

Content

KBD cover (P/N 344128700042)

Handle (P/N 340128700037)

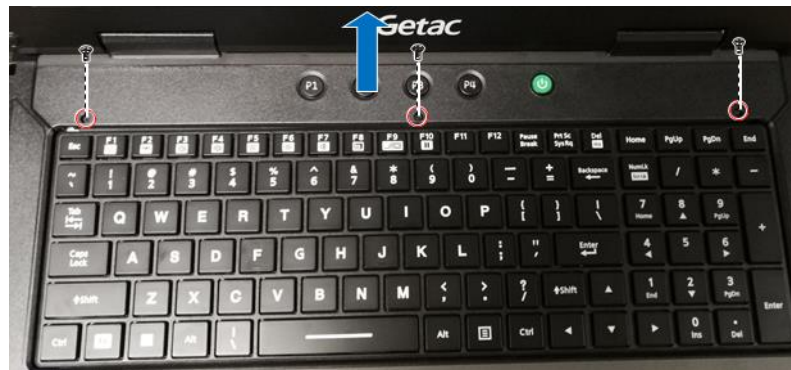
PN	Part Description
344128700042	TF1H-HINGE;COVER,RAPTOR
340128700037	TF1H-HANDLE;ASSY,BLACK,RAPTOR

KBD cover (P/N 344128700042)

1. Remove two screws (371102010432) lock the keyboard cover.



2. Remove three screws (371102010625) lock the keyboard cover. Open the LCD assy to 180 degrees, then remove the keyboard cover.



3. Lift the keyboard cover from the system.

To install:

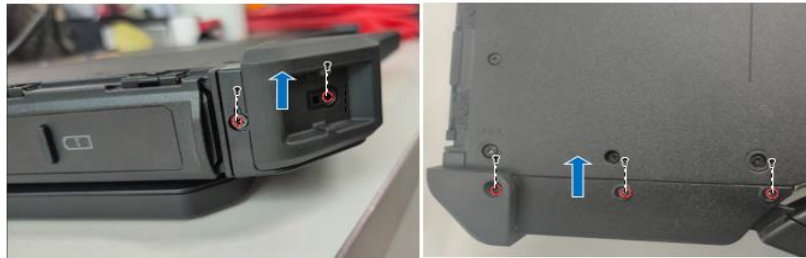
Reverse the removal procedure to install the new part.

Handle (P/N 340128700037) on X600 STD

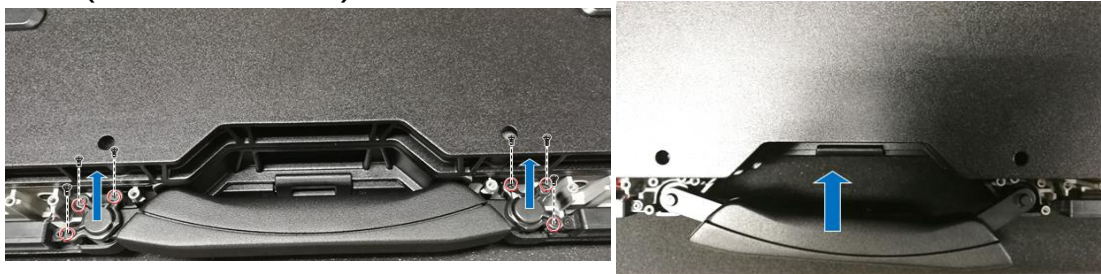
1. Remove five screws (371102600001) lock the front left side corner, then remove the front left side corner.



2. Remove five screws (371102600001) lock the front right side corner, then remove the front right side corner.



3. Remove six screws (371102600001) lock the holders, then remove the holders.



4. Lift the handle from the system.

To install:

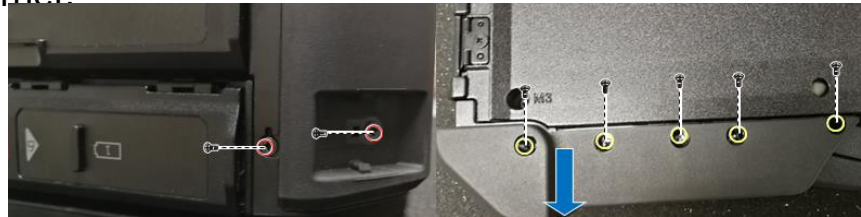
Reverse the removal procedure to install the new part.

Handle (P/N 340128700037) on X600 PRO

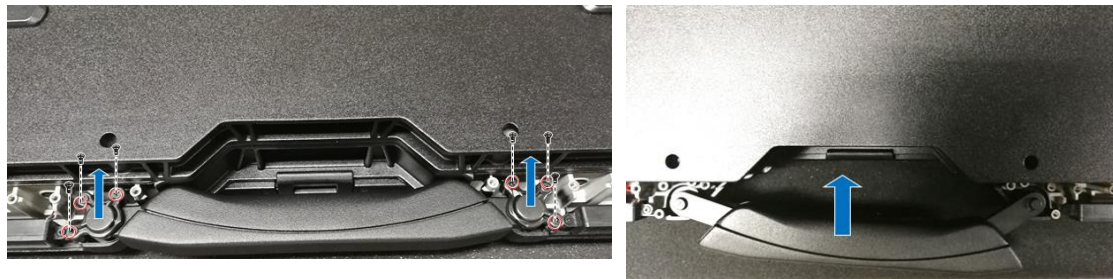
1. Remove five screws (370102610003) and two screws (371102600001) lock the front left side corner, then remove the front left side corner.



2. Remove five screws (370102610003) and two screws (371102600001) lock the front right side corner, then remove the front right side corner.



3. Remove six screws (371102600001) lock the holders, then remove the holders.



4. Lift the handle from the system.

To install:

Reverse the removal procedure to install the new part.

X600 STD Corners

Content

Front Right Corner (P/N 344128700016)

Front Left Corner (P/N 344128700017)

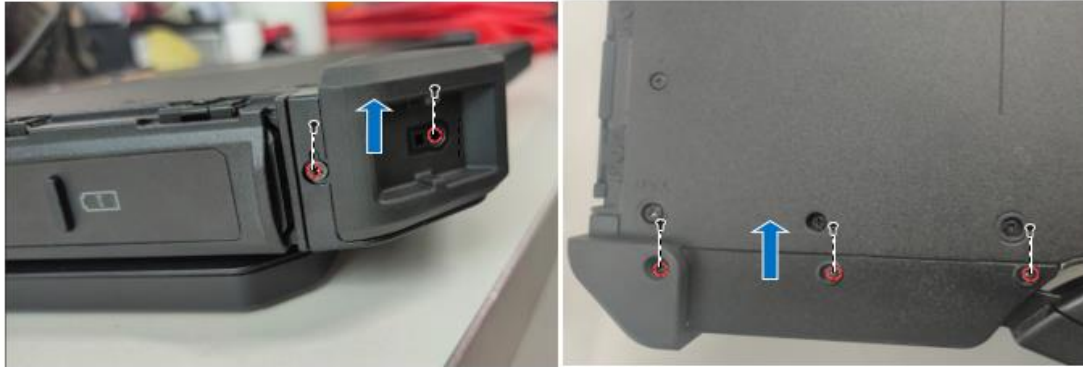
Rear Right Corner (P/N 344128700014)

Rear Left Corner (P/N 344128700015)

PN	Part Description
344128700016	TF1H-CORNER-FRONT-R-X600
344128700017	TF1H-CORNER-FRONT-L-X600
344128700014	TF1H-CORNER-REAR-R-X600
344128700015	TF1H-CORNER-REAR-L-X600

Front Right Corner (P/N 344128700016)

1. Remove five screws (371102600001) lock the front right side corner.



2. Detach the front right corner from the system.

To install:

Reverse the removal procedure to install the new part.

Front Left Corner (P/N 344128700017)

1. Remove five screws (371102600001) lock the front left side corner.



2. Detach the front left corner from the system.

To install:

Reverse the removal procedure to install the new part.

Rear Right Corner (P/N 344128700014)

1. Remove three screws (371102600001) and one screw (371103010052) lock the rear right side corner.



2. Detach the rear right corner from the system.

To install:

Reverse the removal procedure to install the new part.

Rear Left Corner (P/N 344128700015)

1. Remove five screws (371102600001) and one screw (371103010052) lock the rear left side corner.



2. Detach the rear left corner from the system.

To install:

Reverse the removal procedure to install the new part.

X600 STD Rear Doors

Content

DC door (P/N 340128700029)

RJ45 door (P/N 340128700030)

USBx2+SIM door (P/N 340128700043)

DP+HDMI door (P/N 340128700031)

RS232+VGA door (P/N 340128700027)

RS232 door (P/N 340128700028)

PN	Part Description
340128700029	TF1H-DOOR;ASSY,DC,RAPTOR
340128700030	TF1H-DOOR;ASSY,RJ45x2,RAPTOR
340128700043	TF1H-DOOR;ASSY,SIM+USBx2,X600
340128700031	TF1H-DOOR;ASSY,DP,HDMI,RAPTOR
340128700027	TF1H-DOOR;ASSY,RS232+VGA,X600
340128700028	TF1H-DOOR;ASSY,RS232,RAPTOR

DC door (P/N 340128700029)

1. Remove the one screws (371102010066) that secure the door to X600.



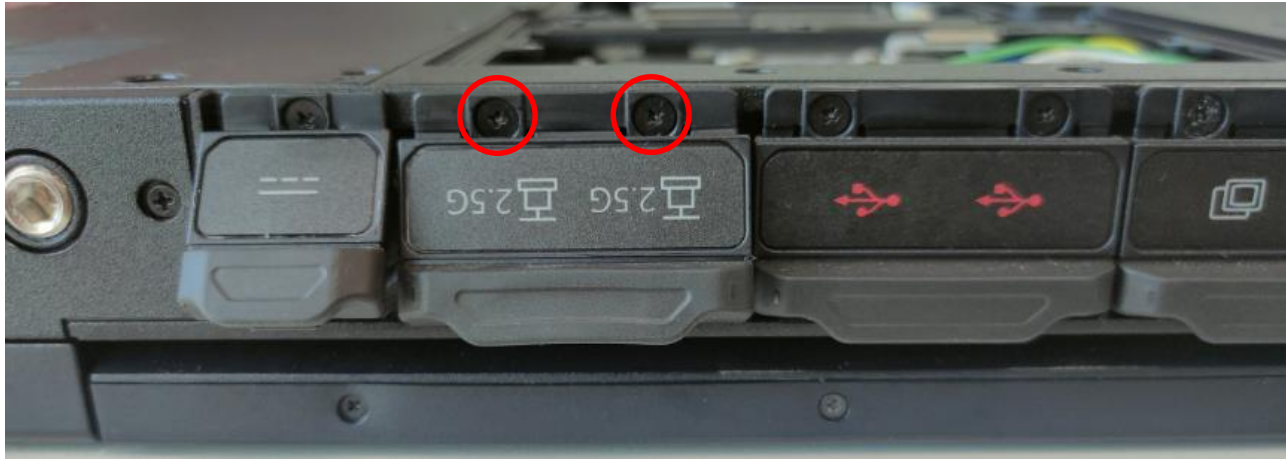
2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

RJ45 door (P/N 340128700030)

1. Remove the two screws (371102010066) that secure the door to X600.



2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

USBx2/SIM door (P/N 340128700043)

1. Remove the two screws (371102010066) that secure the door to X600.



2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

DP/HDMI door (P/N 340128700031)

1. Remove the two screws (371102010066) that secure the door to X600.



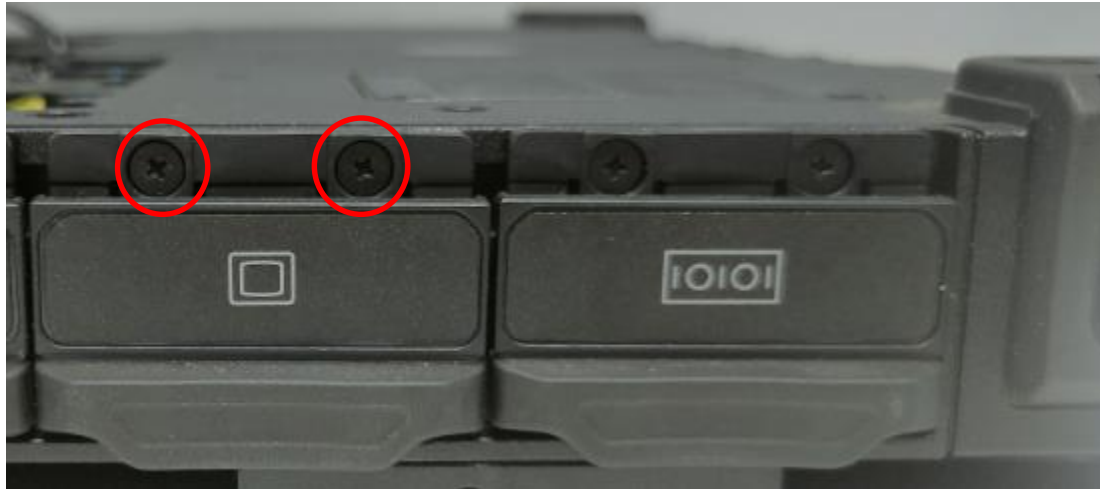
2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

RS232/VGA door (P/N 340128700027)

1. Remove the two screws (371102010066) that secure the door to X600.



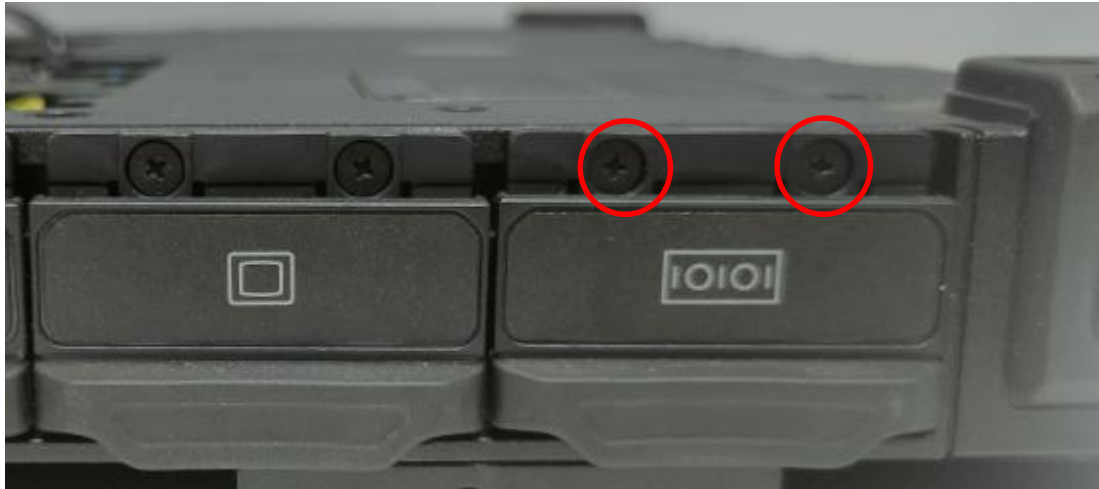
2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

RS232 door (P/N 340128700028)

1. Remove the two screws (371102010066) that secure the door to X600.



2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

X600 STD Left-Side Doors

Content

Main battery left door (P/N 340128700034)

1st SSD door (P/N 340128700035)

PN	Part Description
340128700034	TF1H-DOOR;ASSY,MAIN,BATT,L,RAPTOR
340128700035	TF1H-DOOR;ASSY,MAIN,SSD,RAPTOR

Main battery left door (P/N 340128700034)

1. Remove the two screws (371102010066) that secure the door to X600.



2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

1st SSD door (P/N 340128700035)

1. Remove the two screws (371102010066) that secure the door to X600.



2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

X600 STD Right-Side Doors

Content

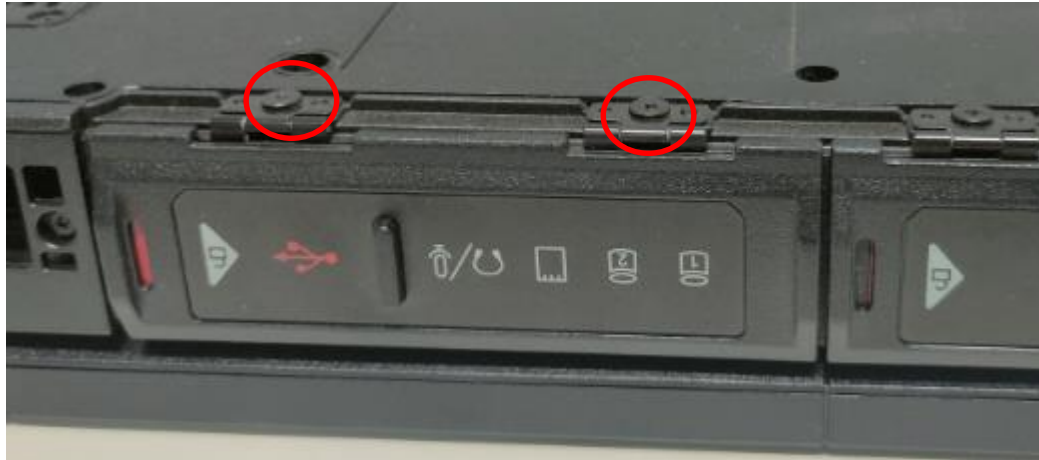
2nd/3rd SSD door (P/N 340128700036)

Main battery right door (P/N 340128700033)

PN	Part Description
340128700036	TF1H-DOOR;ASSY,2nd,SSD,RAPTOR
340128700033	TF1H-DOOR;ASSY,MAIN,BATT,R,RAPTOR

2nd/3rd SSD door (P/N 340128700036)

1. Remove the two screws (371102010066) that secure the door to X600.



2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

Main battery right door (P/N 340128700033)

1. Remove the two screws (371102010066) that secure the door to X600.



2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

X600 PRO Corners

Content

PRO Front Right Corner (P/N 340128700014)

PRO Front Left Corner (P/N 340128700015)

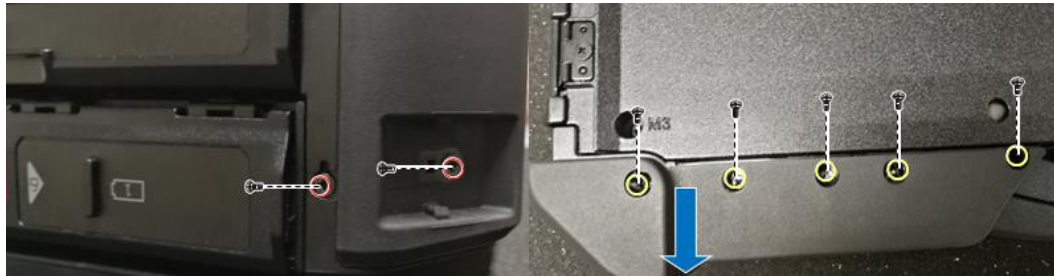
PRO Rear Right Corner (P/N 340128700017)

PRO Rear Left Corner (P/N 340128700016)

PN	Part Description
340128700014	TF1H-CORNER_ASSY;RF,PRO,RAPTOR
340128700015	TF1H-CORNER_ASSY;LF,PRO,RAPTOR
340128700017	TF1H-CORNER_ASSY;RR,PRO,RAPTOR
340128700016	TF1H-CORNER_ASSY;LR,PRO,RAPTOR

PRO Front Right Corner (P/N 340128700014)

1. Remove five screws (370102610003) and two screws (371102600001) lock the front right side corner, then remove the front right side corner.



2. Detach the corner from the system.

To install:

Reverse the removal procedure to install the new part.

PRO Front Left Corner (P/N 340128700015)

1. Remove five screws (370102610003) and two screws (371102600001) lock the front left side corner, then remove the front left side corner..



2. Detach the corner from the system.

To install:

Reverse the removal procedure to install the new part.

PRO Rear Right Corner (P/N 340128700017)

1. Remove three screws (371102600001) and one screw (370103010005) lock the right side rear corner, then remove the right side rear corner..



2. Detach the corner from the system.

To install:

Reverse the removal procedure to install the new part.

PRO Rear Left Corner (P/N 340128700016)

1. Remove five screws (371102600001) and one screw (370103010005) lock the left side rear corner, then remove the left side rear corner.



2. Detach the corner from the system.

To install:

Reverse the removal procedure to install the new part.

X600 PRO Doors

Content

PRO PCMCIA/New card door (P/N 340128700022)

PRO ODD/Battery door (P/N 340128700023)

PRO Battery door (P/N 340128700024)

PRO RS232 door (P/N 340128700059)

PRO LAN door (P/N 340128700060)

PN	Part Description
340128700022	TF1H-DOOR_ASSY;CARD,PRO,RAPTOR
340128700023	TF1H-DOOR_ASSY;ODD&BATT,PRO,RAPTOR
340128700024	TF1H-DOOR_ASSY;BATT,PRO,RAPTOR
340128700059	TF1H-DOOR_ASSY;RS232,PRO,NEW,X600
340128700060	TF1H-DOOR_ASSY;LAN,PRO,NEW,X600

PRO PCMCIA/New card door (P/N 340128700022)

1. Remove the four screws (371102010066) that secure the door to X600 PRO.



2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

PRO ODD/Battery door (P/N 340128700023)

1. Remove the four screws (371102010066) that secure the door to X600 PRO.



2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

PRO Battery door (P/N 340128700024)

1. Remove the four screws (371102010066) that secure the door to X600 PRO.



2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

PRO RS232 door (P/N 340128700059)

1. Remove the four screws (371102010066) that secure the door to X600 PRO.



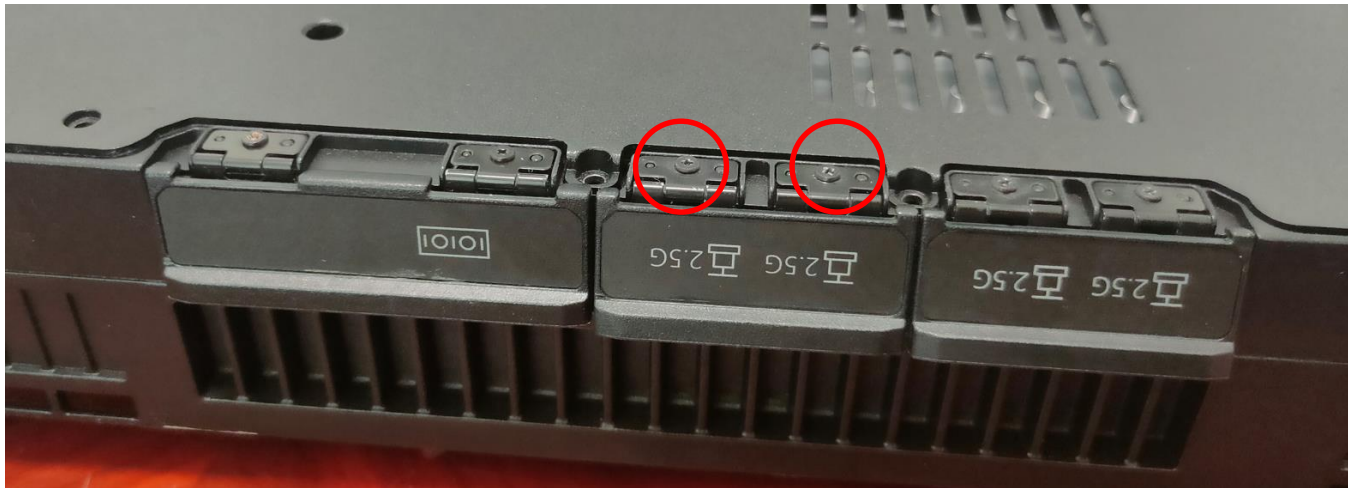
2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

PRO LAN door (P/N 340128700060)

1. Remove the four screws (371102010066) that secure the door to X600 PRO.



2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

X600 PCI/PCIE/RAID Corners

Content

Front Left Corner (PCI/PCIE/RAID) (P/N 340128700047)

Front Right Corner (PCI/PCIE/RAID) (P/N 340128700048)

Rear Left Corner (PCI/PCIE/RAID) (P/N 340128700049)

Rear Right Corner (PCI/PCIE/RAID) (P/N 340128700050)

PN	Part Description
340128700047	TF1H-CORNER ASSY;FRONT,L,RAID,RAPTOR
340128700048	TF1H-CORNER ASSY;FRONT,R,RAPTOR
340128700049	TF1H-CORNER ASSY;REAR,L,RAID,RAPTOR
340128700050	TF1H-CORNER ASSY;REAR,R,RAID,RAPTOR

Front Left Corner (PCI/PCIE/RAID) (P/N 340128700047)

1. Remove the three screws (371102600001) that secure the door to X600.



2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

Front Right Corner (PCI/PCIE/RAID) (P/N 340128700048)

1. Remove the three screws (371102600001) that secure the door to X600.



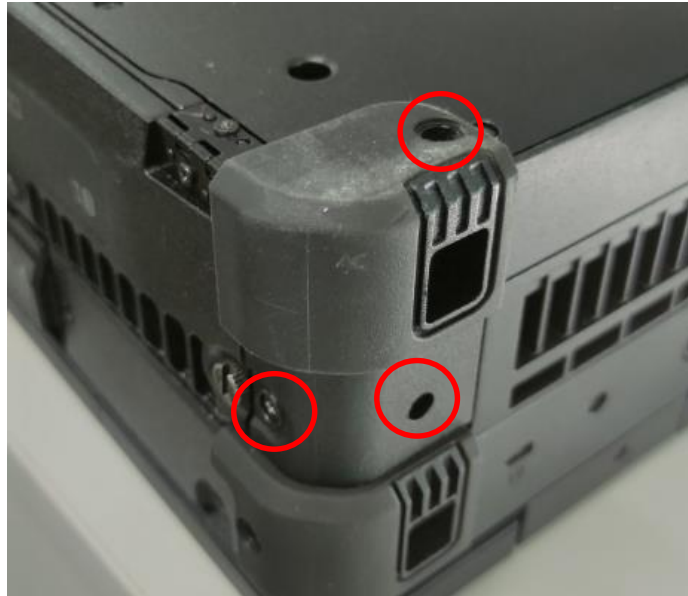
2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

Rear Left Corner (PCI/PCIE/RAID) (P/N 340128700049)

1. Remove the three screws (371102600001) that secure the door to X600.



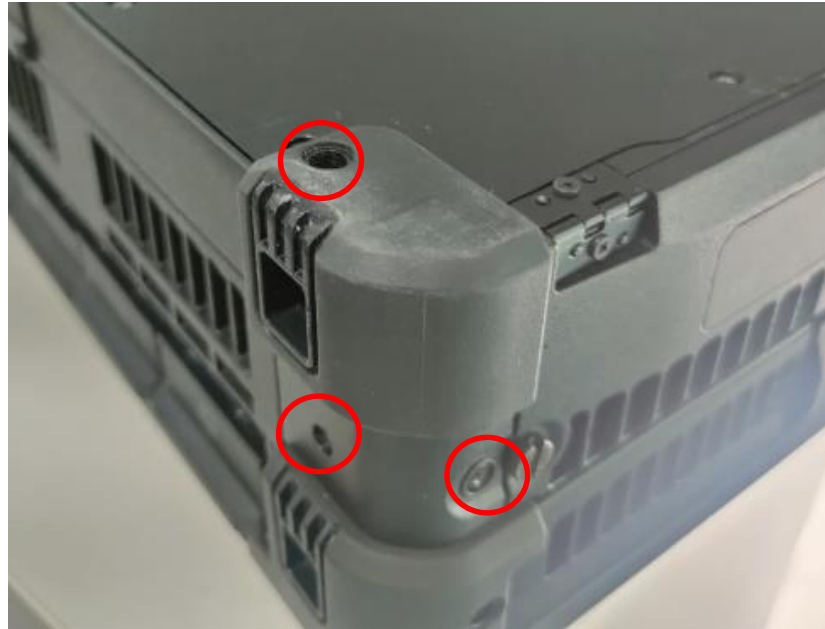
2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

Rear Right Corner (PCI/PCIE/RAID) (P/N 340128700050)

1. Remove the three screws (371102600001) that secure the door to X600.



2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

X600 PCI/PCIE/RAID Doors

Content

RAID right door (RAID) (P/N 340128700055)

RAID left door (RAID) (P/N 340128700056)

PCI right door (PCI/PCIE) (P/N 340128700057)

PCI left door (PCI/PCIE) (P/N 340128700058)

PN	Part Description
340128700055	TF1H-DOOR ASSY;RAID,LARGE EXP,RIGHT,X600RAID
340128700056	TF1H-DOOR ASSY;RAID,LARGE EXP,LEFT,X600RAID
340128700057	TF1H-DOOR ASSY;PCI,LARGE EXP,RIGHT,X600PCI
340128700058	TF1H-DOOR ASSY;PCI,LARGE EXP,LEFT,X600PCI

RAID right door (RAID) (P/N 340128700055)

1. Remove the three screws (371102010432) that secure the door to X600.



2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

RAID left door (RAID) (P/N 340128700056)

1. Remove the three screws (371102010432) that secure the door to X600.



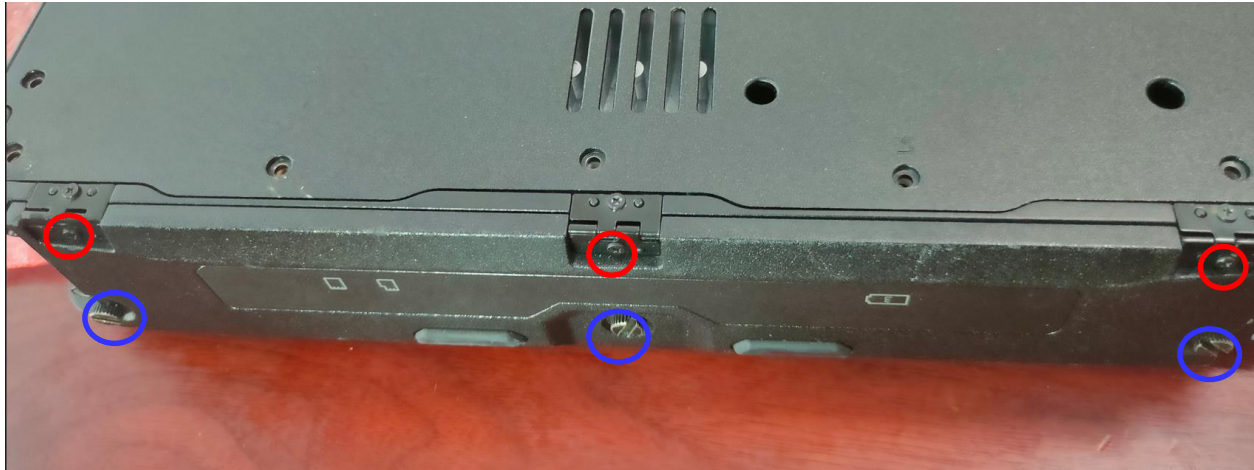
2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

PCI right door (PCI/PCIE) (P/N 340128700057)

1. Remove the three screws (371102010432) that secure the door to X600.



2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.

PCI left door (PCI/PCIE) (P/N 340128700058)

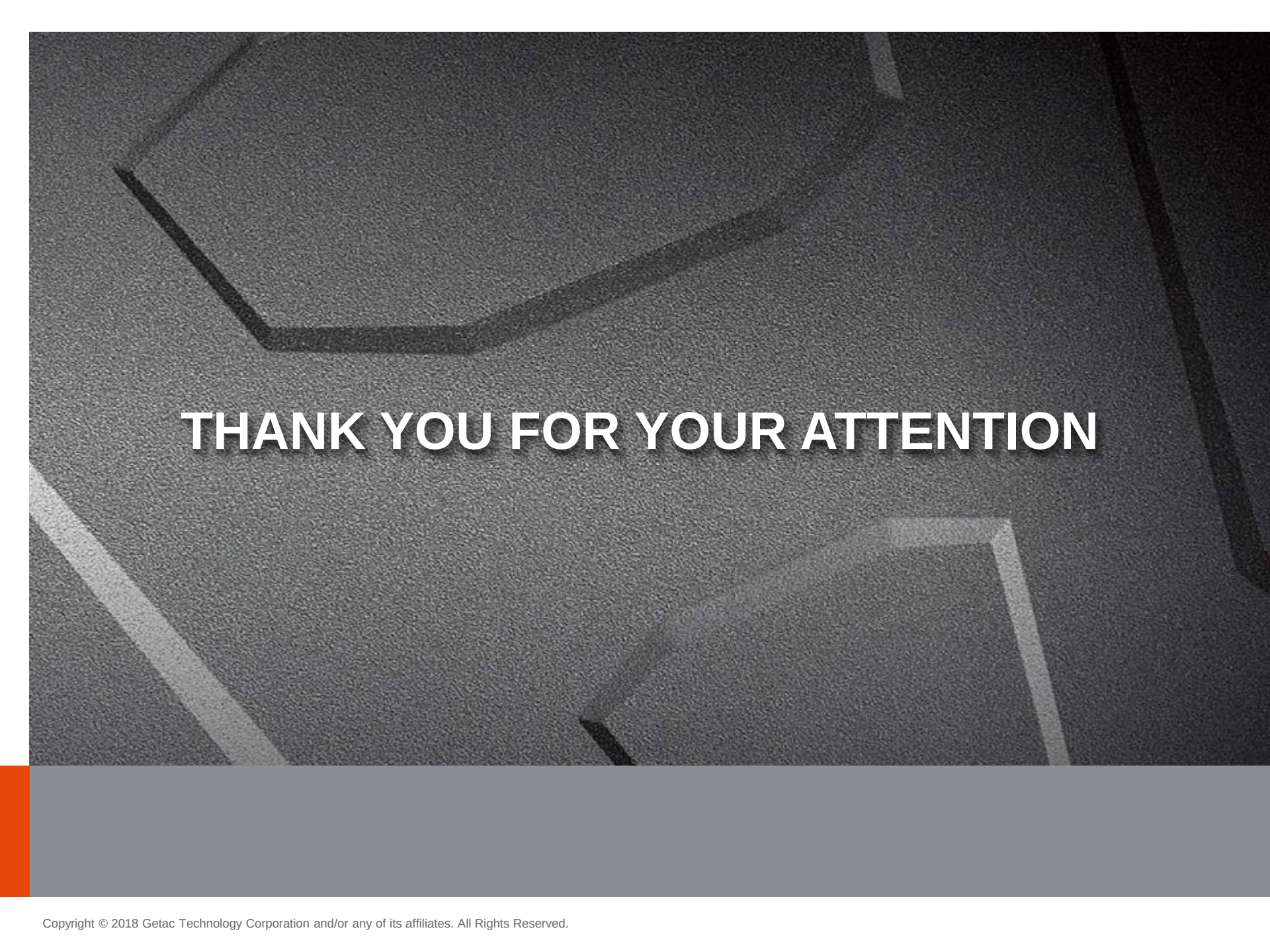
1. Remove the four screws (371102010432) that secure the door to X600.



2. Detach the door from the system.

To install:

Reverse the removal procedure to install the new part.



THANK YOU FOR YOUR ATTENTION