# TECHNICAL INFORMATION COMMUNICATION



# **Quality and Continuous Improvement**

**Number:** TIC 2019-0006 **Date:** 04/9/2019

Title: Factory Charge Clarification on Residential Split A/Cs Literature

**Product Category:** Residential Split Systems

## **Products Affected:**

Residential Split Systems

# **Situation:**

Outdoor split system factory refrigerant charge may not always be sufficient for 15 ft of lineset on certain models and certain tonnages. The purpose of this document is to clarify the amount of refrigerant charge shipped in the unit and the show the amount of refrigerant needed with a 15 ft lineset.

#### **Technical Information:**

Due to coil size and other factors, the factory refrigerant charge levels in certain models may not be sufficient for 15 ft of lineset. The unit rating plate indicates the refrigerant charge amount installed at the factory. Please use the table below to help determine what additional charge may be needed at the time of install. Models in the table with dashes (--) indicate no adjustment necessary for 15 ft of lineset. All other models and tonnages not listed in the table are shipped with sufficient refrigerant for 15 ft of lineset. Literature is being updated and will be implemented as a running change in production.

## References:

Model Number	SEER	018		024		030		036		042		048	
		Factory charge lbs	* Required charge lbs	Factory charge lbs	* Required charge lbs	Factory charge lbs	* Required charge lbs	Factory charge lbs	* Required charge lbs	Factory charge lbs	* Required charge lbs	Factory charge lbs	* Required charge lbs
(N,R)4A3; WCA3	13	3.15	4.20	3.15	4.17	4.3	4.90	4.67	5.36	5.84		7.1	8.20
(N,R)4A4; WCA4	14	3.18	4.77	3.73	4.20	5.67		4.67	5.42	7.90		8.31	
(N,R)4A5; WCA5	15	3.7	4.82	4.60		5.67		7.37		7.46		8.31	
NXA4	14	3.72	4.77	3.87	4.20	5.67		5.42		7.94		8.31	

<sup>\*</sup> Required charge for 15 ft of lineset

Only trained and qualified personnel should design, install, repair and service HVAC systems and equipment. All national standards and safety codes must be followed when designing, installing, repairing and servicing HVAC systems and equipment. It is the responsibility of the Dealer to ensure local codes, standards, and ordinances are met.