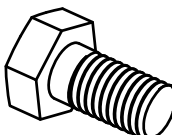
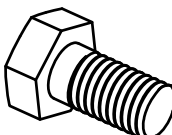
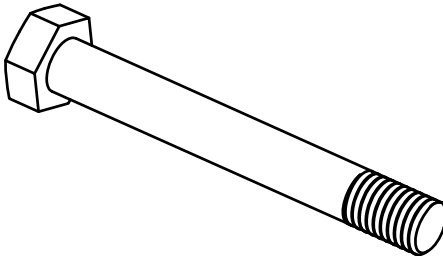
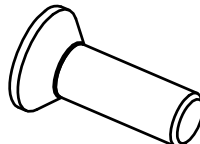
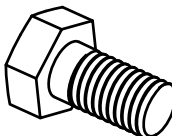
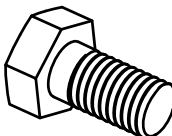
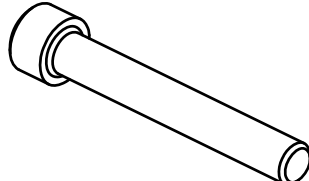
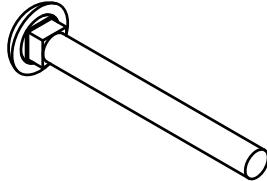
Thank you for choosing our Fitness products, We hope you enjoy using and you get maximum benefit of it.

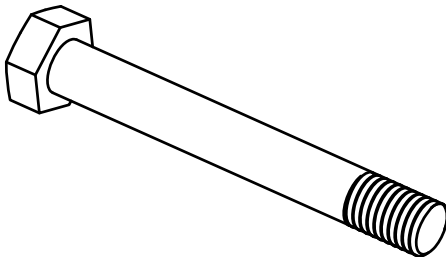
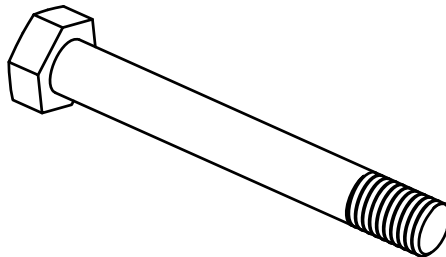
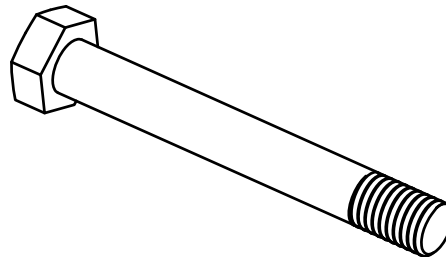
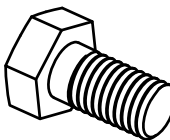
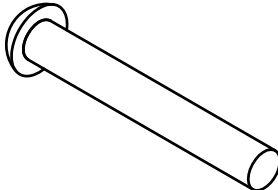
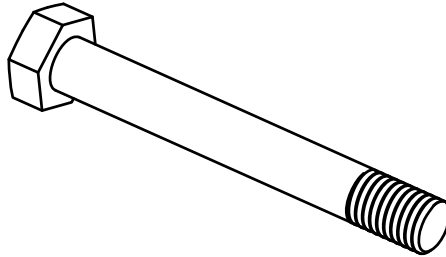
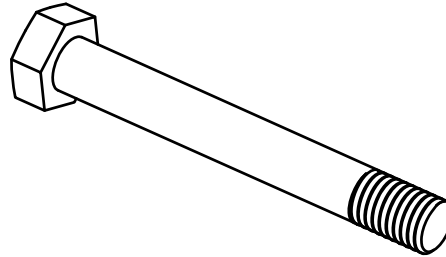
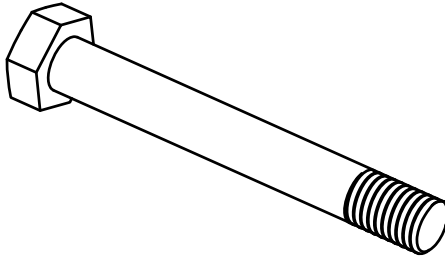
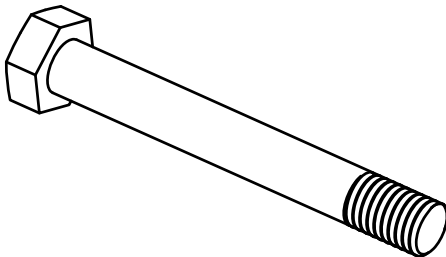


PART LIST			
1		2	
	1 PC		2 PC
3	Stainless steel column	4	
	2 PC		2 PC
5		6	
	1 PC		1 PC
7		8	
	1 PC		1 PC
9		10	
	1 PC		2 PC
11		12	
	1 PC		1 PC
13		14	Ø20*2020 
	2 PC		4 PC
15		16	
	2 PC		2 PC
17		18	
	2 PC		48 PC
19		20	Ø62*Ø20.5*25.5 
	2 PC		4 PC
21		22	
	2 PC		1 PC
23		24	
	1 PC		2 PC
25		26	
	1 PC		2 PC
27		28	
	2 PC		1 PC

PART LIST			
29 Ø20*2166  1PC	30  1 PC	31  1 PC	32  2 PC
33 Length=7200  2 PC	34 Length=7660  2 PC	35  1 PC	36  2 PC
37  1 PC	38  1 PC	39  1 PC	40  1 PC
41  1 PC	42  1 PC	43  8 PC	44  4 PC
45  28 PC	46  1 PC	47  5 PC	48  2 PC
49  10 PC	50  2 PC	51  1 PC	52  1 PC
53  1 PC	54 Ø30*2014  2 PC	55  4 PC	56  1 PC

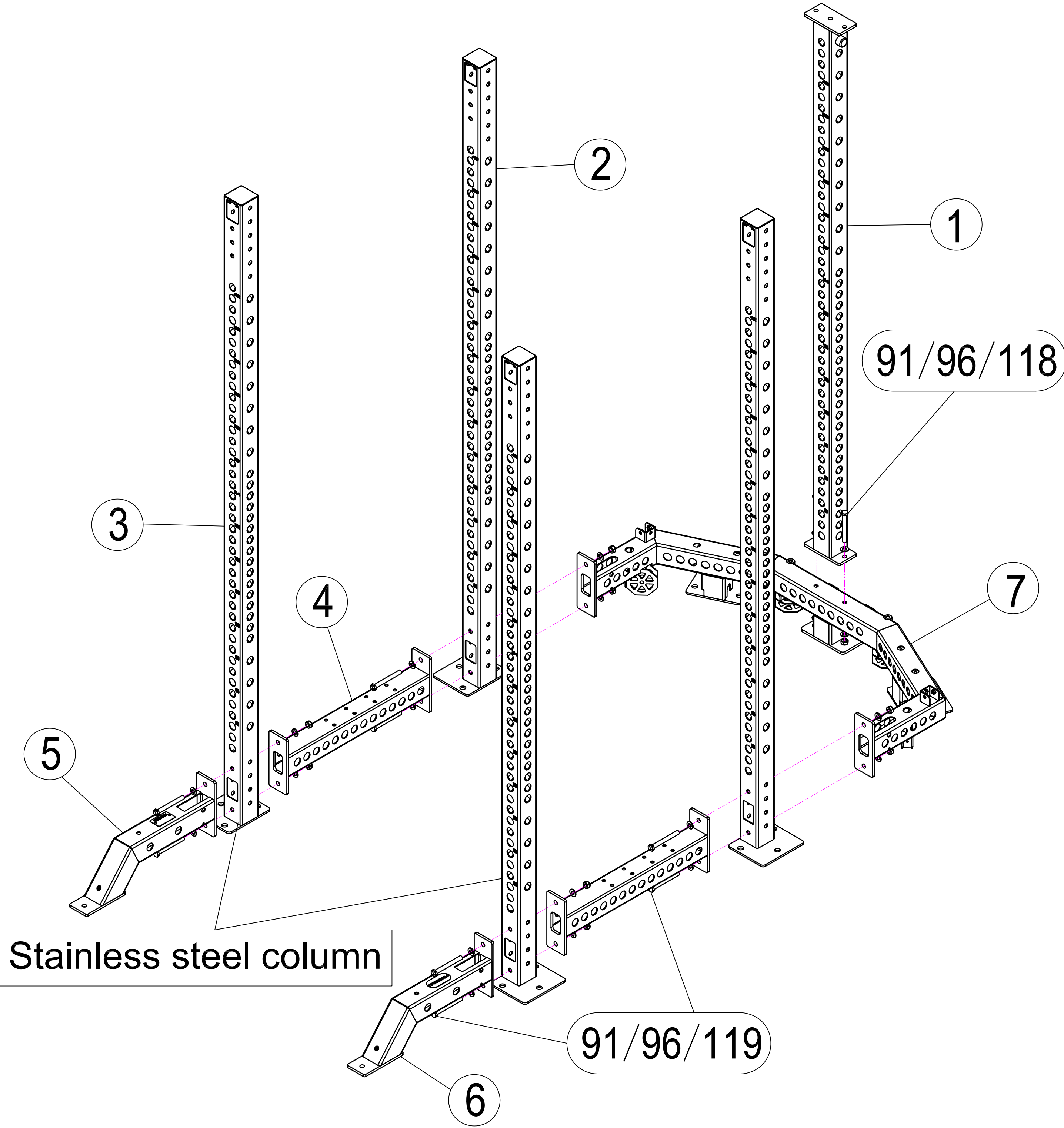
PART LIST			
57		58	
	2 PC		2 PC
59		60	
	2 PC		1 PC
61		62	
	1 PC		1 PC
63		64	
	1 PC		1 PC
65		66	
	1 PC		1 PC
67		68	
	1 PC		1 PC
69		70	
	1 PC		1 PC
71		72	
	1 PC		1 PC
73		74	
	2 PC		1 PC
75		76	
	1 PC		1 PC
77	Ø62*Ø30.5*25	78	Ø30×10
	2 PC		2 PC
79	Ø30×30	80	
	2 PC		2 PC
81		82	
	2 PC		8 PC
83		84	M6 Spring Washer
	12 PC		4 PC

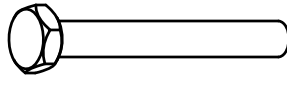
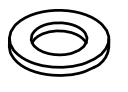
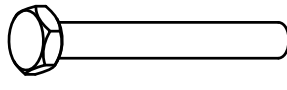
PART LIST							
85	M8 Spring Washer	86	M12 Spring Washer	87	M12 Big Washer	88	M6 Washer
							
4 PC		8 PC		4 PC		16 PC	
89	M8 Washer	90	M10 Washer	91	M12 Washer	92	M24 Washer
							
52 PC		72 PC		78 PC		28 PC	
93	M6 Nut	94	M8 Nut	95	M10 Nut	96	M12 Nut
							
6 PC		18 PC		35 PC		36 PC	
97	M24 Nut	98	M12 Hex Nut	99	M5*25 Bolt	100	M6*20 Bolt
							
14 PC		4 PC		2 PC		4 PC	
101	M6*85 Bolt	102	M8*8 Bolt	103	M8*12 Bolt	104	M12*25 Bolt
							
6 PC		4 PC		12 PC		4 PC	
105	M8*25 Bolt	106	M8*30 Bolt	107	M8*65 Bolt	108	M10*20 Bolt
							
6 PC		4 PC		12 PC		8 PC	
109	M10*45 Bolt	110	M10*50 Bolt	111	M10*70 Bolt	112	M10*70 Bolt
							
20 PC		1 PC		2 PC		2 PC	

PART LIST							
113	M10*95 Bolt	114	M10*100 Bolt	115	M10*160 Bolt	116	M12*30 Bolt
							
6 PC		8 PC		2 PC		4 PC	
117	M12*60 Bolt	118	M12*100 Bolt	119	M12*110 Bolt	120	M24*110 Bolt
							
2 PC		16 PC		22 PC		6 PC	
121	M24*130 Bolt						
							
8 PC							

Installation Instruction

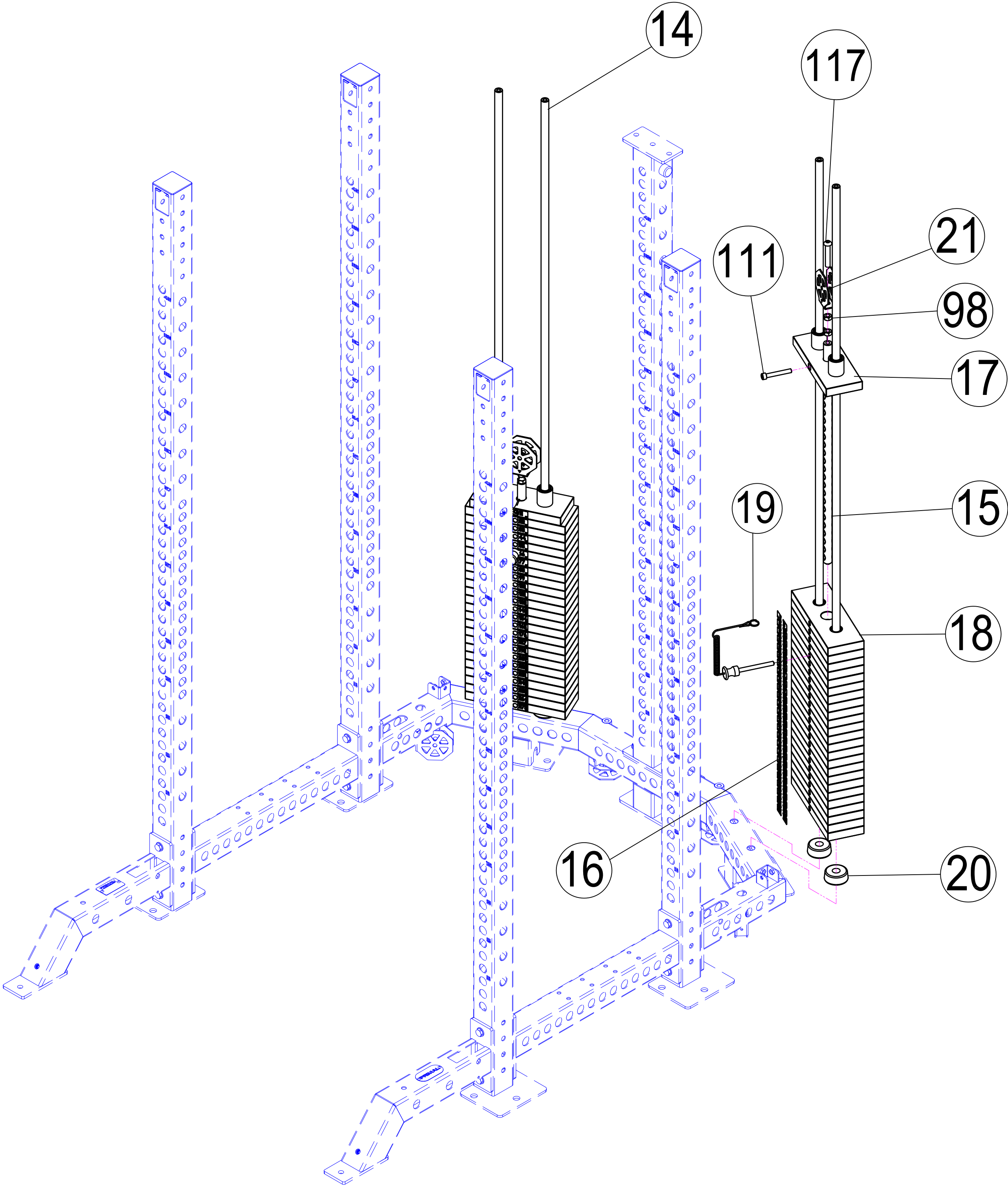
Step 1

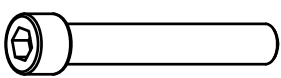
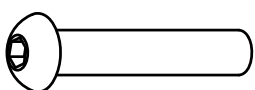


118#		M12*100	Qty:2	91#		12	Qty:20
119#		M12*110	Qty:8	96#		M12	Qty:10

Installation Instruction

Step 2

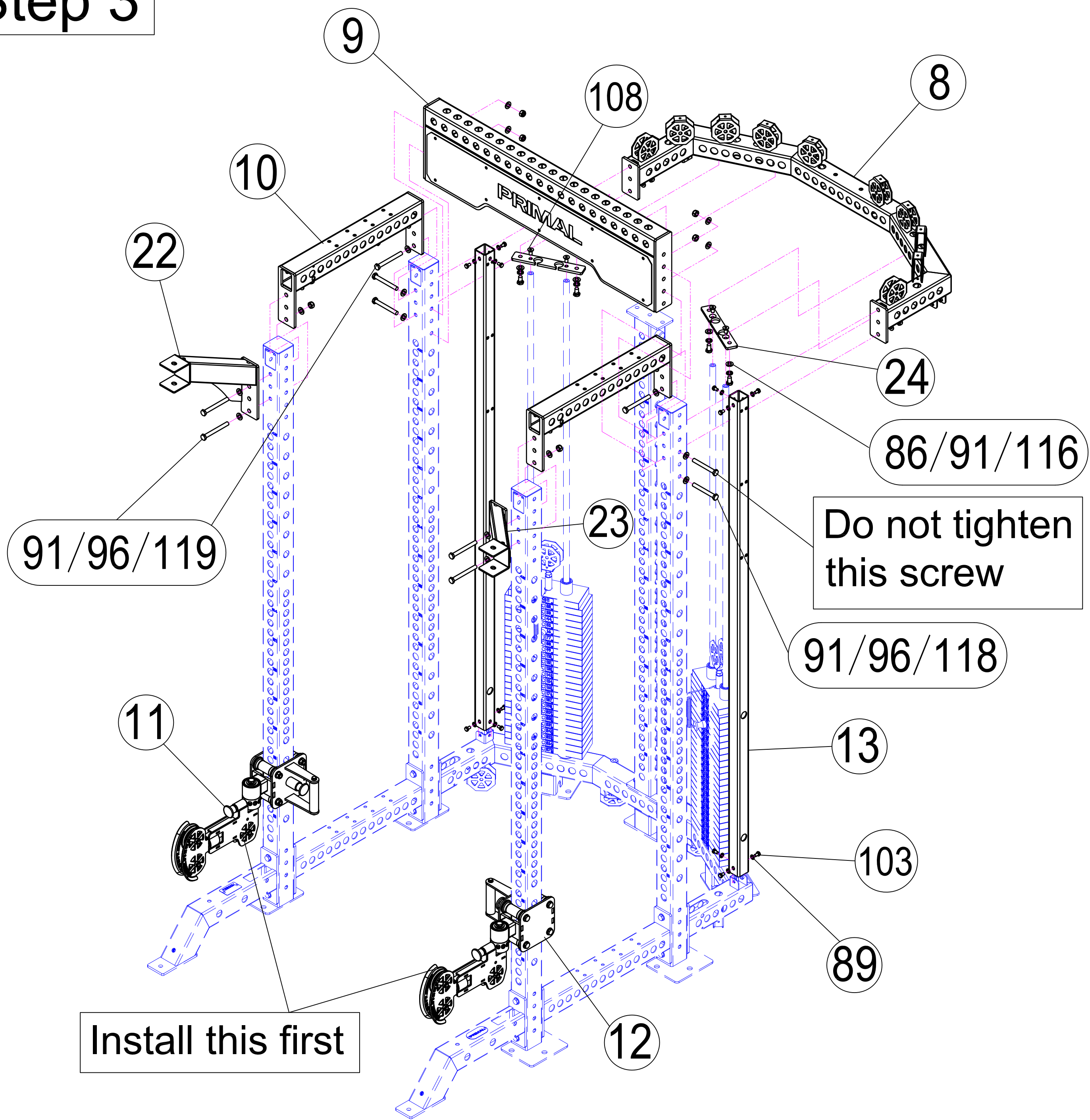


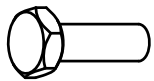
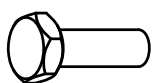
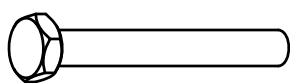
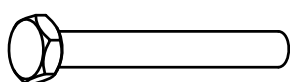
111#		M10*70	Qty:2
117#		M12*60	Qty:2

98#		M12	Qty:4
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Installation Instruction

Step 3



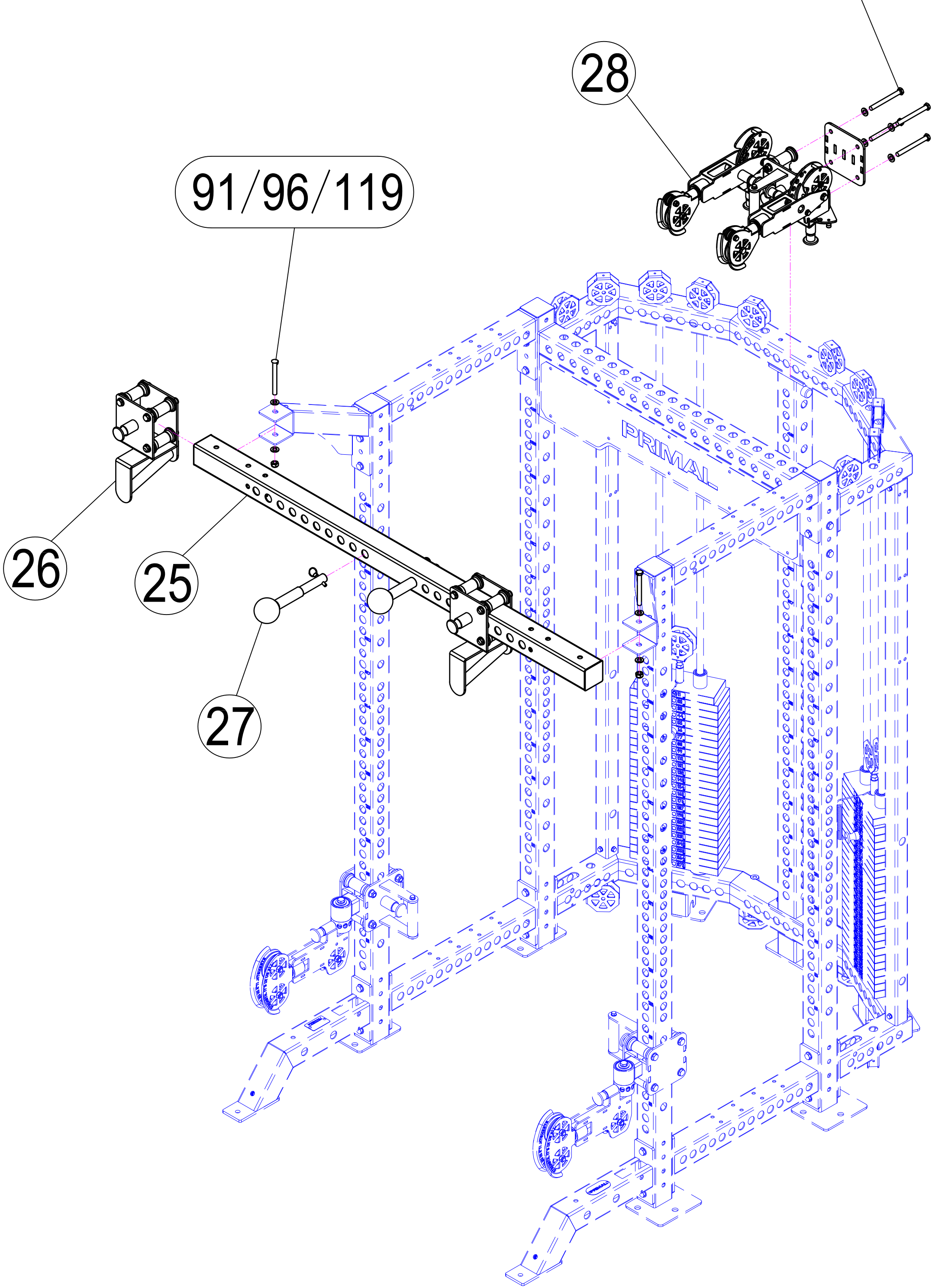
103#		M8*12	Qty:12
108#		M10*20	Qty:4
116#		M12*30	Qty:4
118#		M12*100	Qty:4
119#		M12*110	Qty:8

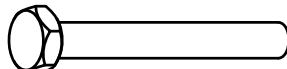
86#		Spring 12	Qty:4
89#		8	Qty:12
91#		12	Qty:26
96#		M12	Qty:10

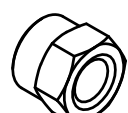
Installation Instruction

Step 4

Need to remove the screws first

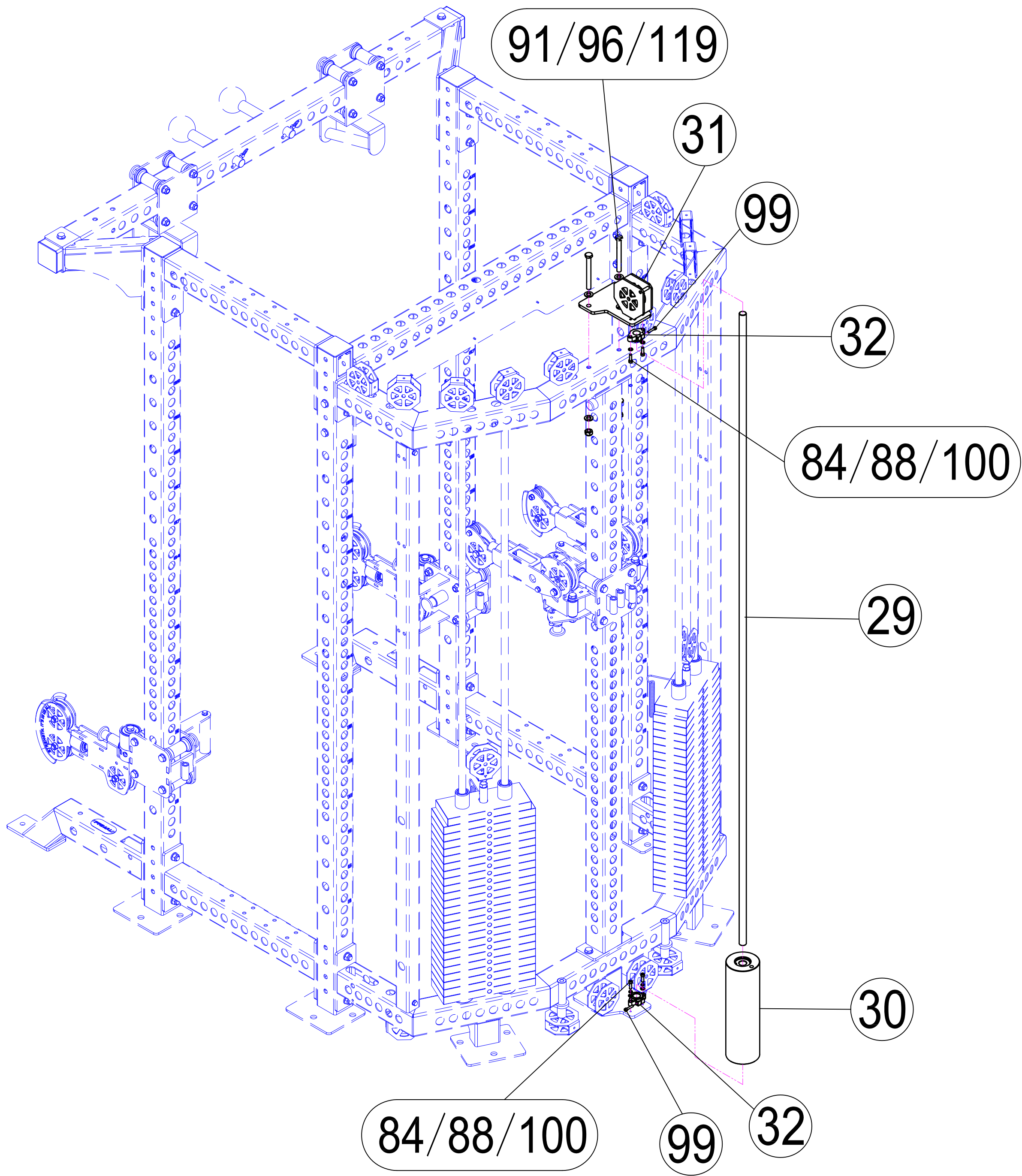


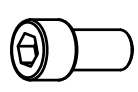
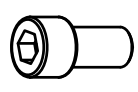
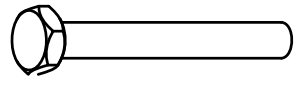
119#		M12*110	Qty:2
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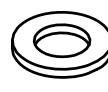
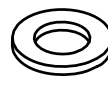
91#		12	Qty:4
96#		M12	Qty:2

Installation Instruction

Step 5

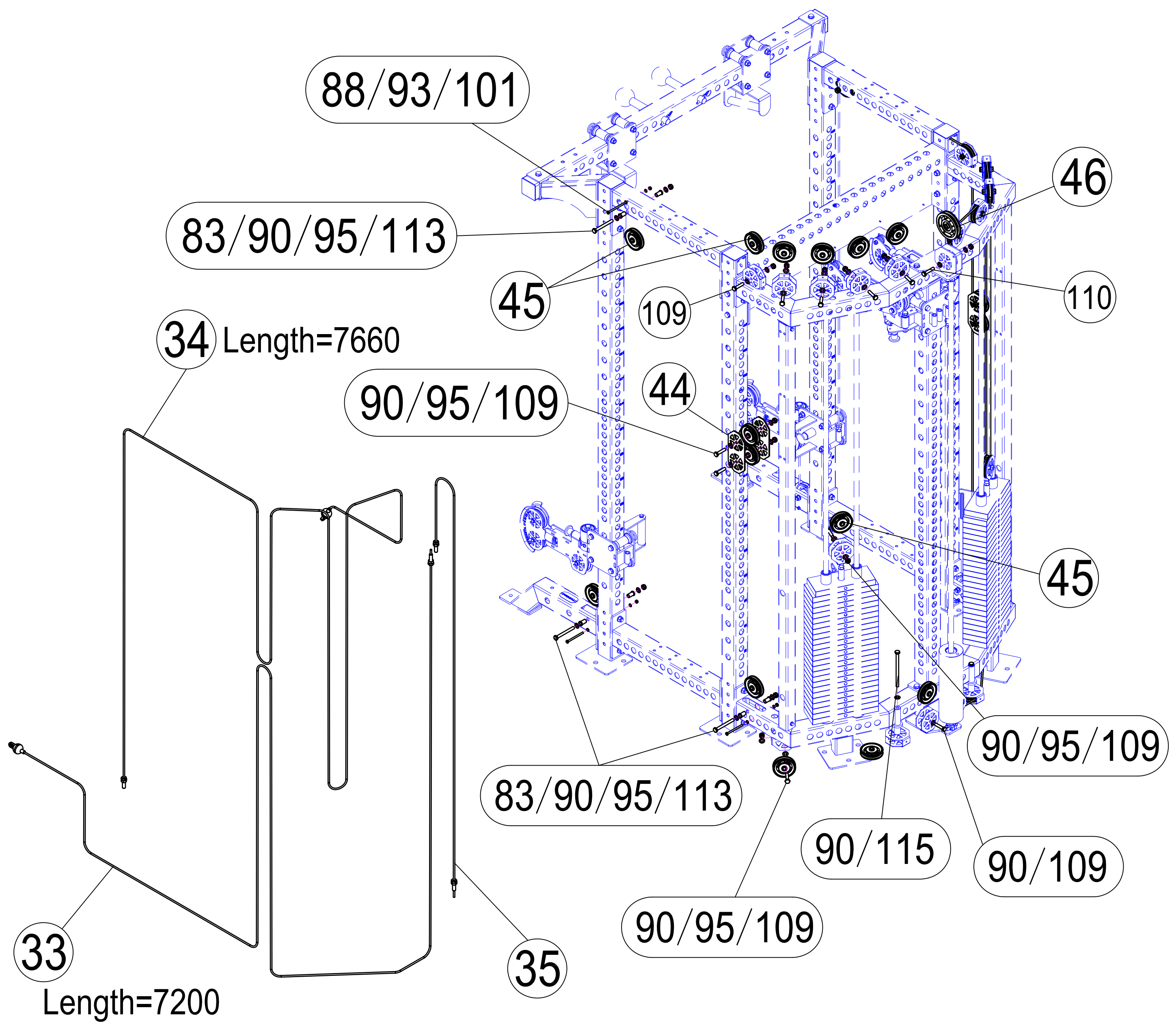


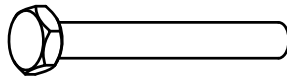
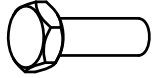
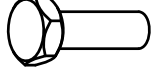
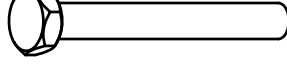
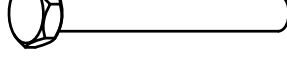
99#		M5*25	Qty:2
100#		M6*20	Qty:4
119#		M12*110	Qty:2

84#		Spring 6	Qty:4
88#		6	Qty:4
91#		12	Qty:4
96#		M12	Qty:2

Installation Instruction

Step 6

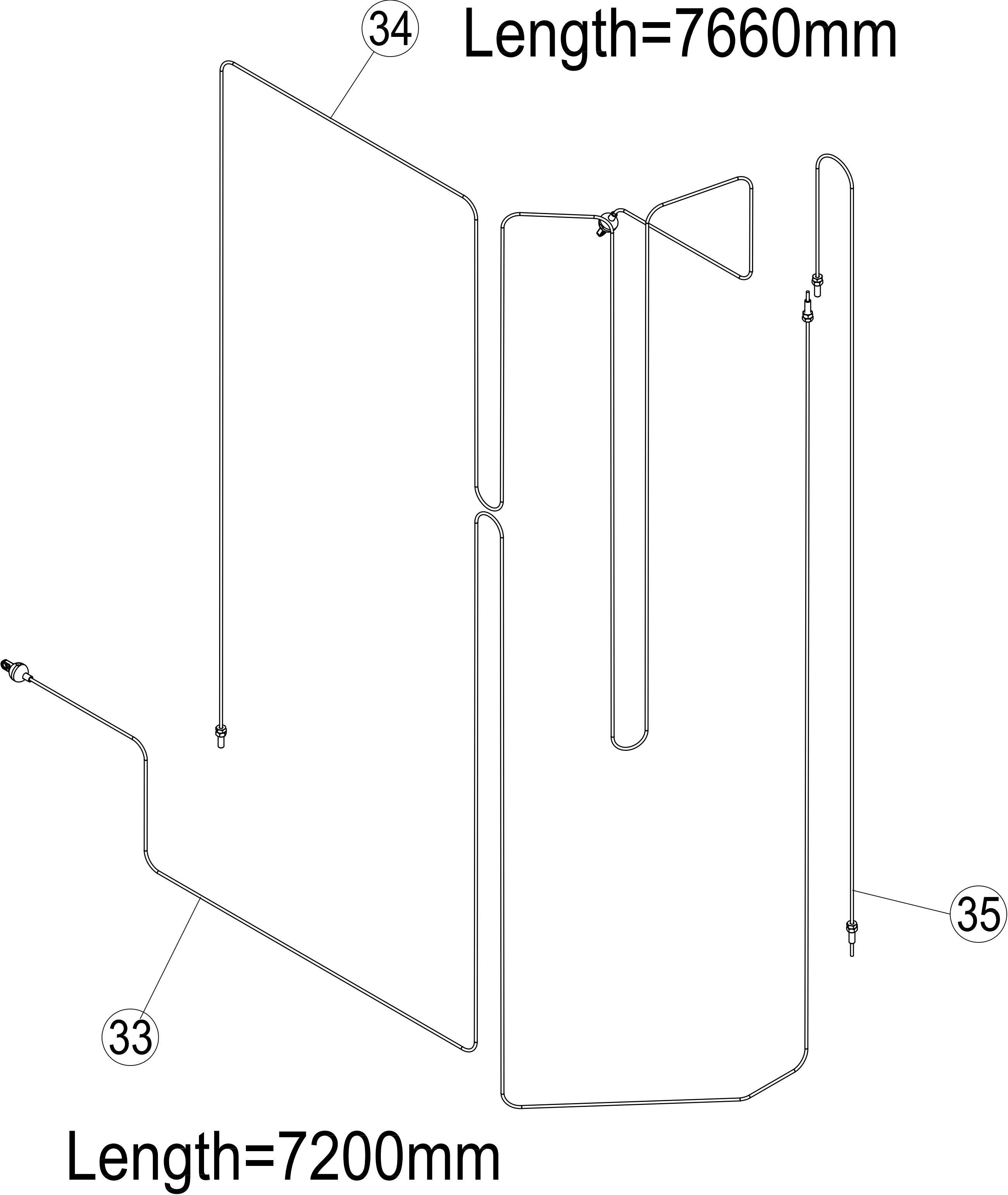


101#		M6*85	Qty:6
109#		M10*45	Qty:20
110#		M10*50	Qty:1
113#		M10*95	Qty:6
115#		M10*160	Qty:2

88#		6	Qty:12
90#		10	Qty:54
93#		M6	Qty:6
95#		M10	Qty:25

Installation Instruction

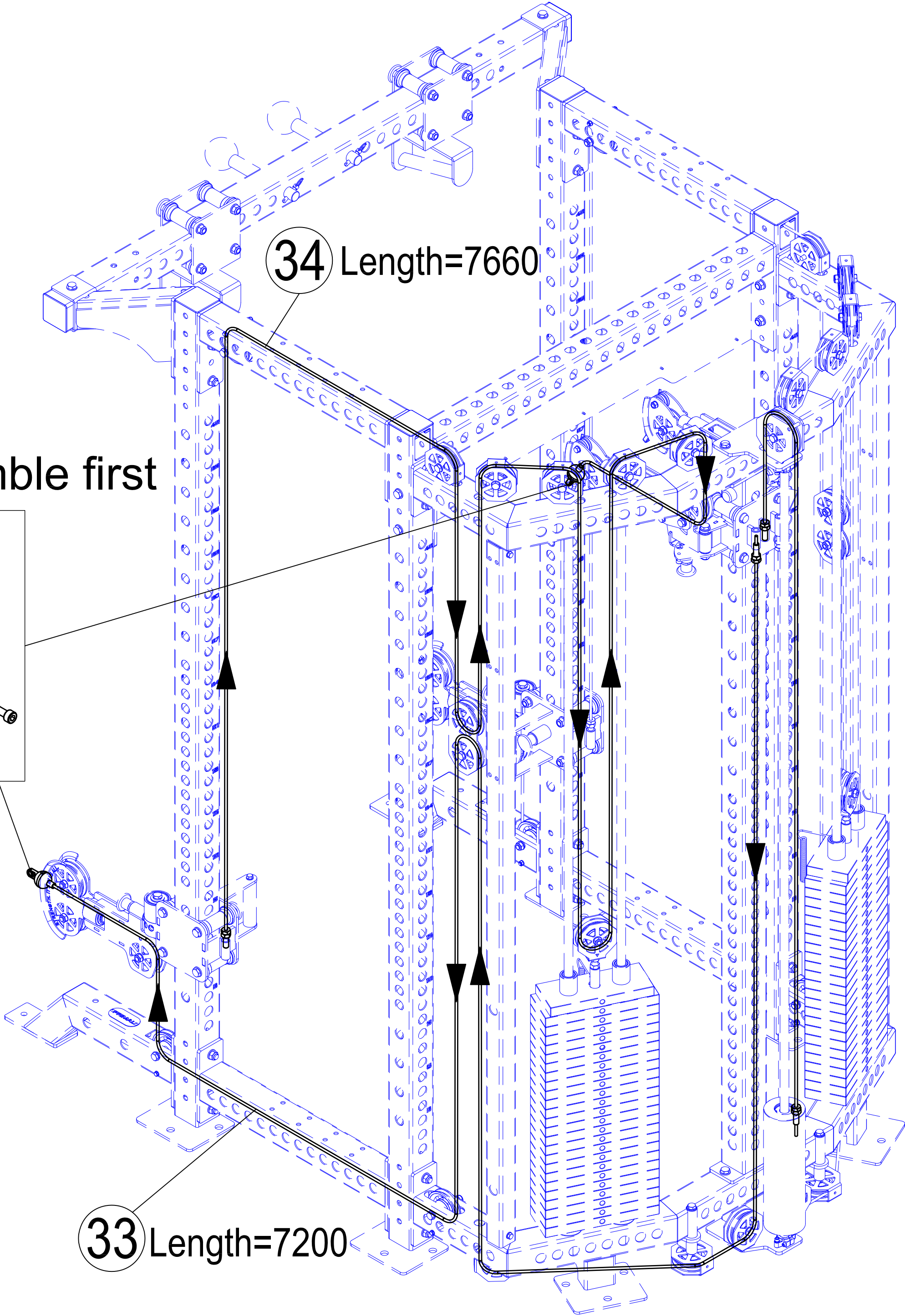
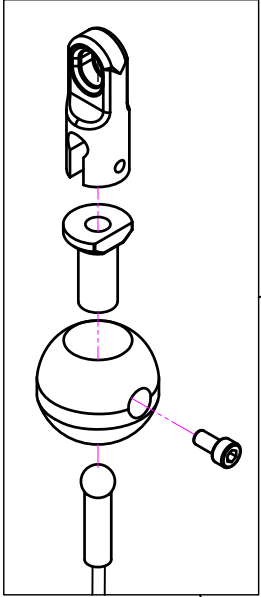
Step 6-1



Installation Instruction

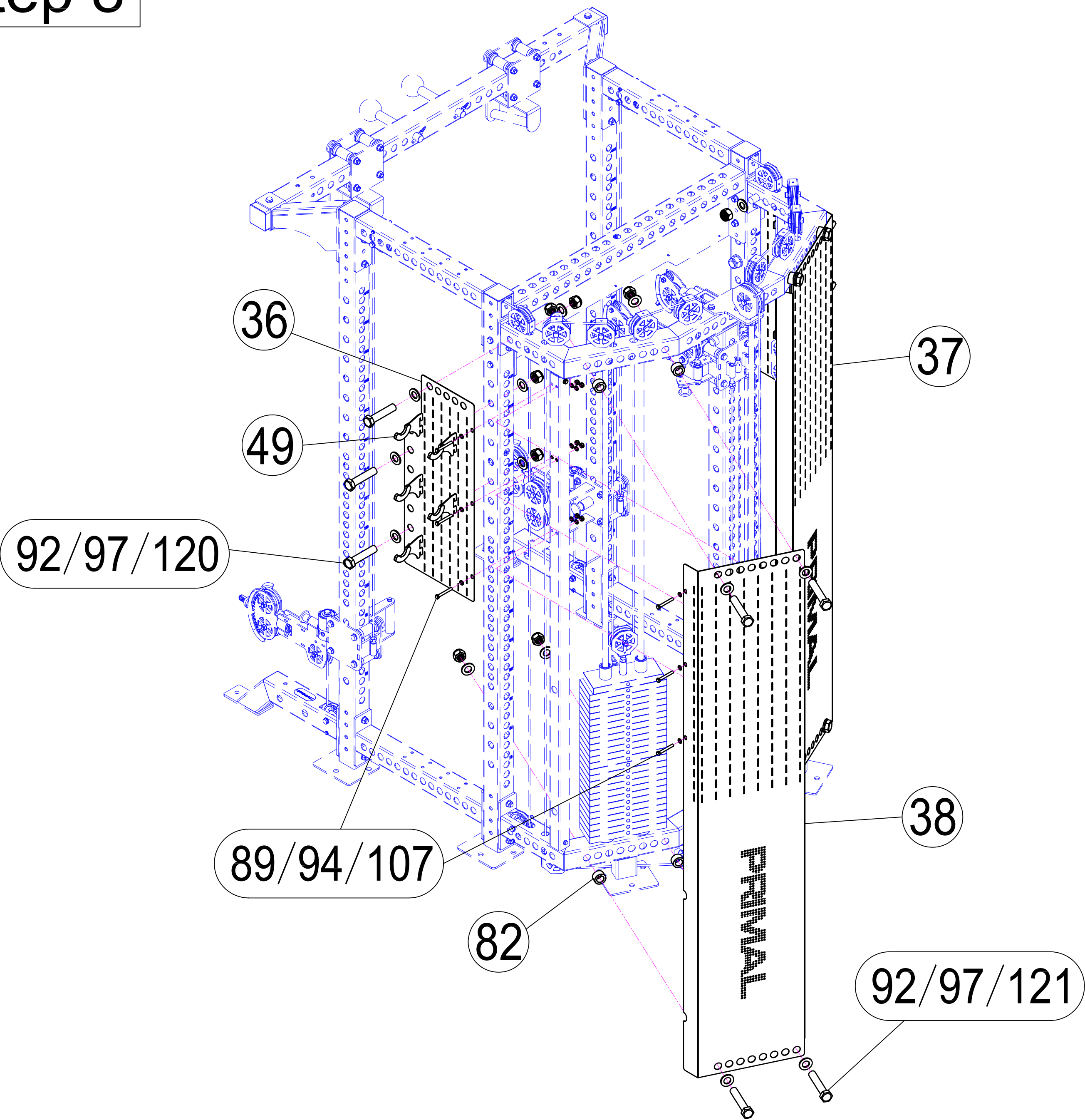
Step 7

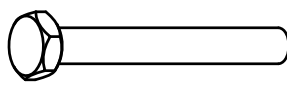
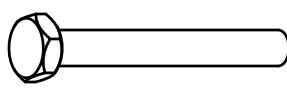
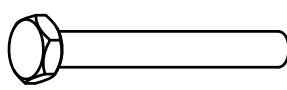
Need to
disassemble first

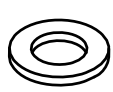
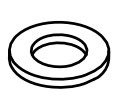


Installation Instruction

Step 8

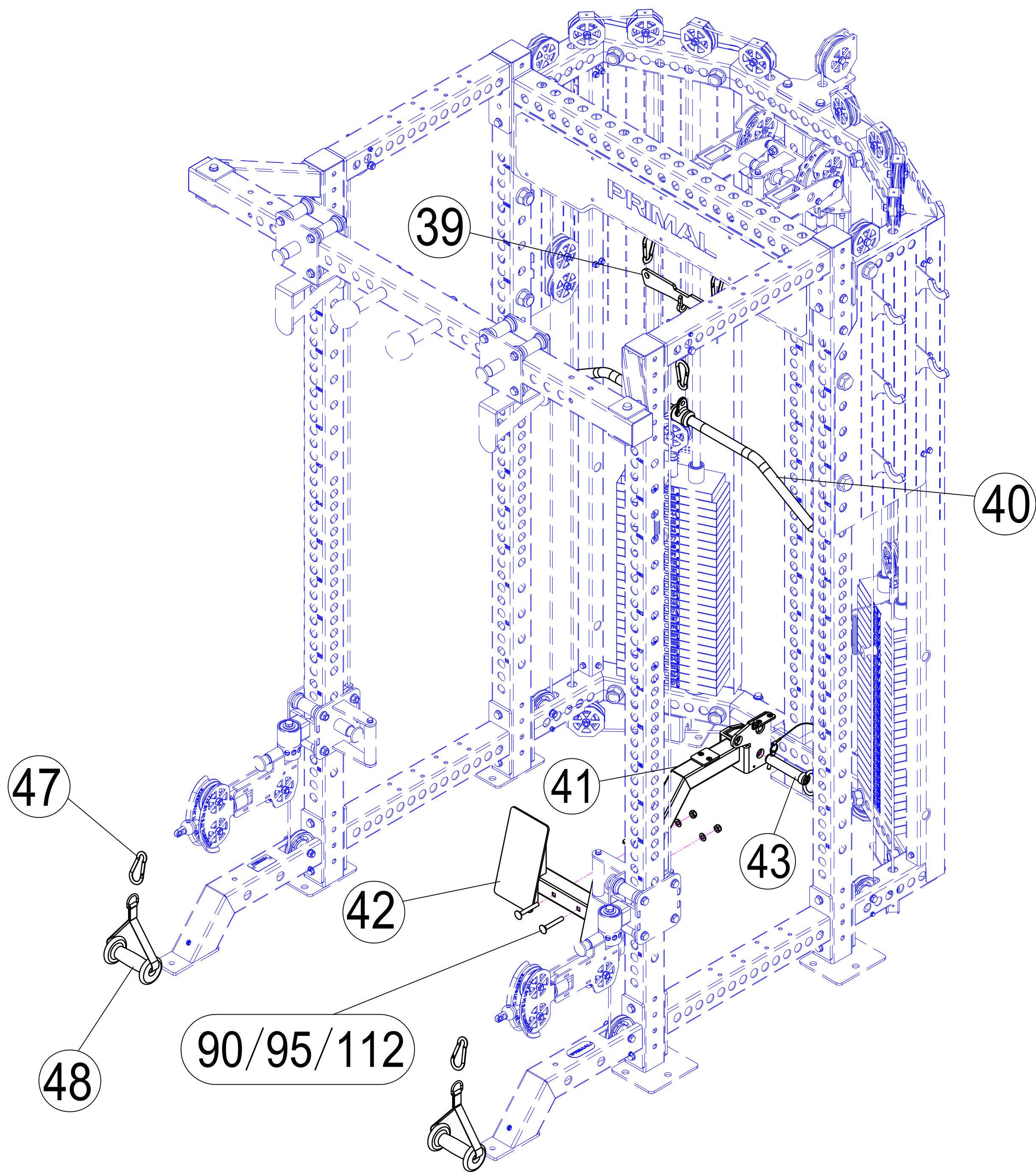


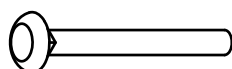
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120#		M24*110	Qty:6
121#		M24*130	Qty:8

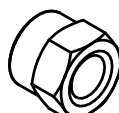
89#		8	Qty:24
92#		24	Qty:28
94#		M8	Qty:12
97#		M24	Qty:14

Installation Instruction

Step 9



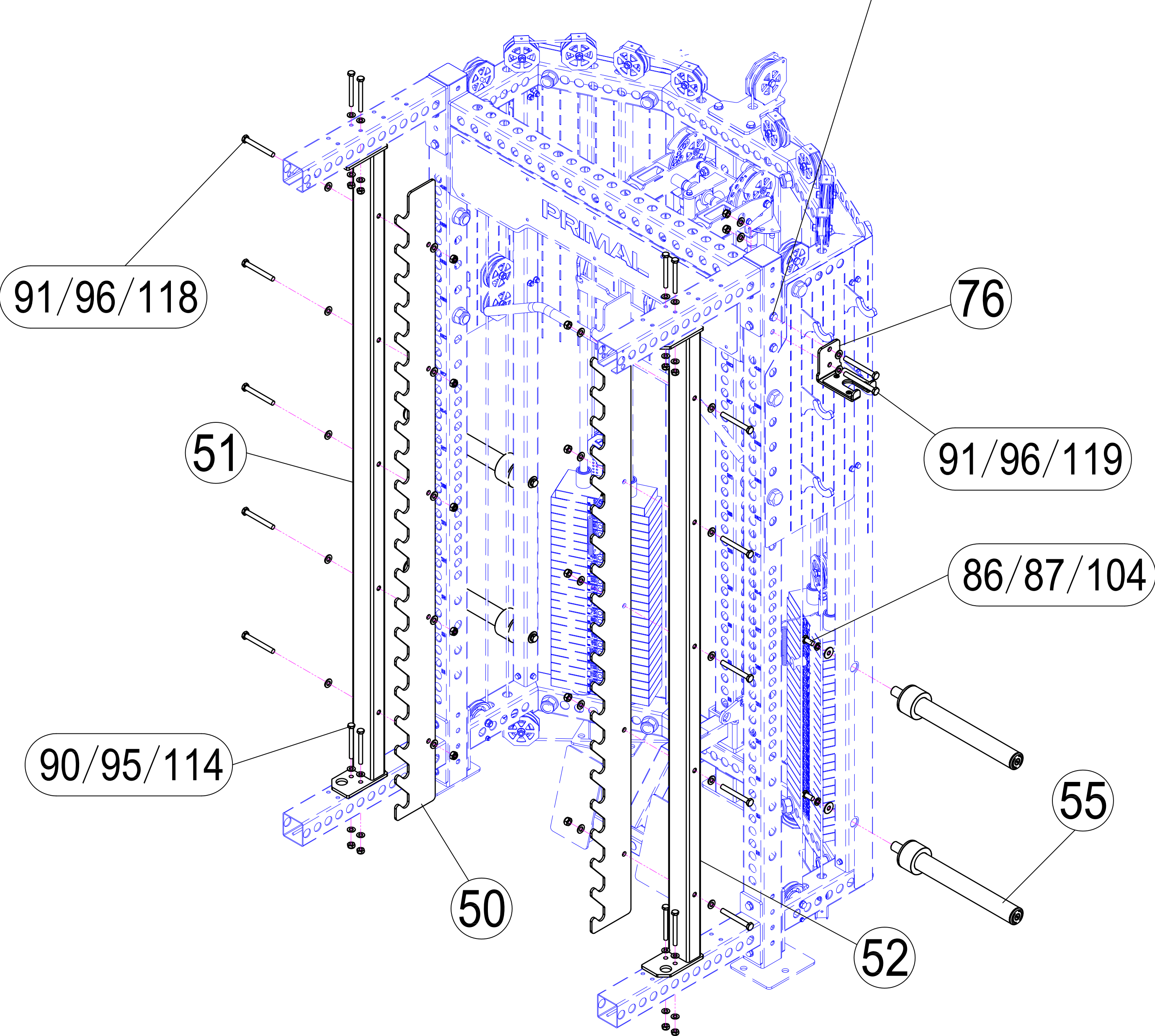
112#		M10*70	Qty:2
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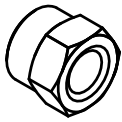
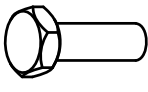
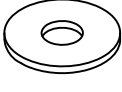
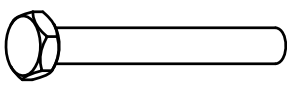
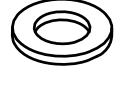
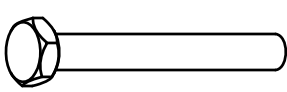
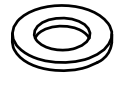
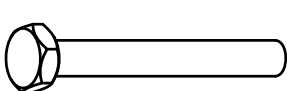
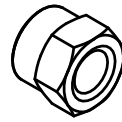
90#		10	Qty:2
95#		M10	Qty:2

Installation Instruction

Step 10

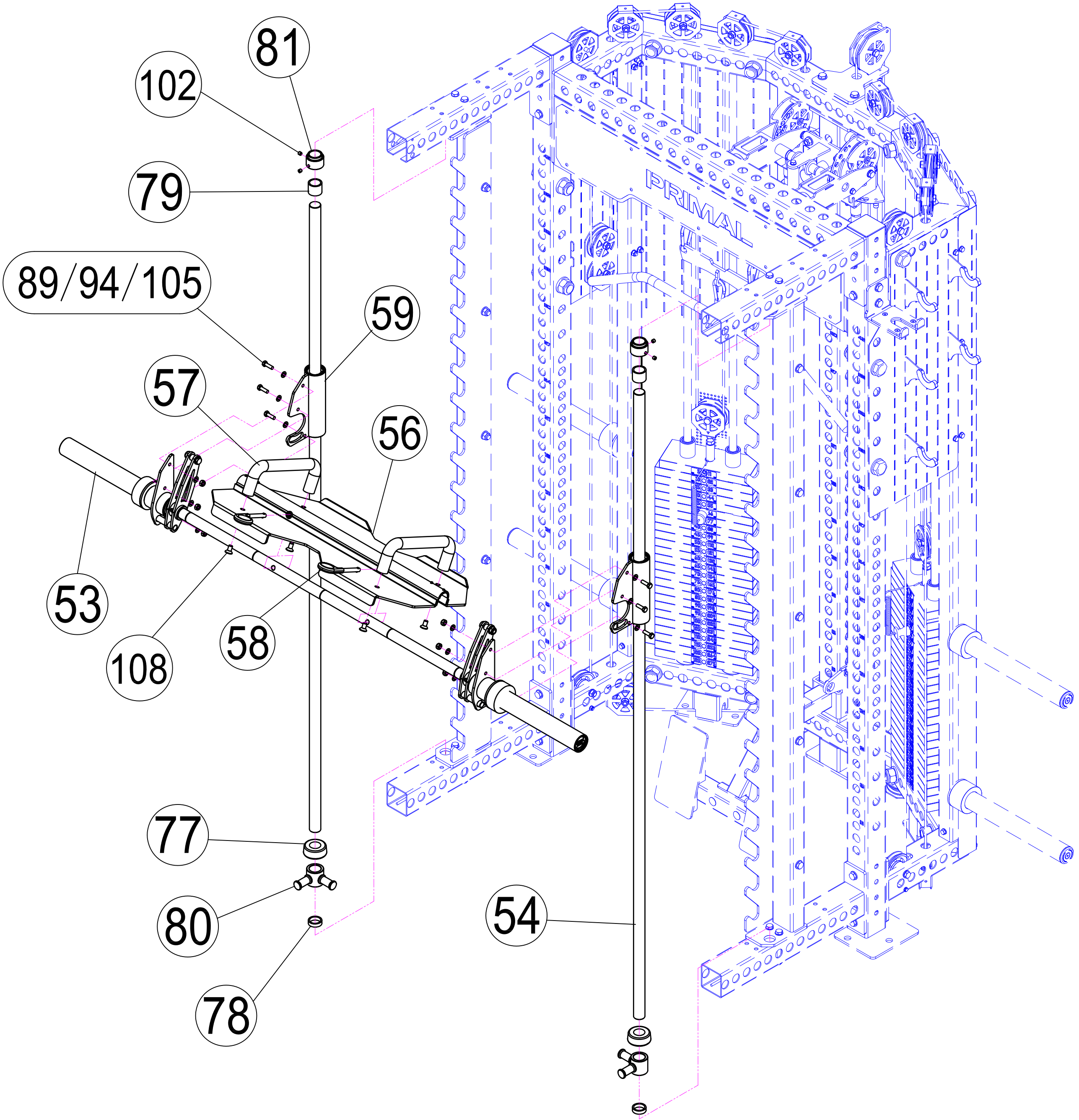
Need to remove this screw first

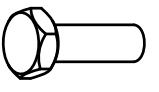
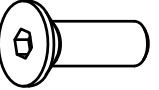


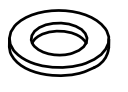
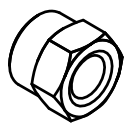
96#		M12	Qty:12	86#		Spring 12	Qty:4
104#		M12*25	Qty:4	87#		Big 12	Qty:4
114#		M10*100	Qty:8	90#		10	Qty:16
118#		M12*100	Qty:10	91#		12	Qty:24
119#		M12*110	Qty:2	95#		M10	Qty:8

Installation Instruction

Step 11

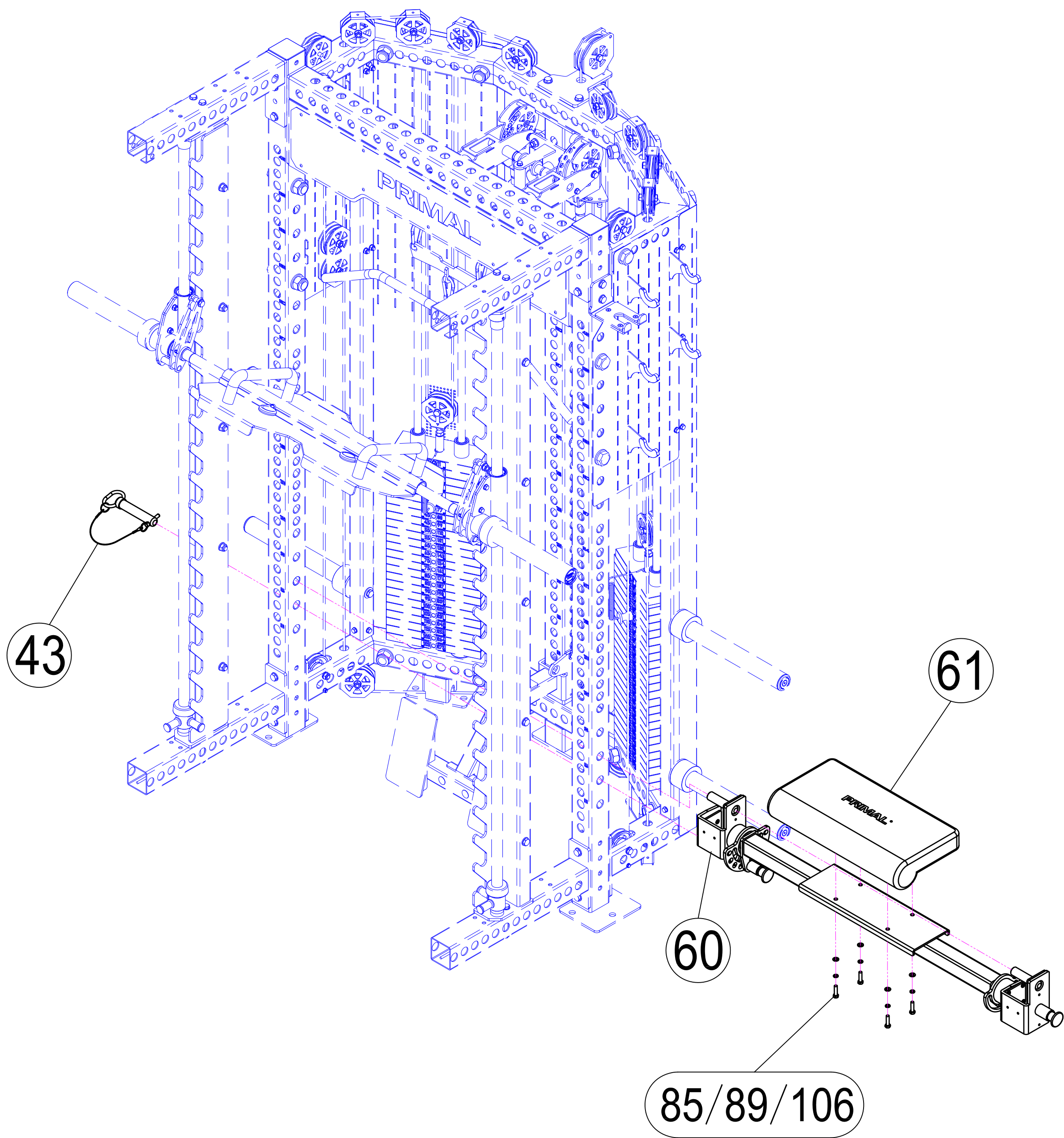


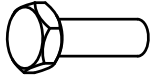
102#		M8*8	Qty:4
105#		M8*25	Qty:6
108#		M10*20	Qty:4

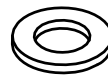
89#		8	Qty:12
94#		M8	Qty:6

Installation Instruction

Step 12

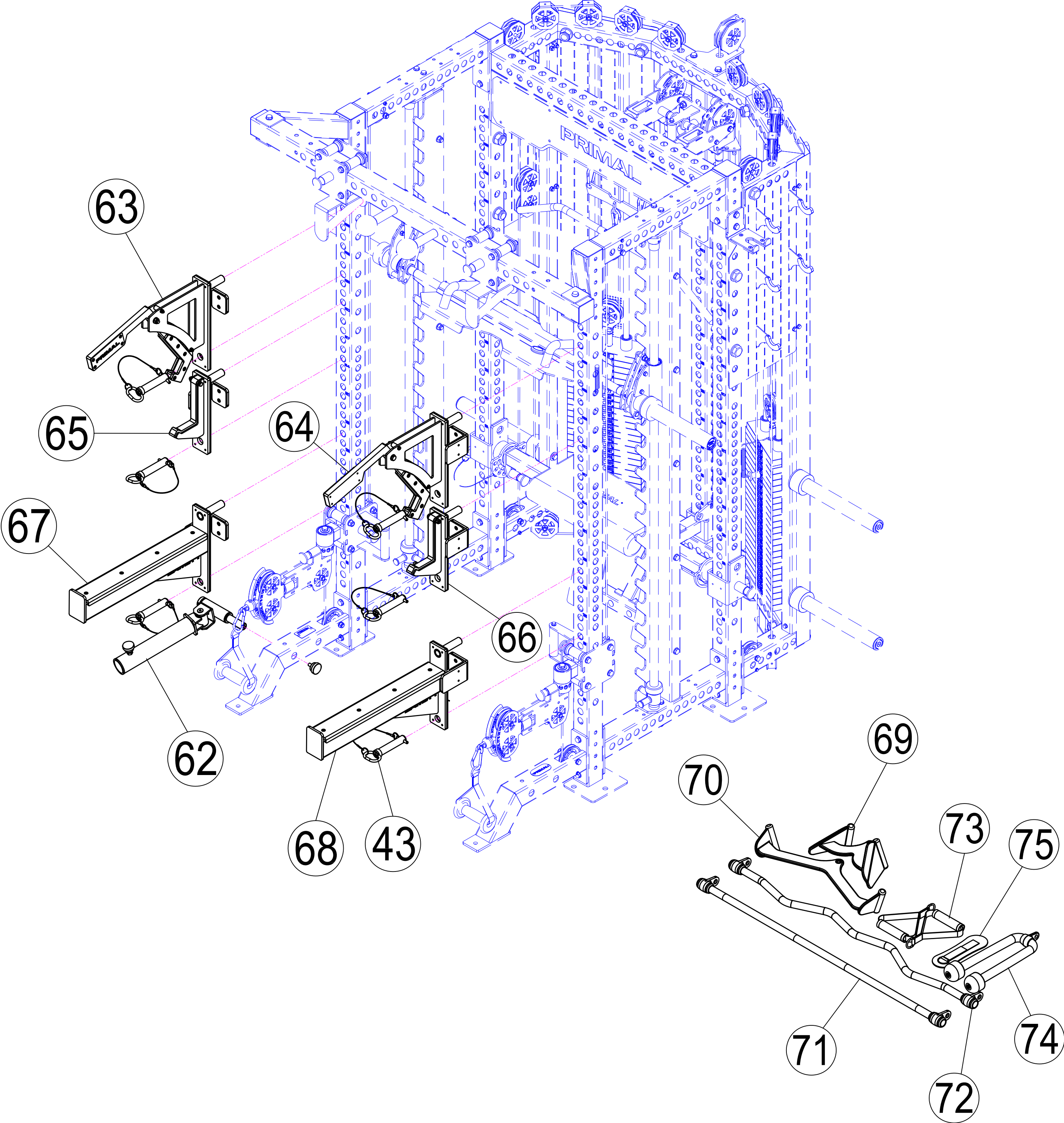


106#		M8*30	Qty:4
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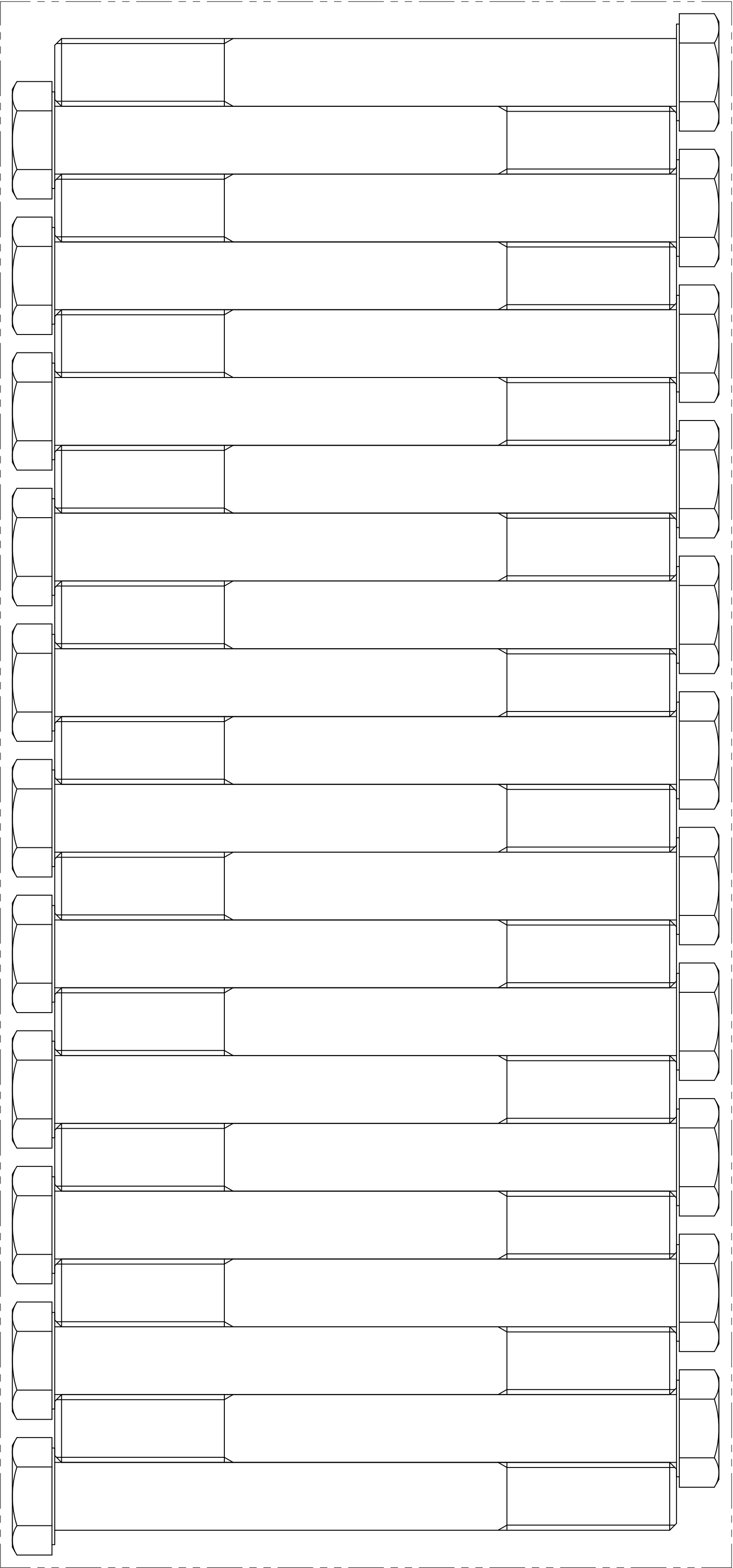
85#		Spring 8	Qty:4
89#		8	Qty:4

Installation Instruction

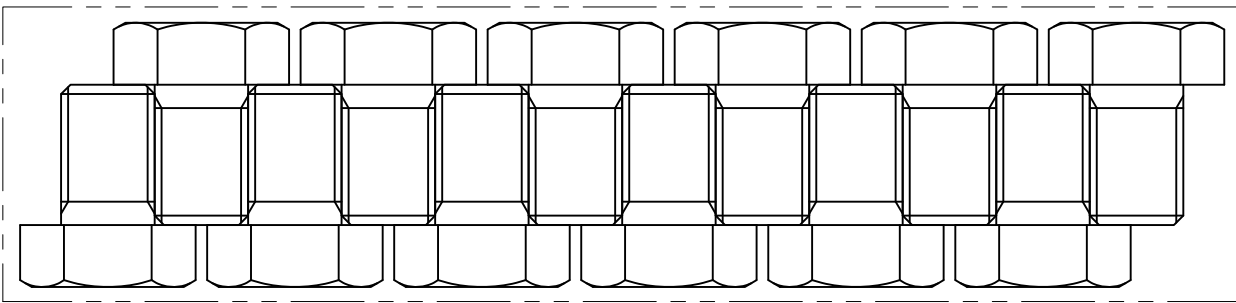
Step 13



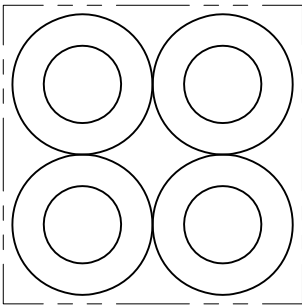
M12*110×22PCS



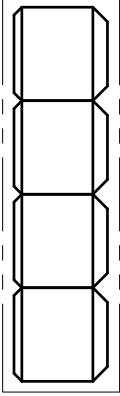
M8*12×12PCS



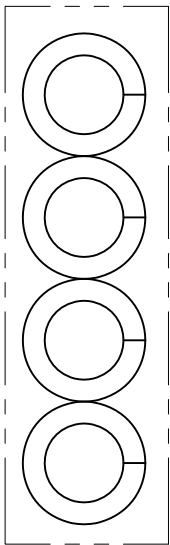
Ø6×16PCS



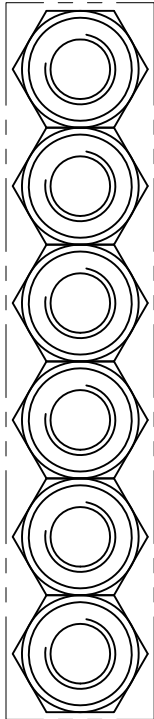
M8*8×4PCS



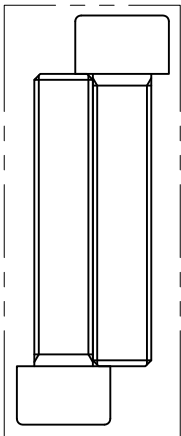
SPRINGØ6×4PCS



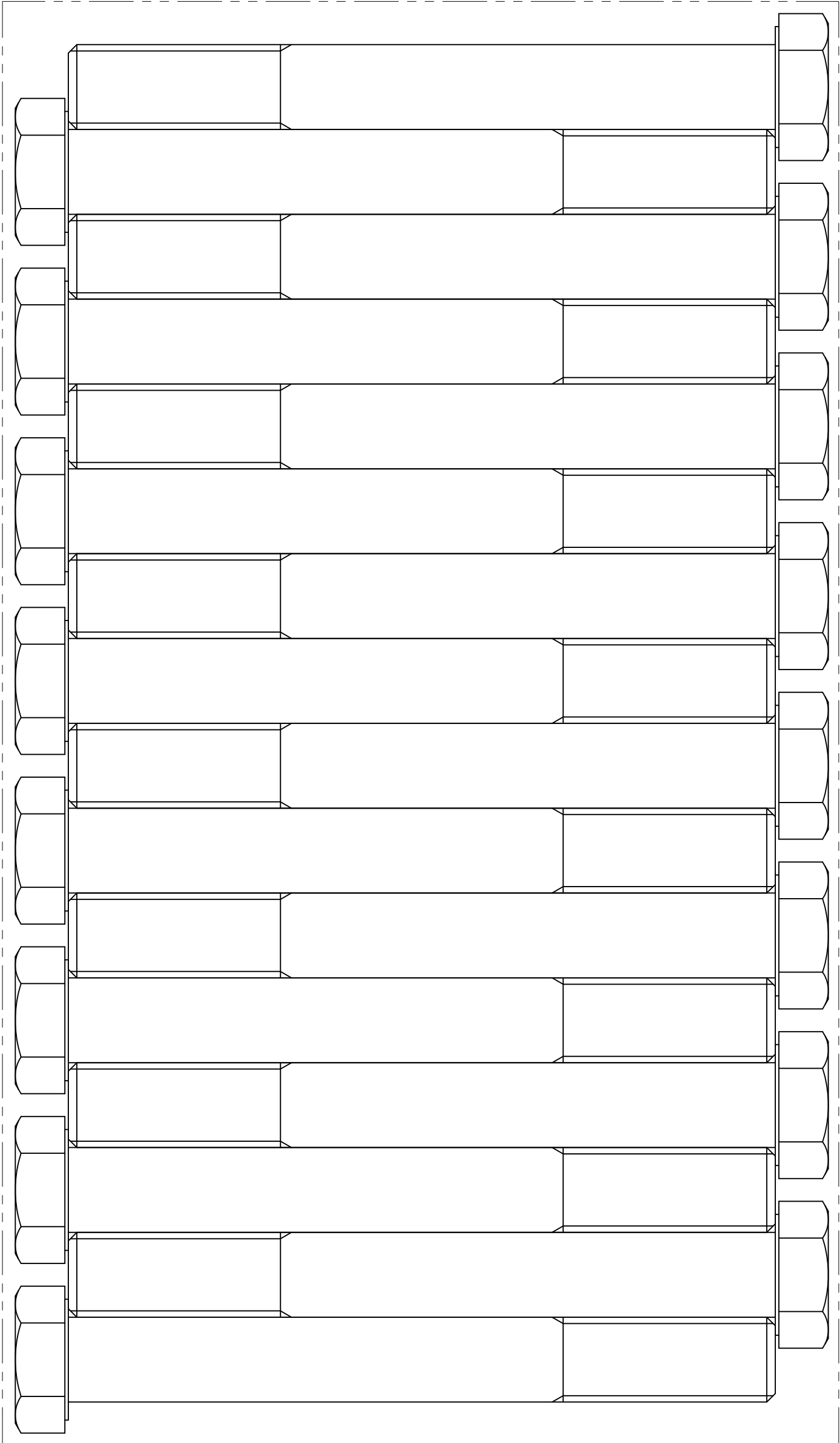
LOCK NUT
M6×6PCS



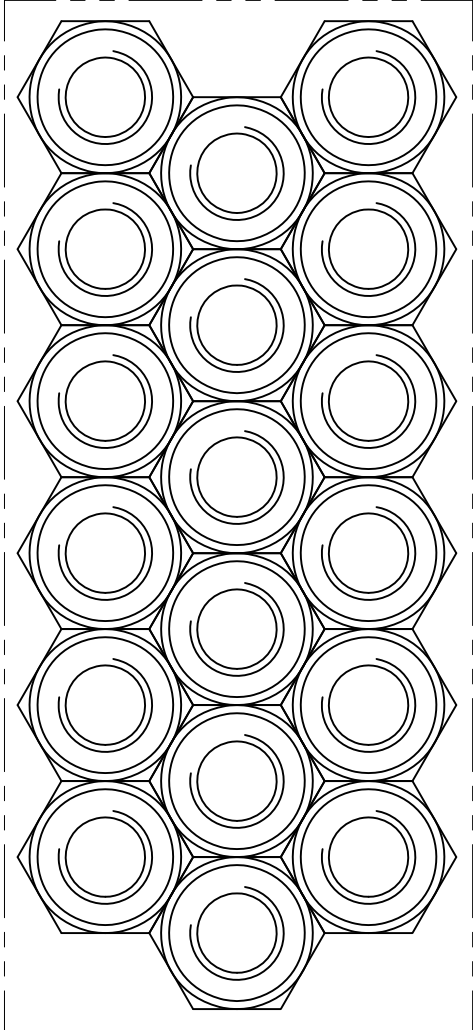
M5*25×2PCS



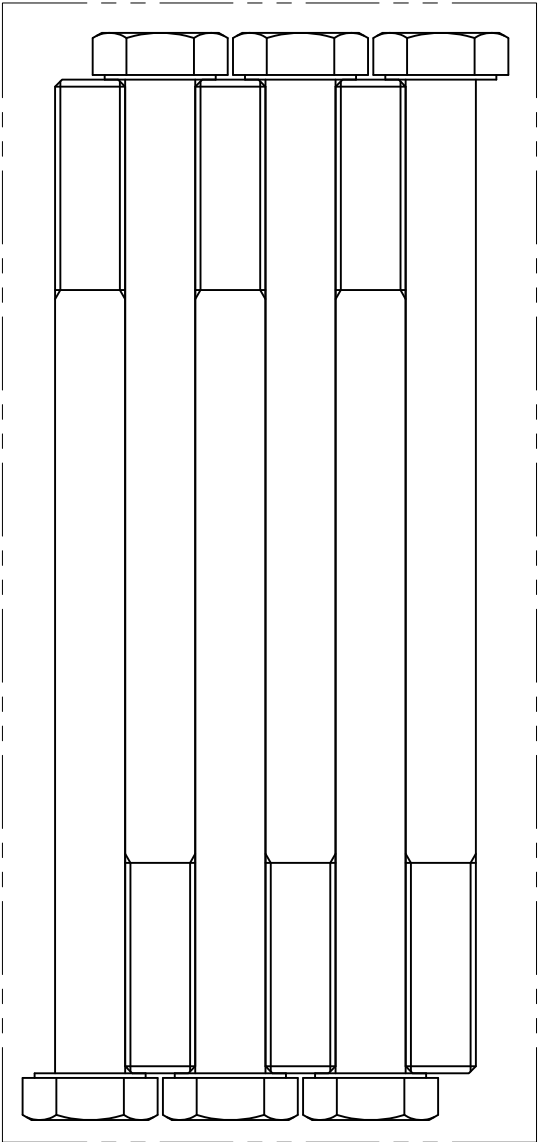
M12*100×16PCS



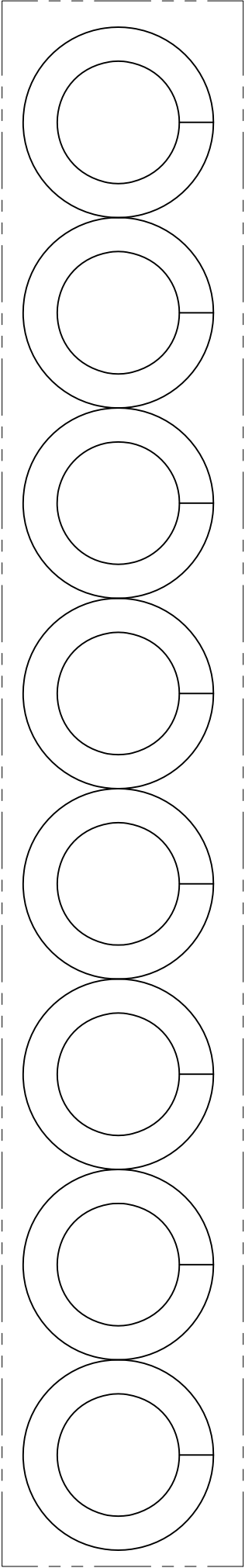
LOCK NUT
M8×18PCS



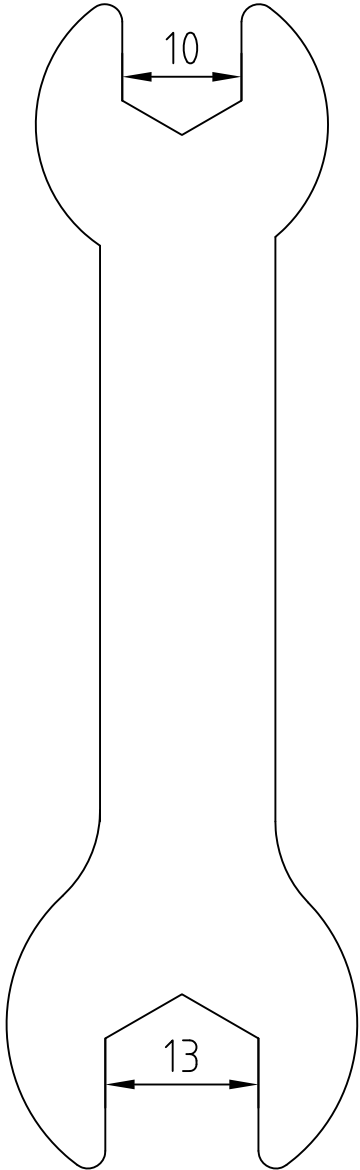
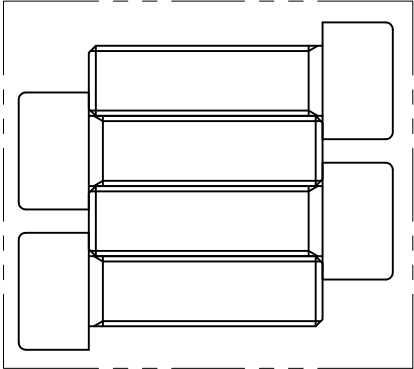
M6*85×6PCS



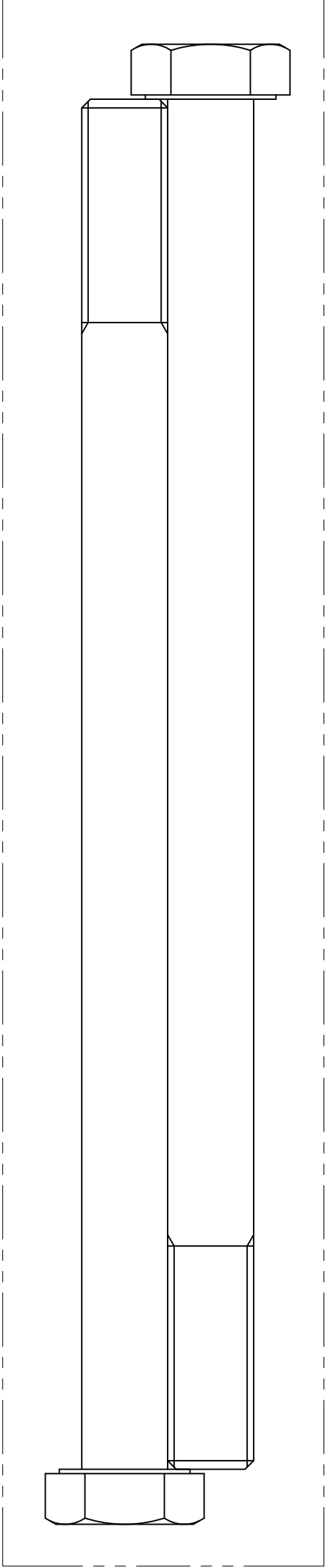
SPRINGØ12×8PCS



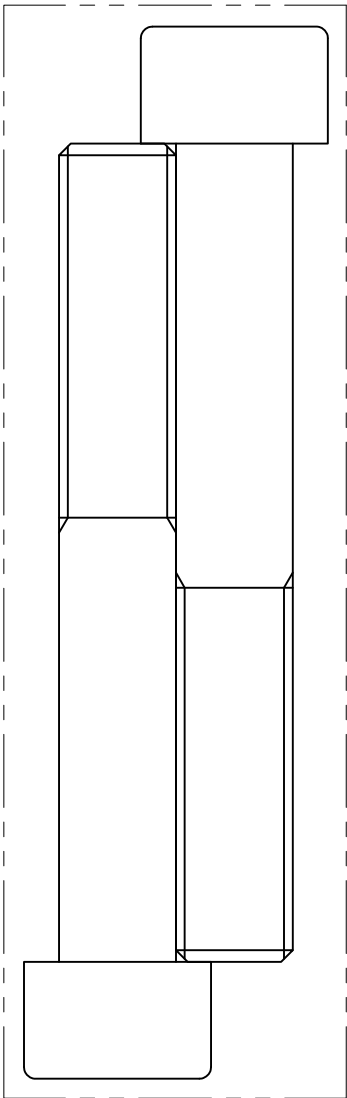
M6*20×4PCS



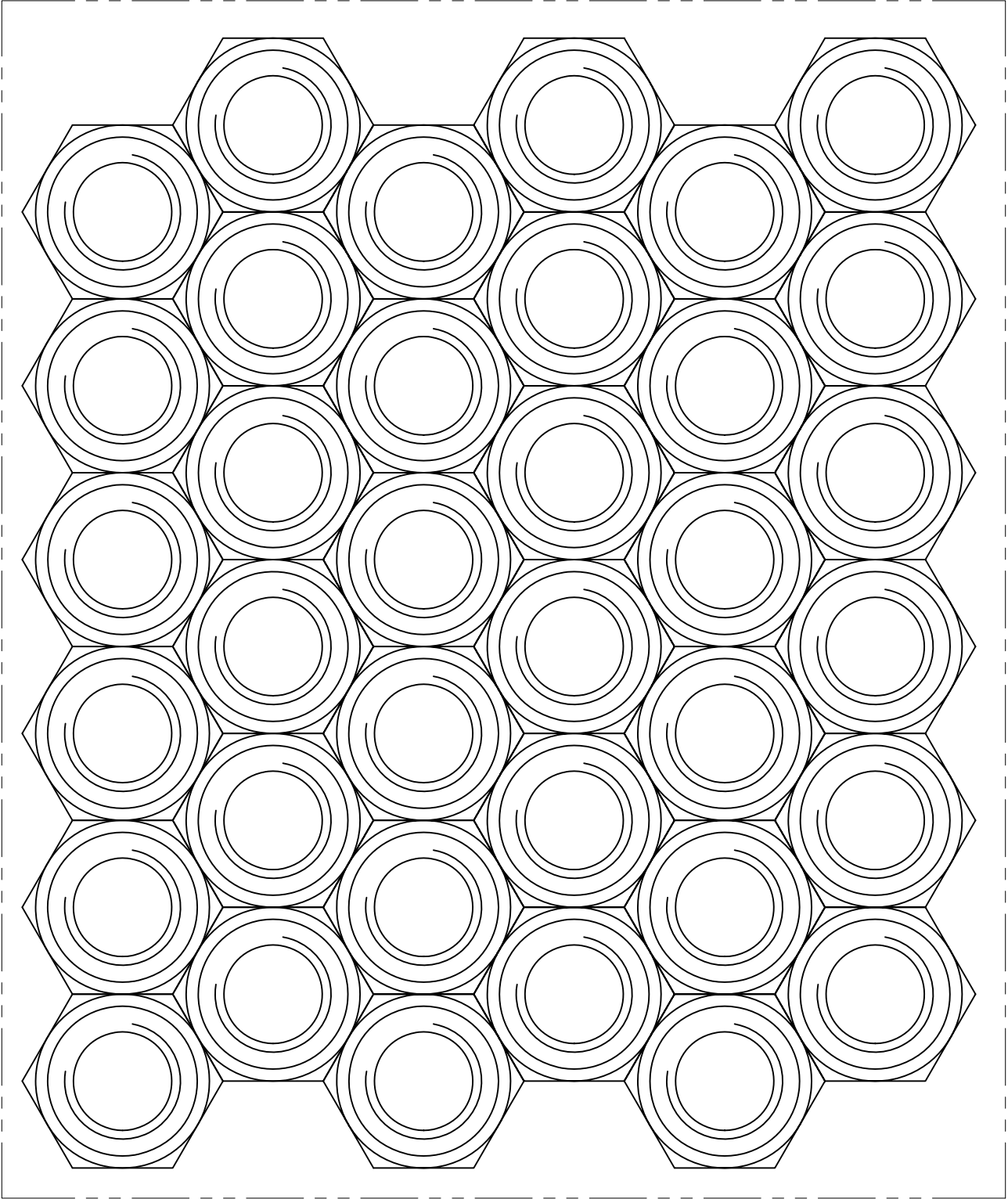
M10*160×2PCS



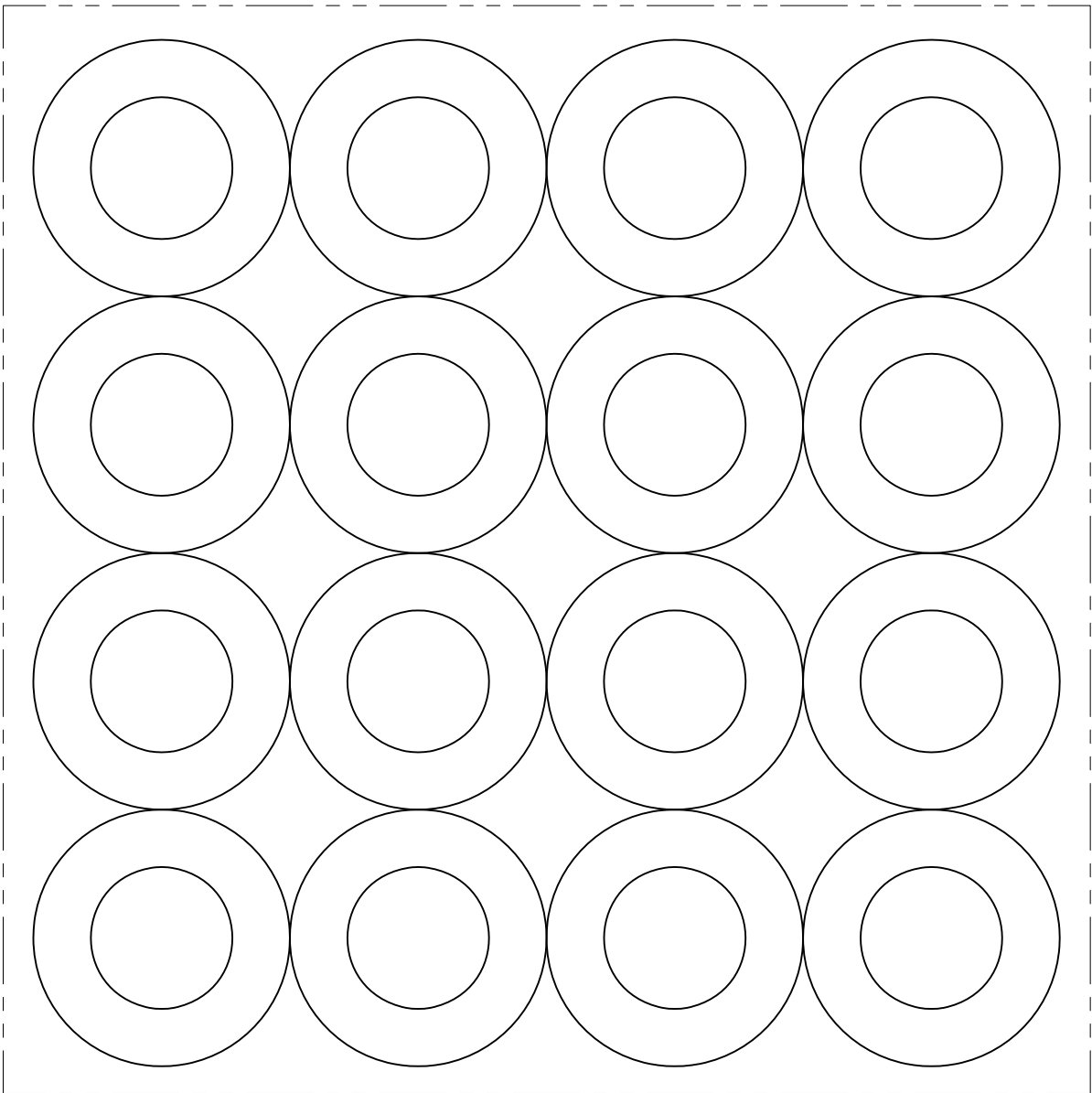
M10*70×2PCS



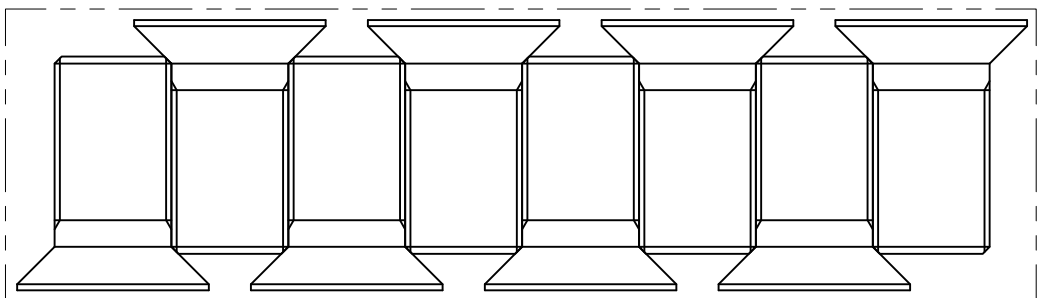
LOCK NUT
M12×36PCS



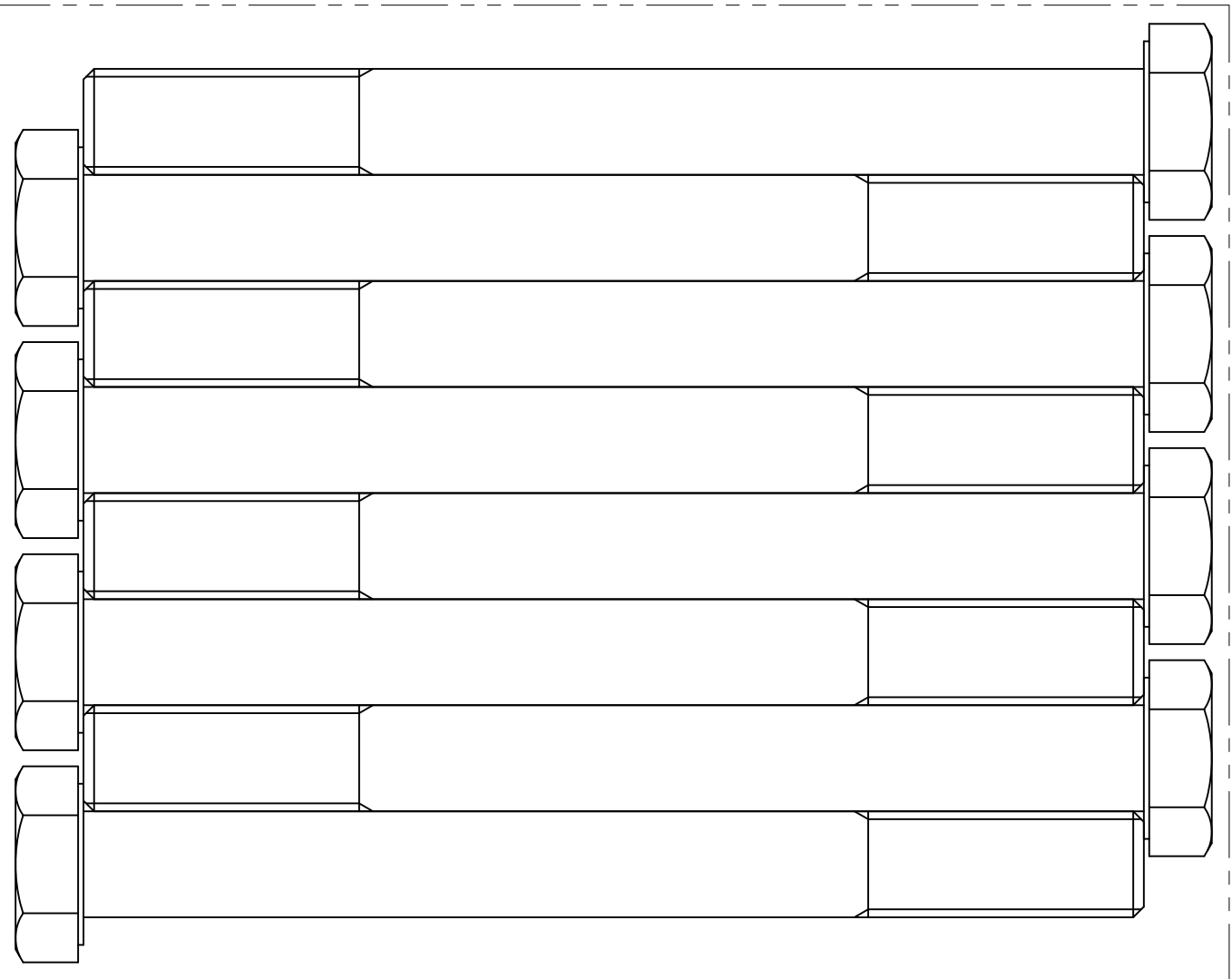
Ø12×78PCS



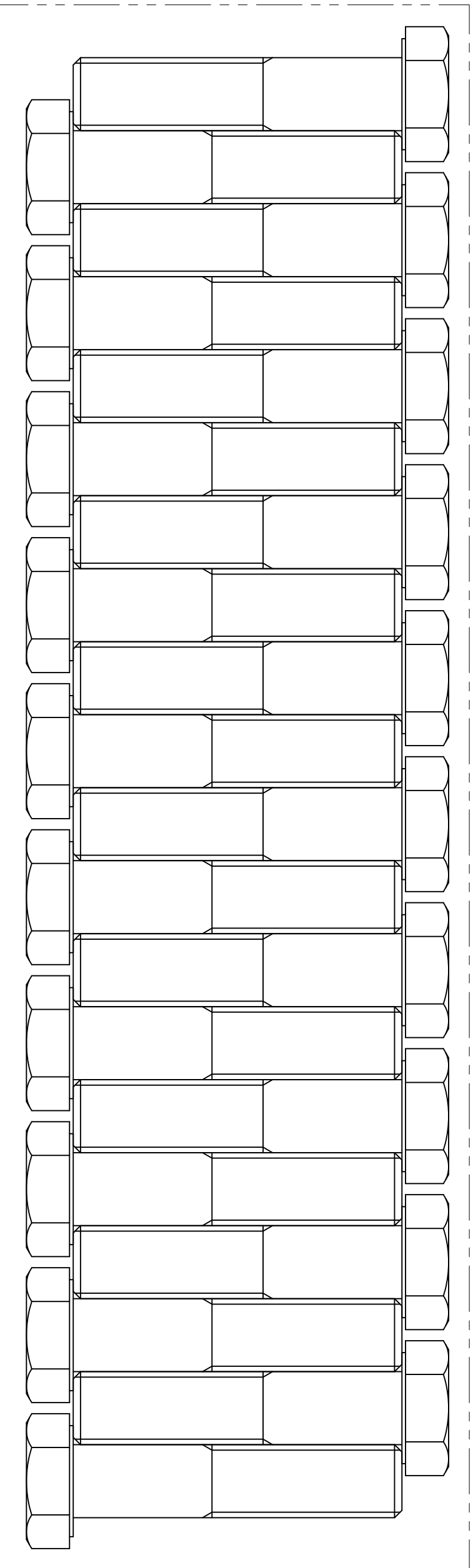
M10*20×8PCS



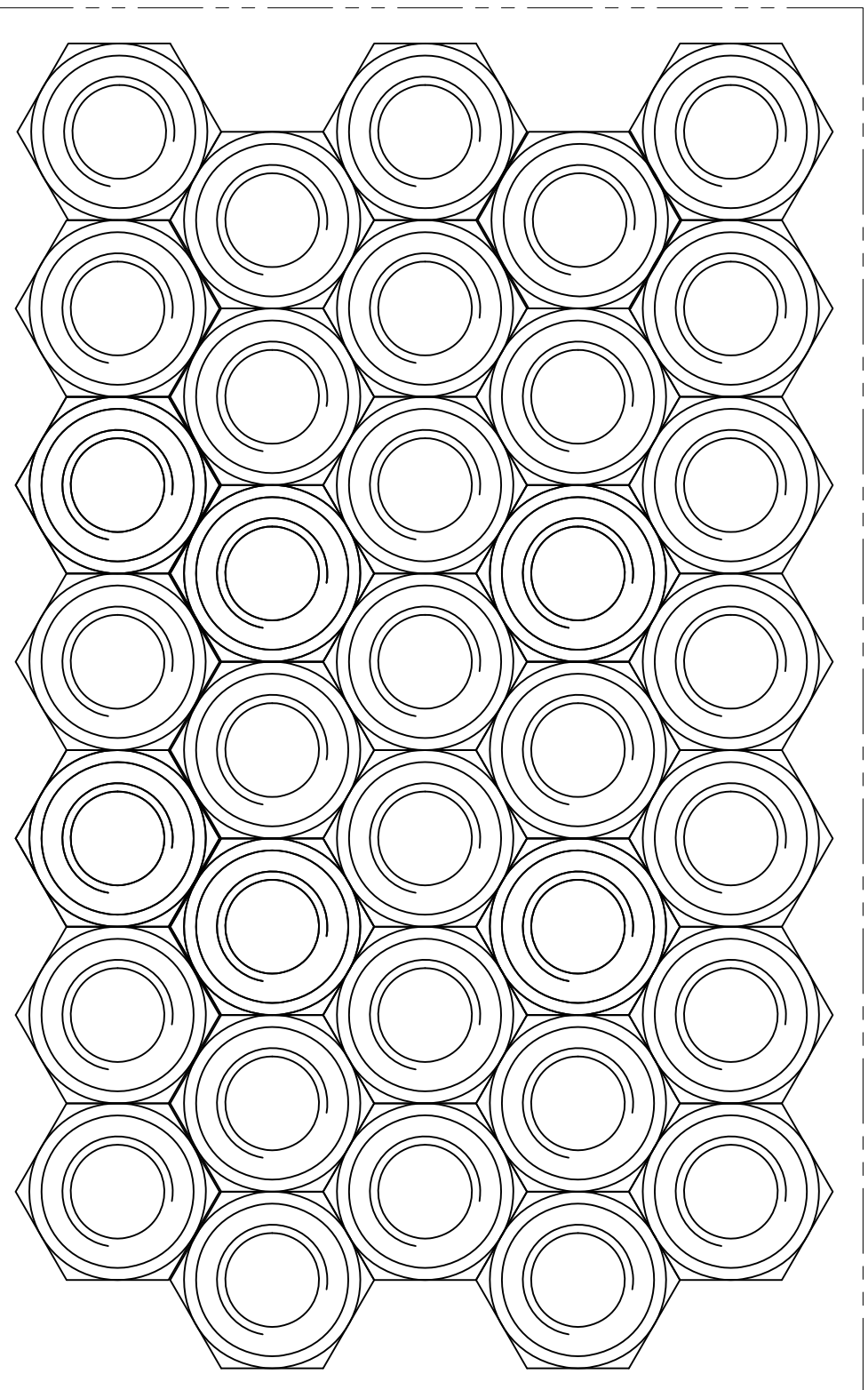
M10*100×8PCS



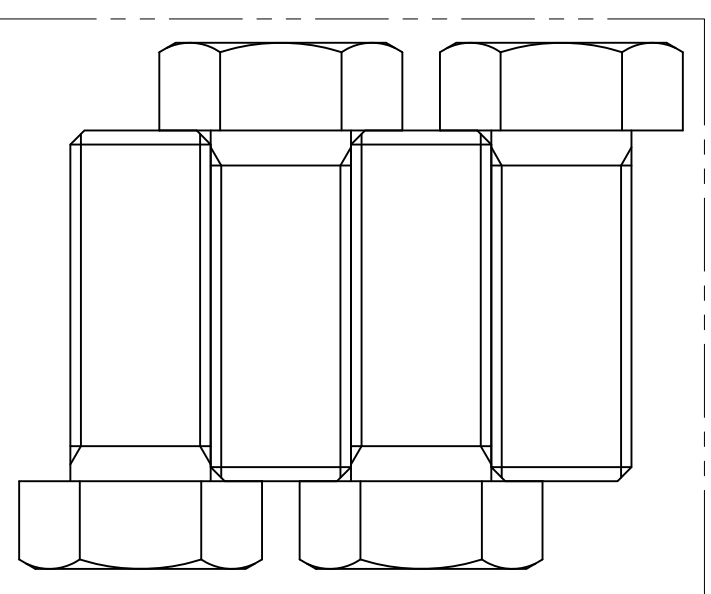
M10*45×20PCS



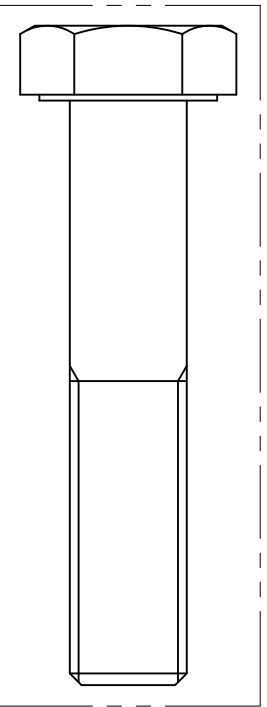
LOCK NUT
M10×35PCS



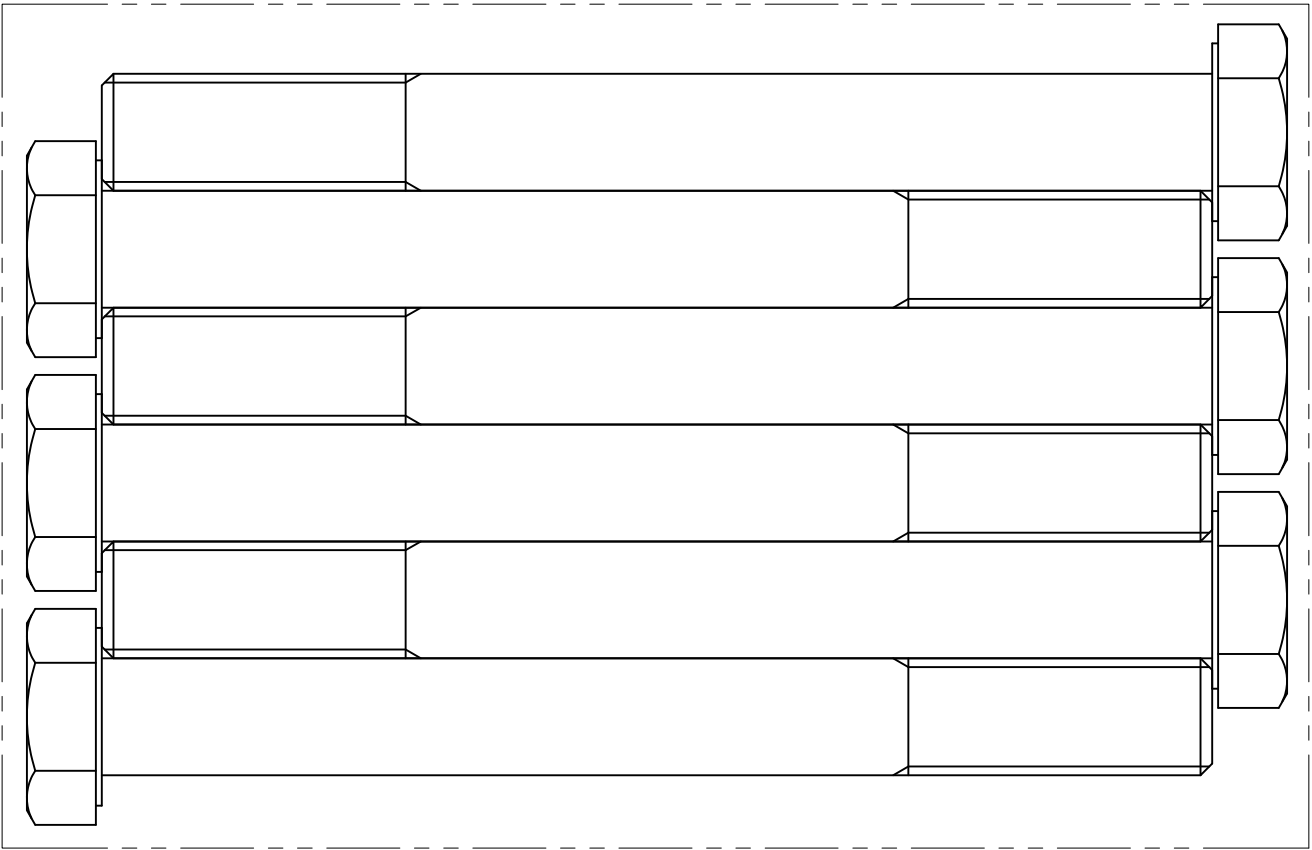
M12*30×4PCS



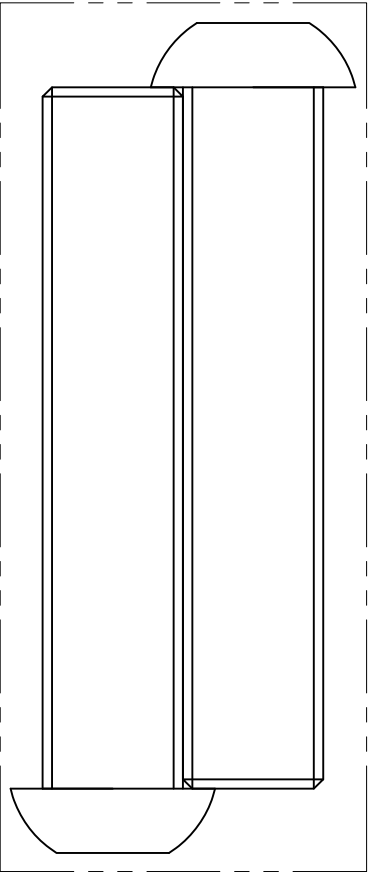
M10*50×1PCS



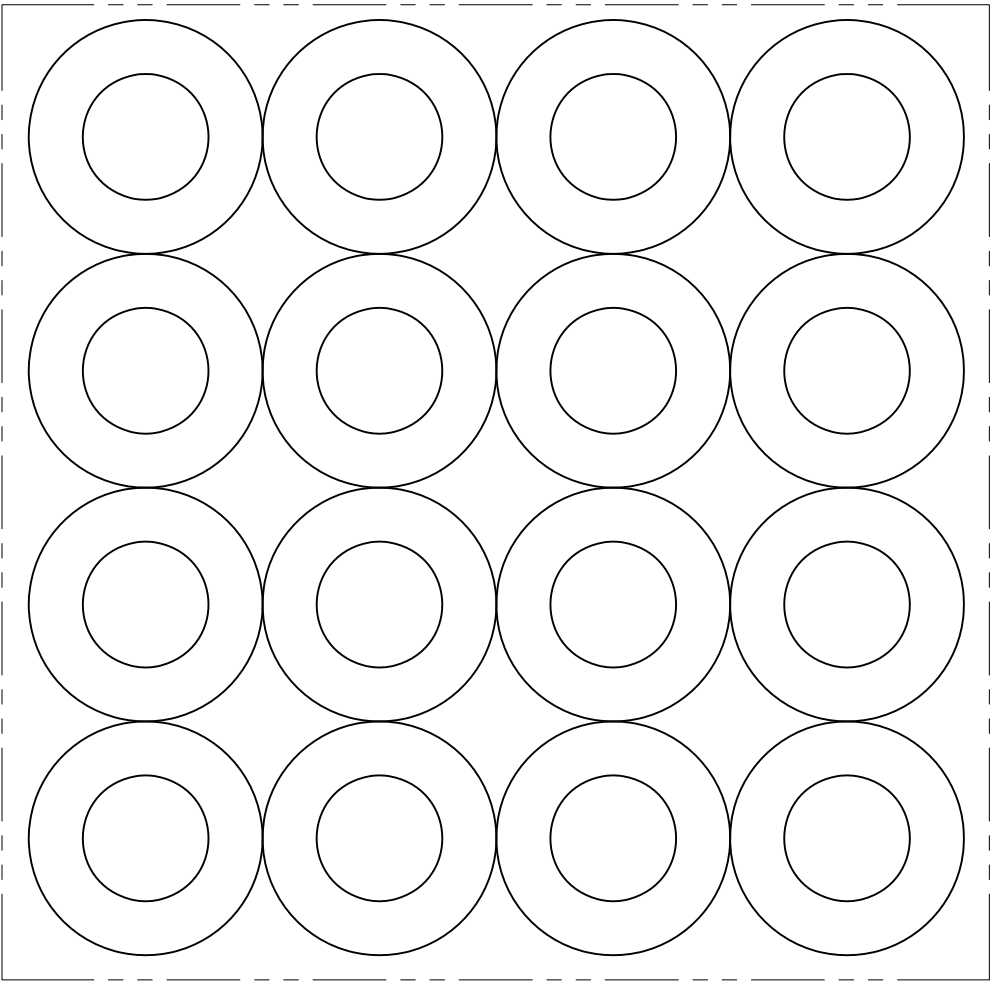
M10*95×6PCS



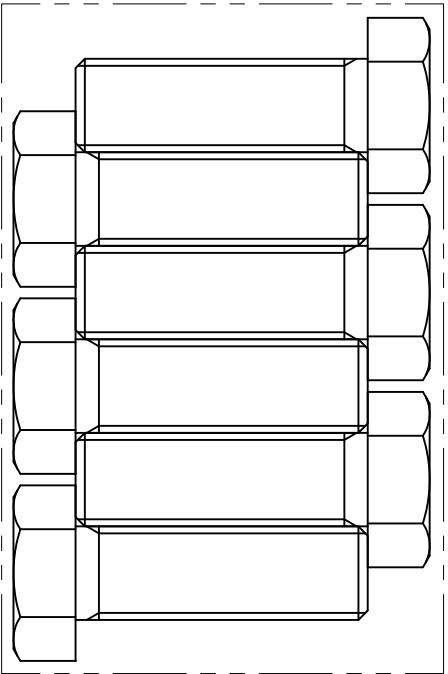
M12*60×2PCS



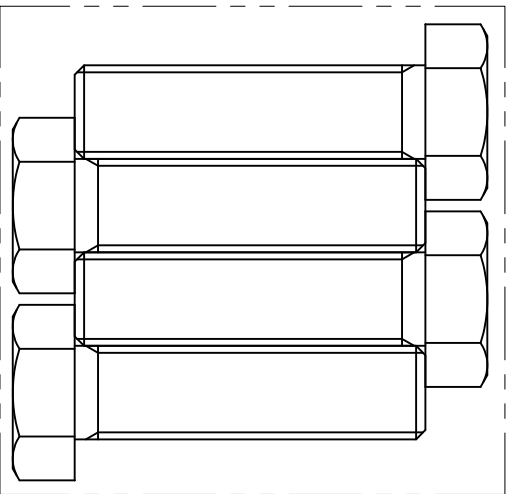
Ø10×72PCS



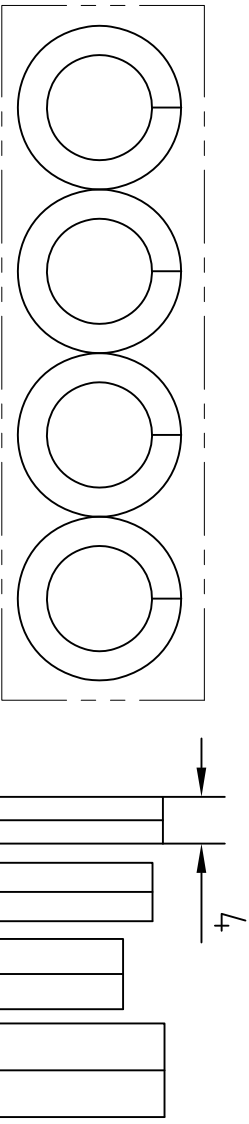
M8*25×6PCS



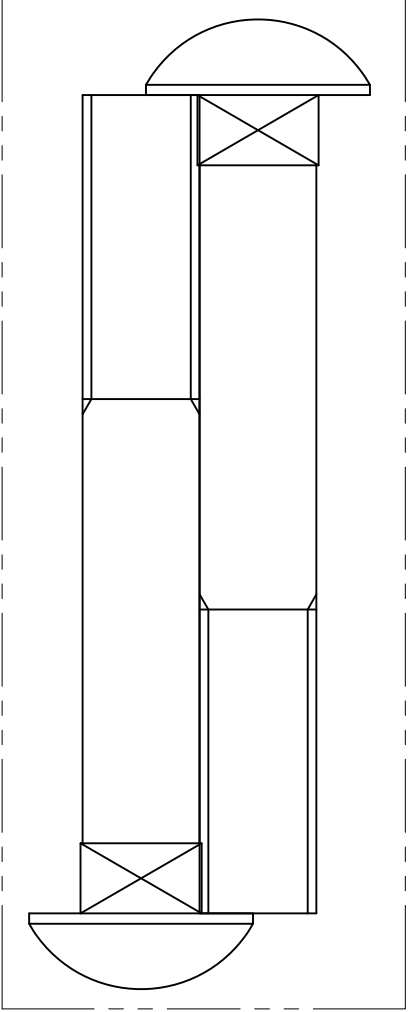
M8*30×4PCS



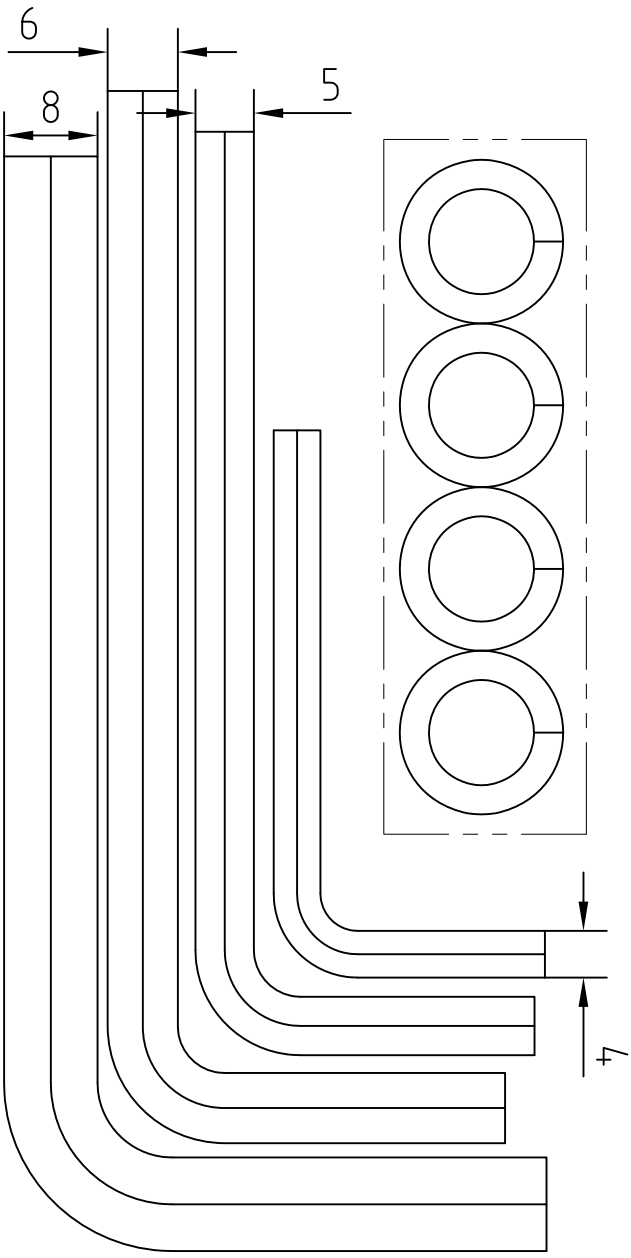
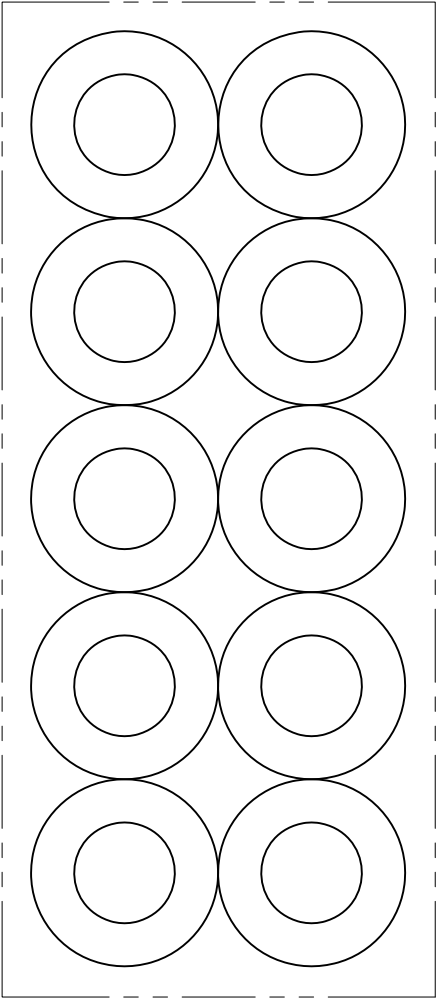
SPRINGØ8×4PCS

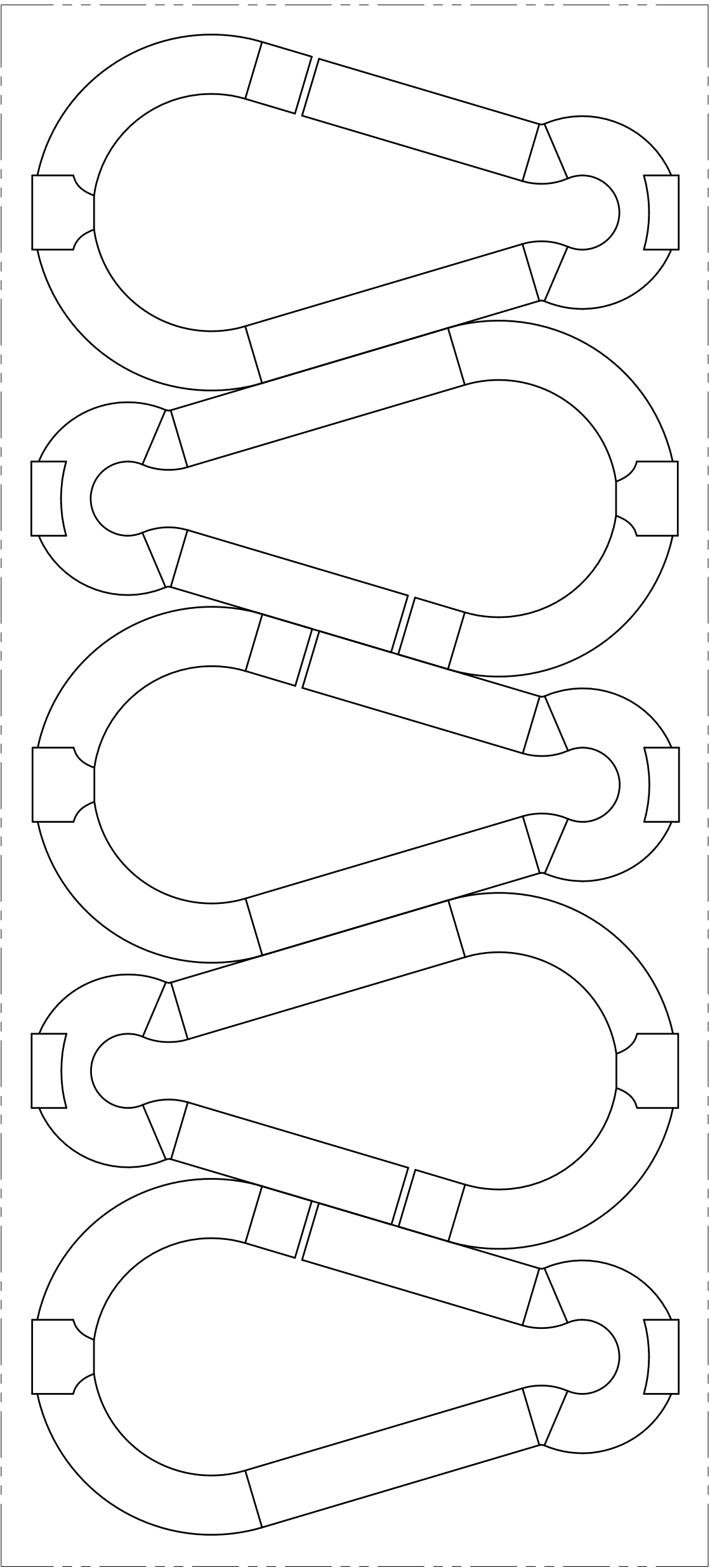


M10*70×2PCS

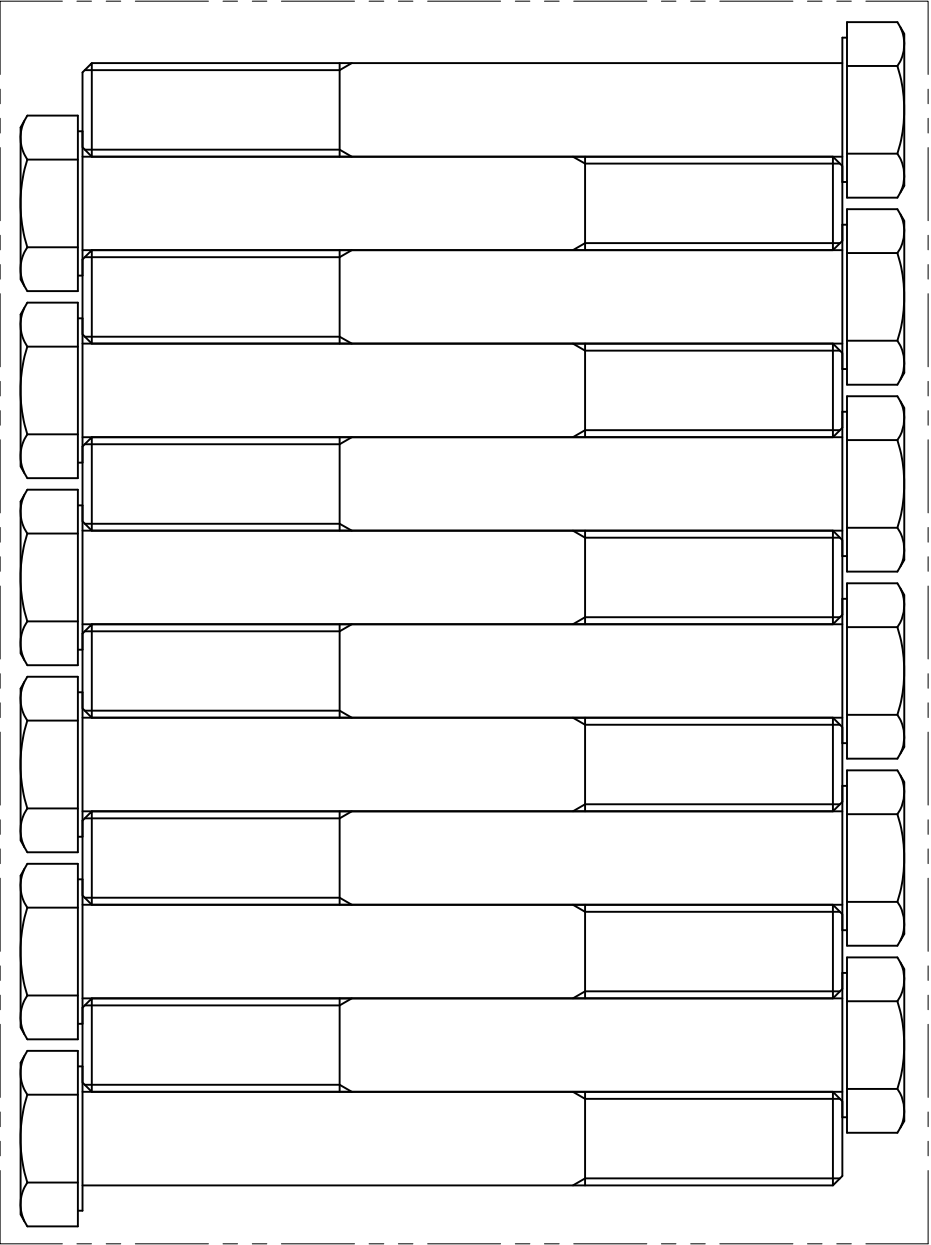


Ø8×52PCS

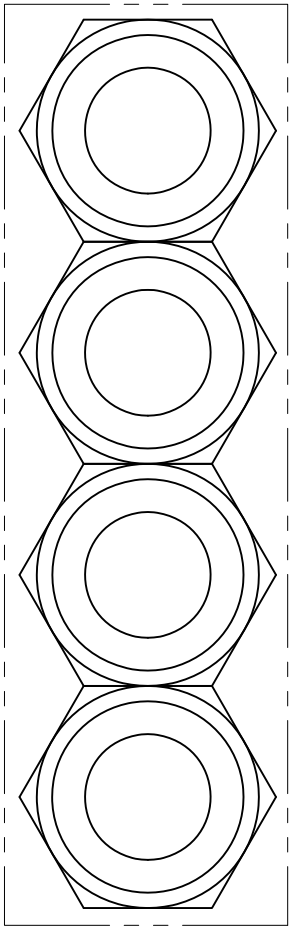




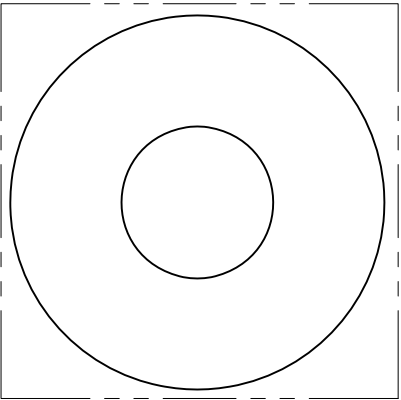
HOOK8*80×5PCS



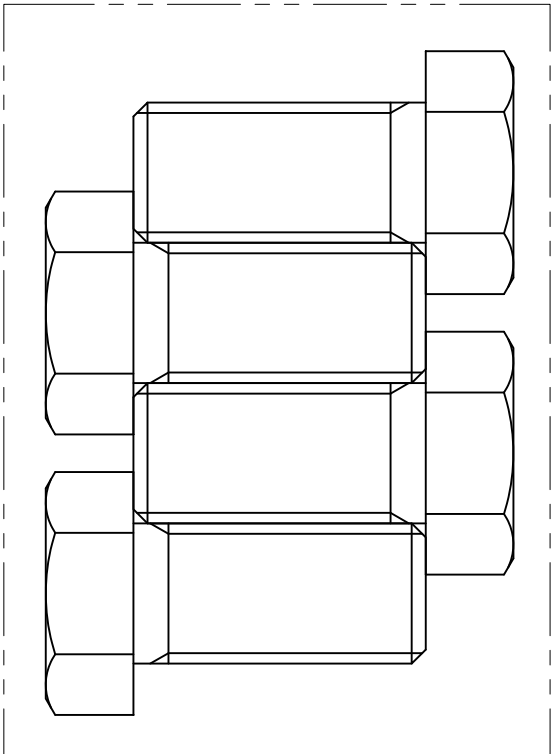
M8*65×12PCS



**HEX NUT
M12×4PCS**



BIGØ12×4PCS



M12*25×4PCS

