1. Purpose
	1. This work instruction describes the process to replace the door magnet of 10L, 20L, and 30L Incubators.
2. Equipment/Software

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| --- | --- | --- | --- |
| ITEM # | PART # | DESCRIPTION | QTY. |
| 1 | 101407 | Stainless Steel Covered Magnet | 1 |

* 1. TOOLS NEEDED
		+ 1. 2 mm Hex Key
1. Instructions
	1. Confirm that all necessary components are present to complete the conversion.
	2. Open the incubator door.
	3. Use a 2mm Hex Key to unscrew the Hex Screw (100738) behind the old magnet (100739) as shown in Figure 1.



Reference Figure 1

* 1. Discard the old magnet (100739) and install the new magnet (101407) onto the door with screw (100738) in the same configuration as before.



* 1. Close the incubator door and ensure it fits into the unit.
	2. Repair is complete.